



**MEYLE**<sup>®</sup>  
Products



# Spare Parts

for trucks



MAN

## **1 Engine/Cooling**

Belt drive / Engine control • Cooling system • Crankshaft drive  
Cylinder head • Engine • Exhaust system • Fuel system  
Lubrication system • Mounts

## **2 Brakes**

Air system • Brakes • Disc brake • Drum brake • Mounting parts

## **3 Drive train/Transmission/Clutch**

Axle shafts • Clutch • Transmission

## **4 Suspension**

Control arms • Stabilizer • Stub axle • Suspension / damping  
Wheel hubs / Wheel bearings

## **5 Steering**

Hydraulics • Mounting parts • Tie rod assemblies

## **6 Body/Cabin**

Body • Cabin • Interior fittings • Interiors • Lighting

## **7 Auxiliary parts / Miscellaneous**

Universal parts

Index **MEYLE no.** → **Ref. no.**

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## Engine/Cooling

**1**
**Belt drive / Engine control, Cooling system, Crankshaft drive, Cylinder head, Engine, Exhaust system, Fuel system, Lubrication system, Mounts**

Air filter	Full gasket set, engine	Rocker bush
Belt tensioner	Gasket set, cylinder head	Sender, oil pressure
Crank position sensor	Gasket, oil pan	Sensor, boost pressure
Crankshaft seal	Hand primer pump	Sensor, coolant level
Engine mount	Intake air, temperature sensor	Sensor, RPM
Expansion tank	Oil cooler	Tension roller, ribbed belt
Expansion tank cap	Oil filter	Thermostat
Fan blade	Radiator cap	Valve cover gasket
Fan clutch	Radiator fan motor	V-belt
Flex hose, exhaust system	Radiator hose	Voltage regulator
Fuel filter	Ring gear, crankshaft	V-ribbed belt
Fuel pump	Rocker arm, valve train	Water pump

## Brakes

**92**
**Air system, Brakes, Disc brake, Drum brake, Mounting parts**

ABS wheel sensor	Cylinder liner, compressor	Repair kit, brake caliper
Air dryer cartridge	Diaphragm, brake cylinder	Repair kit, brake shoe sleeve
Air suspension valve	Line filter, compressor system	Sensor, pneumatic suspension level
Brake disc	Multi-circuit protection valve	Silencer, compressor system
Brake line coupling	Multiway valve	Slave cylinder
Brake pad set	Overflow valve	Valve plate, air compressor
Brake valve, park brake	Pressure limiting valve	Valve, compressor system
Check valve	Quick release valve	Wear sensor
Control valve, trailer	Relay valve	
Cylinder head, compressor	Repair kit, brake adjuster	

## Drive train/Transmission/Clutch

**134**
**Axle shafts, Clutch, Transmission**

Bolt, release fork	Joint, propeller shaft	Repair kit, clutch releaser
Clutch booster	Neutral safety switch	Shaft seal, differential
Clutch master cylinder	Release bearing	Shift rod connector
Drive shaft support	Release fork, clutch	Switch, splitter gearbox

## Suspension

**148**
**Control arms, Stabilizer, Stub axle, Suspension / damping, Wheel hubs / Wheel bearings**

Bushing, leaf spring	Mount, stabilizer	Shaft seal, wheel hub
Bushing, stabilizer	Repair kit, control arm	Wheel bearing
Control arm	Repair kit, kingpin	Wheel nut
Gasket set, planetary gear box	Ring, wheel hub	
Mount, leaf spring	Rod/strut, suspension	

## Steering

**186**
**Hydraulics, Mounting parts, Tie rod assemblies**

Drag link	Hydraulic pump, P/S	Tie rod assembly
Hydraulic filter, steering system	P/S fluid reservoir	Tie rod end

## Body/Cabin

**202**
**Body, Cabin, Interior fittings, Interiors, Lighting**

Bushing, driver cab suspension	Door lock	Latch, driver cabine
Cabin air filter	Gas spring, front hood	Lock cylinder set
Column switch	Gear shift knob	Repair kit, driver cab mounting
Door handle	Hinge, driver cab	Rubber stop, cabin



Seal, driver cab stabiliser  
Side marker  
Spacer, driver cab stabiliser

Tilt cylinder, driver cab  
Tilt pump, driver cab  
Window lifter

Windshield washer pump  
Wiper Blade

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## Auxiliary parts / Miscellaneous

225

### Universal parts

Multifunction relay

**12-34 100 6558**  
 51.00900.6536

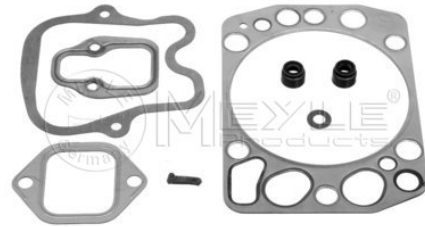
**Gasket set, cylinder head**
**Notes**

 with valve stem seals  
 with rocker cover gasket  
 with cylinder head gasket  
 Steel Elastomer

**References**

 51.00900.6536  
 51.00900.6552

51.00900.6558


**Application info**

 EL (01/93-06/97)  
 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)  
 F 90 Unterflur (07/86-05/94)  
 LION'S COACH (09/95--)  
 LION'S COMFORT (09/96--)  
 LION'S STAR (01/93-09/96)  
 M 90 (08/88-06/96)  
 NG (--07/98)

 NL (--07/98)  
 NÜ (09/96-07/98)  
 R (05/85-01/93)  
 SG (07/76-06/97)  
 SL (05/80-04/87)  
 SL II (--04/94)  
 SÜ (--06/97)  
 ÜL (09/89-09/96)

**Gasket set, cylinder head**
**12-34 900 6437**  
 51.00900.6570

**Notes**

 with valve stem seals  
 with rocker cover gasket  
 with cylinder head gasket  
 Steel Elastomer

**References**

 51.00900.6273  
 51.00900.6437

51.00900.6570


**Application info**

 SD (04/74-04/94)  
 SG (07/76-06/97)  
 SL (05/80-04/87)

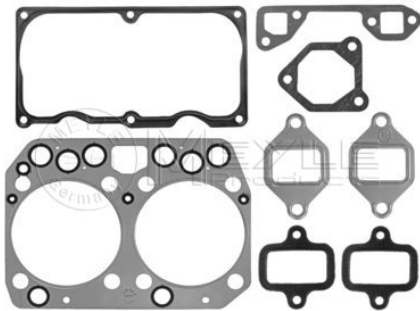
 SR (10/75-11/86)  
 SÜ (--06/97)



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**12-34 900 0002**  
51.00900.6628

**Gasket set, cylinder head**



**Notes**

with cylinder head gasket  
Steel Elastomer

**References**

51.00900.6628

51.00900.6650

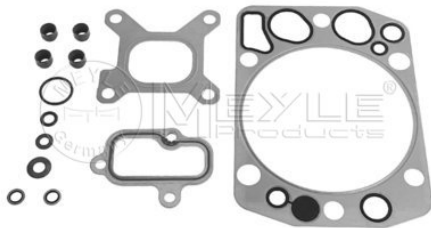
**Application info**

CLA (01/06--)  
L 2000 (10/93-07/97)

M 2000 L (08/95--)  
M 2000 M (--12/05)

**12-34 900 0000**  
51.00900.6630

**Gasket set, cylinder head**



**Notes**

with valve stem seals  
with rocker cover gasket  
with cylinder head gasket  
Steel Elastomer

**References**

51.00900.6630

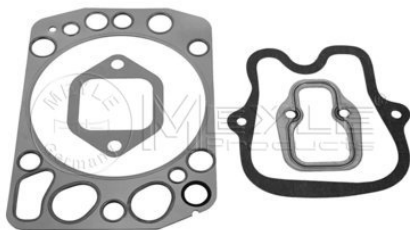
**Application info**

F 2000 (01/94-12/95)  
LION'S COACH (09/95--)  
LION'S STAR (01/93-09/96)

SÜ (--06/97)  
TGA (04/00--)

**12-34 900 0001**  
51.00900.6639

**Gasket set, cylinder head**



**Notes**

without valve stem seals  
with rocker cover gasket  
with cylinder head gasket  
Steel Elastomer

**References**

51.00900.6629

51.00900.6639



**Gasket set, cylinder head**
**12-34 900 0001**  
 51.00900.6639

**Application info**

 E 2000 (05/00--)  
 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)

 F 90 Unterflur (07/86-05/94)  
 TGA (04/00--)  
 ÜL (09/89-09/96)

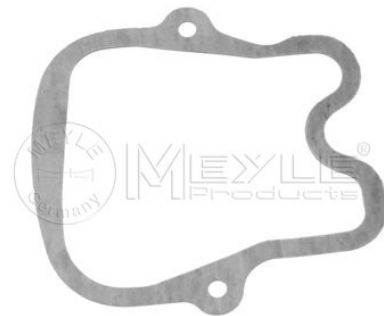
**Valve cover gasket**
**12-34 905 0135**  
 51.03905.0135

**Notes**

 Thickness [mm] Paper  
 2

**References**

51.03905.0091	51.03905.0105
51.03905.0094	51.03905.0109
51.03905.0098	51.03905.0123
51.03905.0103	51.03905.0134
51.03905.0104	51.03905.0135


**Application info**

 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)

 F 90 Unterflur (07/86-05/94)  
 M 90 (08/88-06/96)

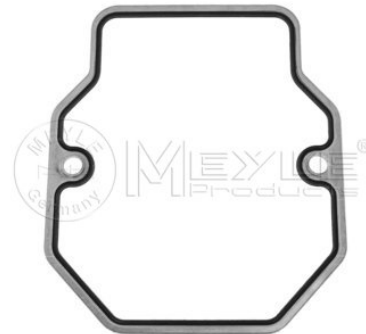
**Valve cover gasket**
**12-34 905 0001**  
 51.03905.0157

**Notes**

Thickness [mm] 1.55

**References**

51.03905.0157


**Application info**

 F 2000 (01/94-12/95)  
 LION'S COACH (09/95--)  
 LION'S COMFORT (09/96--)  
 LION'S STAR (01/93-09/96)  
 NG (--07/98)

 NL (--07/98)  
 NÜ (09/96-07/98)  
 SÜ (--06/97)  
 TGA (04/00--)  
 ÜL (09/89-09/96)



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**12-34 905 0002**  
51.03905.0161

**Valve cover gasket**



**Notes**

Thickness [mm] 1.5

**References**

51.03905.0161

**Application info**

F 2000 (01/94-12/95)  
LION'S COACH (09/95--)

LION'S STAR (01/93-09/96)  
TGA (04/00--)

**12-34 040 0001**  
51.00900.6604

**Full gasket set, engine**



**References**

51.00900.6531 51.00900.6604

**Application info**

G 90 (09/87-05/95)

**034 005 1015**  
51.04202.5034

**Rocker bush**



**References**

51.04202.5034

+



**Rocker bush**
**034 005 1015**  
 51.04202.5034

**Application info**

 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)  
 F 90 Unterflur (07/86-05/94)  
 LION'S COMFORT (09/96--)

 M 90 (08/88-06/96)  
 NÜ (09/96-07/98)  
 SÜ (-06/97)  
 ÜL (09/89-09/96)

**Rocker arm, valve train**
**034 005 1004**  
 51.04201.6111

**References**

51.04201.6111


**Application info**

 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)  
 F 90 Unterflur (07/86-05/94)

 LION'S COMFORT (09/96--)  
 M 90 (08/88-06/96)

**Ring gear, crankshaft**
**12-34 130 0032**  
 51.02130.0012

**Notes**

Inner Diameter [mm]	99.5
Outer Diameter [mm]	105
Height [mm]	17.8
	Front

**References**

51.02130.0005	51.02130.0012
51.02130.0007	51.02130.0032
51.02130.0008	


**Application info**

 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)  
 F 90 Unterflur (07/86-05/94)  
 LION'S COMFORT (09/96--)  
 LION'S STAR (01/93-09/96)

 M 90 (08/88-06/96)  
 NÜ (09/96-07/98)  
 SÜ (-06/97)  
 ÜL (09/89-09/96)



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**034 003 1024**  
51.02130.0013

**Ring gear, crankshaft**



**Notes**

Inner Diameter [mm]	115
Outer Diameter [mm]	120
Height [mm]	21
	Front

**References**

51.02130.0013	51.93020.0236
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**Application info**

F 2000 (01/94-12/95)

F 90 (07/86-12/97)

**034 035 0038**  
51.01510.0150

**Crankshaft seal**



**Notes**

Inner Diameter [mm]	Right-hand Twist
Outer Diameter [mm]	105
Height [mm]	130
	12
	Timing End

**References**

51.01510.0150
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**Application info**

F 90 Unterflur (07/86-05/94)

**12-34 099 0004**  
51.01510.0206

**Crankshaft seal**



**Notes**

Inner Diameter [mm]	Left-hand Twist
Outer Diameter [mm]	120
Height [mm]	140
	12
	Transmission End

**References**

51.01510.0133	51.01510.0196
51.01510.0134	51.01510.0206
51.01510.0140	51.01510.0207
51.01510.0141	51.01510.0208
51.01510.0184	



**12-34 099 0004**  
 51.01510.0206

**Crankshaft seal**
**Application info**

F 2000 (01/94-12/95)	SG (07/76-06/97)
F 90 (07/86-12/97)	SL (05/80-04/87)
F 90 Unterflur (07/86-05/94)	SL II (--04/94)
LION'S COACH (09/95--)	SR (10/75-11/86)
LION'S STAR (01/93-09/96)	SÜ (--06/97)
M 90 (08/88-06/96)	ÜL (09/89-09/96)
SD (04/74-04/94)	

**12-34 099 0005**  
 51.01510.0218

**Crankshaft seal**
**Notes**

	Left-hand Twist
Inner Diameter [mm]	110
Outer Diameter [mm]	130
Height [mm]	13
	Timing End

**References**

51.01510.0151	51.01510.0218
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**Application info**

EL (01/93-06/97)	NL (--07/98)
EM (08/87-06/97)	NM (--03/97)
G (10/79-08/88)	NÜ (09/96-07/98)
G 90 (09/87-05/95)	SM (11/87-02/95)
L 2000 (10/93-07/97)	SÜ (--06/97)
M 2000 L (08/95--)	TGA (04/00--)
M 2000 M (--12/05)	TGL (04/05--)
M 90 (08/88-06/96)	TGM (10/05--)
NG (--07/98)	

**12-34 099 0003**  
 51.01510.0219

**Crankshaft seal**
**Notes**

	Right-hand Twist
Inner Diameter [mm]	66
Outer Diameter [mm]	90
Height [mm]	12
	Timing End

**References**

51.01510.0172	51.01510.0219
51.01510.0174	51.01510.0237
51.01510.0179	51.01510.7000





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**12-34 099 0003**  
51.01510.0219

**Crankshaft seal**

**Application info**

EL (01/93-06/97)  
EM (08/87-06/97)  
G 90 (09/87-05/95)  
L 2000 (10/93-07/97)  
M 2000 L (08/95--)  
M 2000 M (--12/05)  
M 90 (08/88-06/96)

NG (--07/98)  
NL (--07/98)  
NM (--03/97)  
SÜ (--06/97)  
TGA (04/00--)  
TGL (04/05--)  
TGM (10/05--)

**12-34 099 0007**  
51.01510.0273

**Crankshaft seal**



**Notes**

Inner Diameter [mm]  
Outer Diameter [mm]  
Height [mm]

Right-hand Twist  
100  
130  
12  
Timing End

**References**

51.01510.0236	51.01510.6005
51.01510.0273	51.01510.6008
51.01510.0282	

**Application info**

TGA (04/00--)  
TGS (09/07--)

TGX (09/07--)

**12-34 099 0006**  
51.01510.6004

**Crankshaft seal**



**Notes**

Inner Diameter [mm]  
Outer Diameter [mm]  
Height [mm]

Right-hand Twist  
105  
130  
12  
Transmission End

**References**

51.01510.0197	51.01510.6004
51.01510.0199	51.01510.6006
51.01510.0226	51.01510.6007
51.01510.6003	

**Application info**

E 2000 (05/00--)  
EL (01/93-06/97)  
F 2000 (01/94-12/95)  
F 90 (07/86-12/97)  
F 90 Unterflur (07/86-05/94)  
M 90 (08/88-06/96)  
NG (--07/98)  
NL (--07/98)

NÜ (09/96-07/98)  
R (05/85-01/93)  
SD (04/74-04/94)  
SG (07/76-06/97)  
SÜ (--06/97)  
TGA (04/00--)  
ÜL (09/89-09/96)

**12-34 003 0001**  
 51.27120.0008

**Sensor, RPM**
**Notes**

	Passive sensor
Cable Length [mm]	370
Number of Poles	2
Resistance [Ohm]	950

**References**

51.27120.0005	51.27120.0011
51.27120.0008	


**Application info**

EL (01/93-06/97)	M 90 (08/88-06/96)
EM (08/87-06/97)	NG (--07/98)
F 2000 (01/94-12/95)	NL (--07/98)
F 90 (07/86-12/97)	NM (--03/97)
F 90 Unterflur (07/86-05/94)	NÜ (09/96-07/98)
L 2000 (10/93-07/97)	SG (07/76-06/97)
LION'S COACH (09/95--)	SÜ (--06/97)
LION'S COMFORT (09/96--)	TGA (04/00--)
LION'S STAR (01/93-09/96)	TGS (09/07--)
M 2000 L (08/95--)	TGX (09/07--)
M 2000 M (--12/05)	ÜL (09/89-09/96)

**Sensor, RPM**
**12-34 003 0002**  
 51.27120.0009

**Notes**

	Passive sensor
Cable Length [mm]	420
Number of Poles	2
Resistance [Ohm]	950

**References**

51.27120.0006	51.27120.0012
51.27120.0009	


**Application info**

EL (01/93-06/97)	NG (--07/98)
EM (08/87-06/97)	NL (--07/98)
F 2000 (01/94-12/95)	NM (--03/97)
F 90 (07/86-12/97)	NÜ (09/96-07/98)
F 90 Unterflur (07/86-05/94)	SG (07/76-06/97)
L 2000 (10/93-07/97)	SÜ (--06/97)
LION'S COACH (09/95--)	TGA (04/00--)
LION'S STAR (01/93-09/96)	TGS (09/07--)
M 2000 L (08/95--)	TGX (09/07--)
M 2000 M (--12/05)	ÜL (09/89-09/96)
M 90 (08/88-06/96)	



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**12-34 003 0009**  
51.27120.0014

**Sensor, RPM**

**Notes**

Cable Length [mm]  
Number of Poles  
Resistance [Ohm]

Passive sensor  
780  
2  
1150

**References**

51.27120.0014

**Application info**

E 2000 (05/00--)  
F 2000 (01/94-12/95)  
TGA (04/00--)

TGL (04/05--)  
TGM (10/05--)

**12-34 003 0010**  
51.27120.0015

**Sensor, RPM**



**Notes**

Cable Length [mm]  
Number of Poles

Inductive Sensor  
905  
2

**References**

51.27120.0015

**Application info**

E 2000 (05/00--)  
F 2000 (01/94-12/95)  
TGA (04/00--)

TGL (04/05--)  
TGM (10/05--)

**034 015 0005**  
81.25601.6024

**Voltage regulator**



**Notes**

Voltage [V]

28

**References**

81.25601.6024



## Voltage regulator

**034 015 0005**  
 81.25601.6024

### Application info

F 90 (07/86-12/97)

F 90 Unterflur (07/86-05/94)

G 90 (09/87-05/95)

## Crank position sensor

**12-34 003 0011**  
 51.27120.7038

### Notes

	Inductive Sensor
Operating voltage [V]	12
Number of Poles	2
	with seal
	without cable
Resistance [Ohm]	950

### References

51.27120.0016

51.27120.7035

51.27120.7037

51.27120.7038



### Application info

TGA (04/00--)

TGL (04/05--)

TGM (10/05--)

TGS (09/07--)

TGX (09/07--)

## Sender, oil pressure

**12-14 820 0000**  
 81.27421.0109

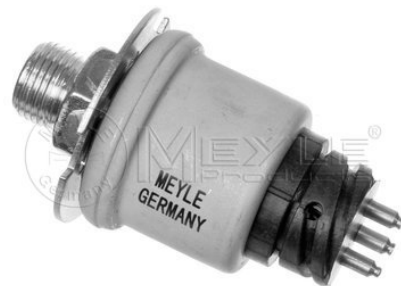
### Notes

	Active sensor
Spanner Size	22
Thread Size	M18x1,5
Operating voltage [V]	24
Number of Poles	3

### References

81.27421.0098

81.27421.0109



### Application info

F 2000 (01/94-12/95)

F 90 (07/86-12/97)

F 90 Unterflur (07/86-05/94)

LION'S COMFORT (09/96--)

LION'S STAR (01/93-09/96)

M 90 (08/88-06/96)

NÜ (09/96-07/98)

SÜ (-06/97)

ÜL (09/89-09/96)



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**12-34 899 0022**  
51.27421.0077

**Intake air, temperature sensor**



**Notes**

Operating voltage [V]	Active sensor 24
Number of Poles	2

**References**

51.27421.0077

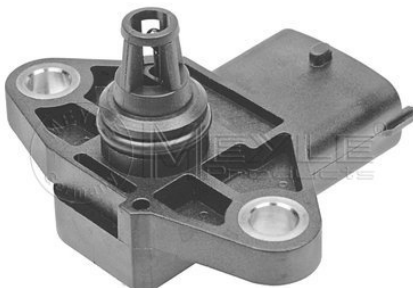
**Application info**

E 2000 (05/00--)  
F 2000 (01/94-12/95)  
F 90 (07/86-12/97)  
G 90 (09/87-05/95)  
L 2000 (10/93-07/97)  
M 2000 L (08/95--)

M 2000 M (--12/05)  
M 90 (08/88-06/96)  
SG (07/76-06/97)  
SM (11/87-02/95)  
SÜ (--06/97)  
TGA (04/00--)

**12-34 899 0004**  
51.27421.0216

**Sensor, boost pressure**



**Notes**

Operating voltage [V]	Piezoelectric Sensor 24
Number of Poles	4

**References**

51.27421.0198                      51.27421.0216

**Application info**

LION'S COACH (09/95--)  
LION'S STAR (01/93-09/96)  
TGA (04/00--)  
TGL (04/05--)

TGM (10/05--)  
TGS (09/07--)  
TGX (09/07--)

**12-34 904 0132**  
51.05904.0132

**Gasket, oil pan**



**References**

51.05904.0132





**12-34 904 0132**  
 51.05904.0132

**Gasket, oil pan**
**Application info**

F 90 (07/86-12/97)	SG (07/76-06/97)
F 90 Unterflur (07/86-05/94)	SL (05/80-04/87)
LION'S COACH (09/95--)	SL II (--04/94)
LION'S STAR (01/93-09/96)	SR (10/75-11/86)
R (05/85-01/93)	SÜ (--06/97)
SD (04/74-04/94)	ÜL (09/89-09/96)

**Oil filter**
**014 018 0015**  
 51.05500.6073

**Notes**

	with gaskets/seals
Inner Diameter [mm]	36.5
Outer Diameter [mm]	82
Height [mm]	174
	Filter Insert

**References**

51.05500.6073	51.05504.0105
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**Application info**

TGA (04/00--)	TGM (10/05--)
TGL (04/05--)	

**Oil filter**
**12-14 322 0003**  
 51.05501.7160

**Notes**

	with seal
Inner Diameter [mm]	91
Outer Diameter [mm]	109
Height [mm]	180
Thread Size	M30x2
	Screw-on Filter

**References**

51.05501.7160	51.05501.7166
51.05501.7161	51.05501.7180
51.05501.7163	


**Application info**

CLA (01/06--)	M 90 (08/88-06/96)
EL (01/93-06/97)	NG (--07/98)
EM (08/87-06/97)	NL (--07/98)
G 90 (09/87-05/95)	NM (--03/97)
L 2000 (10/93-07/97)	NÜ (09/96-07/98)
M 2000 L (08/95--)	SM (11/87-02/95)
M 2000 M (--12/05)	SÜ (--06/97)



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**014 018 0009**  
51.05504.0048

**Oil filter**



**Notes**

	with gaskets/seals
Inner Diameter [mm]	56
Inner Diameter [mm]	15
Outer Diameter [mm]	120
Height [mm]	165
	Filter Insert

**References**

51.05504.0048	51.05504.0086
51.05504.0049	51.05504.0091
51.05504.0068	81.00000.0239
51.05504.0084	81.05504.0038
51.05504.0085	81.05504.0040

**Application info**

F 9 (01/83-12/86)  
F 90 (07/86-12/97)

NL (-07/98)

**12-14 322 0001**  
51.05504.0096

**Oil filter**



**Notes**

	with seal
Inner Diameter 2 [mm]	36
Inner Diameter 1 [mm]	28
Outer Diameter [mm]	83
Height [mm]	214
	Filter Insert

**References**

51.05504.0096	82.05504.6096
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**Application info**

E 2000 (05/00--)  
F 2000 (01/94-12/95)  
F 90 (07/86-12/97)

TGA (04/00--)  
TGL (04/05--)  
TGM (10/05--)

**12-14 322 0000**  
51.05504.0098

**Oil filter**



**Notes**

	with seal
Inner Diameter [mm]	55
Outer Diameter [mm]	120
Height [mm]	148
	Filter Insert

**References**

51.05504.0098	81.05504.0025
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**12-14 322 0000**  
 51.05504.0098

**Oil filter**
**Application info**

E 2000 (05/00--)	SG (07/76-06/97)
F 2000 (01/94-12/95)	SL (05/80-04/87)
LION'S COACH (09/95--)	SÜ (--06/97)
LION'S STAR (01/93-09/96)	TGA (04/00--)

**12-14 322 0004**  
 51.05504.0107

**Oil filter**
**Notes**

	with seal
Inner Diameter 2 [mm]	57
Inner Diameter 1 [mm]	15
Outer Diameter [mm]	121
Height [mm]	204
	Filter Insert

**References**

51.05504.0107	51.05504.0122
51.05504.0108	


**Application info**

HOCL (01/85-05/09)	SÜ (--06/97)
NG (--07/98)	TGA (04/00--)
NL (--07/98)	TGS (09/07--)
SL (05/80-04/87)	TGX (09/07--)

**Oil cooler**
**034 018 1002**  
 51.05601.0148

**Notes**

	Manual Transmission
Height [mm]	63
Width [mm]	78
Number of Ribs	10
Length [mm]	250

**References**

51.05601.0148


**Application info**

F 2000 (01/94-12/95)	TGA (04/00--)
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**12-34 321 0010**  
81.08304.0043

**Air filter**



**Notes**

Inner Diameter [mm]	191
Inner Diameter [mm]	11
Outer Diameter [mm]	302
Height [mm]	473
	Filter Insert

**References**

81.08304.0038	81.08304.0091
81.08304.0043	81.08401.6213
81.08304.0044	

**Application info**

F 90 (07/86-12/97)  
F 90 Unterflur (07/86-05/94)  
LION'S COACH (09/95--)  
LION'S STAR (01/93-09/96)  
M 2000 L (08/95--)

M 90 (08/88-06/96)  
SG (07/76-06/97)  
SR (10/75-11/86)  
ÜL (09/89-09/96)

**16-34 321 0010**  
81.08304.0051

**Air filter**

**Notes**

Inner Diameter [mm]	170
Inner Diameter [mm]	17
Outer Diameter [mm]	281
Height [mm]	420
	Filter Insert

**References**

81.08304.0051

**Application info**

SD (04/74-04/94)

**012 094 0024**  
81.08304.0055

**Air filter**



**Notes**

Inner Diameter [mm]	103
Outer Diameter [mm]	198
Height [mm]	365
	Filter Insert

**References**

81.08304.0049	81.08304.0056
81.08304.0055	



**Air filter**
**012 094 0024**  
 81.08304.0055

**Application info**

 G 90 (09/87-05/95)  
 L 2000 (10/93-07/97)  
 M 2000 L (08/95--)

 M 90 (08/88-06/96)  
 NM (--03/97)  
 SM (11/87-02/95)

**Air filter**
**12-34 321 0011**  
 81.08304.0076

**Notes**

Inner Diameter [mm]	132
Inner Diameter [mm]	10.5
Outer Diameter [mm]	242
Height [mm]	378
	Filter Insert

**References**

81.08304.0074	81.08304.0076
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**Application info**

 CLA (01/06--)  
 EL (01/93-06/97)  
 EM (08/87-06/97)  
 M 2000 L (08/95--)  
 M 2000 M (--12/05)

 M 90 (08/88-06/96)  
 NG (--07/98)  
 NL (--07/98)  
 NM (--03/97)  
 SÜ (--06/97)

**Air filter**
**12-34 321 0002**  
 81.08304.0084

**Notes**

Inner Diameter [mm]	134
Outer Diameter [mm]	162
Height [mm]	468
	Filter Insert

**References**

81.08304.0084


**Application info**

 E 2000 (05/00--)  
 F 2000 (01/94-12/95)

F 90 (07/86-12/97)



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**12-34 321 0004**  
81.08304.0085

**Air filter**



**Notes**

Inner Diameter [mm]	93
Inner Diameter [mm]	17
Outer Diameter [mm]	111
Height [mm]	372
	Filter Insert

**References**

81.08304.0085	81.08405.0012
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**Application info**

L 2000 (10/93-07/97)

M 2000 L (08/95--)

**812 321 0001**  
81.08304.0086

**Air filter**



**Notes**

Inner Diameter [mm]	190.5
Outer Diameter [mm]	302
Height [mm]	365
	Filter Insert

**References**

81.08304.0086
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**Application info**

EL (01/93-06/97)  
NG (--07/98)

NL (--07/98)  
ÜL (09/89-09/96)

**12-34 321 0014**  
81.08304.0093

**Air filter**



**Notes**

Inner Diameter [mm]	119
Outer Diameter [mm]	249
Height [mm]	500
	Filter Insert

**References**

81.08304.0093
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**Application info**

NG (--07/98)  
NL (--07/98)

NÜ (09/96-07/98)  
SÜ (--06/97)

**Air filter**
**034 321 0009**  
 81.08304.0100

**Notes**

Inner Diameter [mm]	170
Outer Diameter [mm]	265
Height [mm]	481
	Filter Insert

**References**

81.08304.0100


**Application info**

TGA (04/00-)

**Air filter**
**12-34 321 0019**  
 81.08304.0101

**Notes**

Inner Diameter [mm]	150
Outer Diameter [mm]	248
Height [mm]	414.5
	Filter Insert

**References**

81.08304.0101	81.08304.0103
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**Application info**

LION'S CITY (08/04-)

NM (-03/97)

**Air filter**
**12-34 321 0008**  
 81.08405.0008

**Notes**

Outer Diameter [mm]	121
Height [mm]	379
Length [mm]	105
	Filter Insert

**References**

81.08304.0046	81.08405.0008
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**Application info**

F 90 (07/86-12/97)

M 90 (08/88-06/96)



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**12-34 321 0006**  
81.08405.0015

**Air filter**



**Notes**

Inner Diameter [mm]	119
Outer Diameter [mm]	248
Height [mm]	382
	Filter Insert

**References**

81.08304.0087	81.08405.0015
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**Application info**

L 2000 (10/93-07/97)	M 2000 M (--12/05)
M 2000 L (08/95--)	

**12-34 321 0005**  
81.08405.0017

**Air filter**

**Notes**

Inner Diameter [mm]	137
Outer Diameter [mm]	155.5
Height [mm]	455
	Filter Insert

**References**

81.08405.0017

**Application info**

TGA (04/00--)	TGX (09/07--)
TGS (09/07--)	

**12-34 321 0009**  
81.08405.0018

**Air filter**



**Notes**

Inner Diameter [mm]	125
Outer Diameter [mm]	250
Height [mm]	460
	Filter Insert

**References**

81.08405.0018

**Application info**

TGL (04/05--)	TGM (10/05--)
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**Air filter**
**12-34 321 0003**

81.08405.0021

**Notes**

Inner Diameter [mm]	170
Outer Diameter [mm]	266
Height [mm]	510
	Filter Insert

**References**

81.08405.0016	81.08405.0021
81.08405.0020	


**Application info**

 LION'S COACH (09/95--)  
 TGA (04/00--)

 TGS (09/07--)  
 TGX (09/07--)

**Air filter**
**12-34 321 0017**

81.08405.0022

**Notes**

Inner Diameter [mm]	150
Outer Diameter [mm]	232
Height [mm]	415
	Filter Insert

**References**

81.08405.0022


**Application info**

TGL (04/05--)

TGM (10/05--)

**Air filter**
**12-34 321 0018**

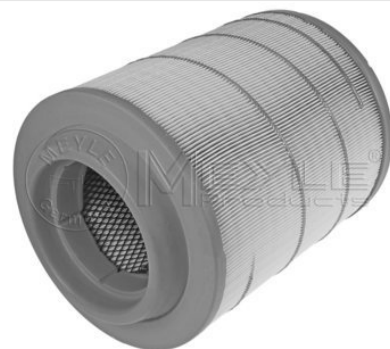
81.08405.0023

**Notes**

Inner Diameter [mm]	130
Outer Diameter [mm]	227
Height [mm]	305
	Filter Insert

**References**

81.08405.0023


**Application info**

TGL (04/05--)

TGM (10/05--)



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**12-34 321 0021**  
81.08405.0029

**Air filter**



**Notes**

Inner Diameter [mm]	170
Outer Diameter [mm]	251
Height [mm]	533
	Filter Insert

**References**

81.08405.0029

**Application info**

LION'S CITY (08/04--)  
NG (--07/98)

NL (--07/98)

**12-34 321 0022**  
81.08405.0030

**Air filter**



**Notes**

Inner Diameter [mm]	199
Outer Diameter [mm]	281
Height [mm]	564
	Filter Insert

**References**

81.08405.0030

**Application info**

HOCL (01/85-05/09)  
SL II (--04/94)

SÜ (--06/97)

**12-34 009 0003**  
51.12101.7120

**Fuel pump**



**Notes**

Manual

**References**

51.12101.7045	51.12101.7128
51.12101.7046	51.12101.7137
51.12101.7120	







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**12-14 323 0002**  
51.12503.0042

**Fuel filter**



**Notes**

Outer Diameter [mm]	76
Height [mm]	230
	Filter Insert

**References**

51.12503.0037	51.12503.0056
51.12503.0042	82.12503.0042

**Application info**

F 2000 (01/94-12/95)  
LION'S COACH (09/95--)  
LION'S STAR (01/93-09/96)

SÜ (--06/97)  
TGA (04/00--)

**12-34 323 0012**  
51.12503.0048

**Fuel filter**



**Notes**

Outer Diameter [mm]	76
Height [mm]	230
	Filter Insert

**References**

51.12503.0048

**Application info**

TGA (04/00--)

**12-34 323 0001**  
51.12503.0059

**Fuel filter**



**Notes**

	Steel
Outer Diameter [mm]	76.5
Height [mm]	157
Port Thread	M16x1,5
	Screw-on Filter

**References**

51.12503.0059	51.12503.0060
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**12-34 323 0001**  
 51.12503.0059

**Fuel filter**
**Application info**

EL (01/93-06/97)	NG (--07/98)
EM (08/87-06/97)	NL (--07/98)
L 2000 (10/93-07/97)	NM (--03/97)
LION'S STAR (01/93-09/96)	NÜ (09/96-07/98)
M 2000 L (08/95--)	SM (11/87-02/95)
M 2000 M (--12/05)	SÜ (--06/97)
M 90 (08/88-06/96)	ÜL (09/89-09/96)

**12-34 323 0009**  
 51.12503.0062

**Fuel filter**
**Notes**

Outer Diameter [mm]	50
Height [mm]	41
	Filter Insert

**References**

51.12503.0047	51.12503.0062
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**Application info**

L 2000 (10/93-07/97)	TGL (04/05--)
M 2000 L (08/95--)	TGM (10/05--)
M 2000 M (--12/05)	TGX (09/07--)
TGA (04/00--)	

**12-34 323 0007**  
 51.12503.0063

**Fuel filter**
**Notes**

Diameter [mm]	46
Diameter [mm]	14
Outer Diameter [mm]	95
Height [mm]	174
	Filter Insert

**References**

51.12503.0061	51.12503.0063
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**Application info**

TGA (04/00--)	TGS (09/07--)
TGL (04/05--)	TGX (09/07--)
TGM (10/05--)	



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**014 323 0008**  
51.12503.6000

**Fuel filter**



**Notes**

Diameter [mm]	110
Height [mm]	220
Thread Size	1-1/4"-UNS-2B
	Screw-on Filter

**References**

51.12503.0051	51.12503.6000
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**Application info**

EL (01/93-06/97)  
EM (08/87-06/97)  
F 2000 (01/94-12/95)  
F 90 (07/86-12/97)  
F 90 Unterflur (07/86-05/94)  
G (10/79-08/88)  
G 90 (09/87-05/95)  
L 2000 (10/93-07/97)  
LION'S COACH (09/95--)  
LION'S COMFORT (09/96--)  
LION'S STAR (01/93-09/96)  
M 2000 L (08/95--)  
M 2000 M (--12/05)  
M 90 (08/88-06/96)  
NG (--07/98)  
NL (--07/98)

NM (--03/97)  
NÜ (09/96-07/98)  
R (05/85-01/93)  
SD (04/74-04/94)  
SG (07/76-06/97)  
SL (05/80-04/87)  
SL II (--04/94)  
SM (11/87-02/95)  
SR (10/75-11/86)  
SÜ (--06/97)  
TGA (04/00--)  
TGL (04/05--)  
TGM (10/05--)  
TGS (09/07--)  
TGX (09/07--)  
ÜL (09/89-09/96)

**034 009 0003**  
81.11101.6012

**Fuel filter**



**Notes**

	Plastic
Diameter [mm]	36
Height [mm]	52
Port Thread	M20x1,5
	Pre-filter

**References**

81.11101.6012	81.12102.0002
81.11101.6016	

**Application info**

CLA (01/06--)  
E 2000 (05/00--)  
F 2000 (01/94-12/95)  
M 2000 L (08/95--)  
M 2000 M (--12/05)  
M 90 (08/88-06/96)  
NG (--07/98)  
NL (--07/98)  
NM (--03/97)

NÜ (09/96-07/98)  
R (05/85-01/93)  
SD (04/74-04/94)  
SG (07/76-06/97)  
SL (05/80-04/87)  
SL II (--04/94)  
SM (11/87-02/95)  
SR (10/75-11/86)  
SÜ (--06/97)

**034 323 0003**  
 81.11101.6151

**Fuel filter**
**References**

81.11101.6013                      81.11101.6151


**Application info**

 EM (08/87-06/97)  
 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)  
 F 90 Unterflur (07/86-05/94)  
 L 2000 (10/93-07/97)  
 LION'S COACH (09/95--)  
 LION'S STAR (01/93-09/96)

 M 2000 L (08/95--)  
 M 2000 M (--12/05)  
 NM (--03/97)  
 SM (11/87-02/95)  
 SÜ (--06/97)  
 TGA (04/00--)  
 ÜL (09/89-09/96)

**Fuel filter**
**12-34 323 0006**  
 81.12503.0054

**Notes**

 Diameter [mm]                      13.8  
 Outer Diameter [mm]              83  
 Height [mm]                         145  
     Filter Insert

**References**

 81.00000.0246                      81.12503.0048  
 81.12503.0021                      81.12503.0054  
 81.12503.0022                      81.12503.0063  
 81.12503.0042

**Application info**

 EL (01/93-06/97)  
 F 90 (07/86-12/97)  
 F 90 Unterflur (07/86-05/94)  
 SD (04/74-04/94)  
 SG (07/76-06/97)

 SL (05/80-04/87)  
 SL II (--04/94)  
 SÜ (--06/97)  
 ÜL (09/89-09/96)



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**12-34 323 0005**  
81.12503.0085

**Fuel filter**



**Notes**

Height [mm] 54  
Filter Insert

**References**

81.12501.0031 82.12503.0069  
81.12503.0085

**Application info**

F 2000 (01/94-12/95) TGA (04/00--)

**12-34 323 0003**  
81.12503.0086

**Fuel filter**



**Notes**

Height [mm] 55  
Filter Insert

**References**

81.12501.0021 81.12503.0033  
81.12501.0026 81.12503.0086  
81.12501.0030

**Application info**

TGA (04/00--)  
TGS (09/07--) TGX (09/07--)

**12-34 323 0004**  
85.12501.0002

**Fuel filter**



**Notes**

Height [mm] 54  
Filter Insert

**References**

81.12501.0022 81.12503.0080  
81.12501.0032 85.12501.0002  
81.12501.0034





**12-34 323 0004**  
 85.12501.0002

**Fuel filter**
**Application info**

CLA (01/06--)	NL (--07/98)
EM (08/87-06/97)	NM (--03/97)
L 2000 (10/93-07/97)	NÜ (09/96-07/98)
LION'S COACH (09/95--)	SM (11/87-02/95)
M 2000 L (08/95--)	TGL (04/05--)
M 2000 M (--12/05)	TGM (10/05--)
NG (--07/98)	

**12-34 030 0009**  
 64.96020.0003

**Engine mount**
**Notes**

	Rubber Bush
Inner Diameter [mm]	15
Outer Diameter [mm]	96
Outer Diameter [mm]	90
Height [mm]	85
	Left and right
	Rear

**References**

64.96020.0003	81.96020.0382
81.96020.0205	88.96210.0004
81.96020.0235	


**Application info**

CLA (01/06--)	M 2000 M (--12/05)
EM (08/87-06/97)	M 90 (08/88-06/96)
F 90 (07/86-12/97)	NL (--07/98)
L 2000 (10/93-07/97)	NM (--03/97)
M 2000 L (08/95--)	SM (11/87-02/95)

**12-34 030 0004**  
 81.41506.0096

**Engine mount**
**Notes**

	Rubber-metal Bearing
Height [mm]	91
Thread Size	M10x1,5
	Left and right
	Front and Rear

**References**

81.41506.0096


**Application info**

L 2000 (10/93-07/97)	M 90 (08/88-06/96)
M 2000 L (08/95--)	TGL (04/05--)



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**12-34 030 0011**  
81.96020.0202

**Engine mount**



**Notes**

	Rubber Bush
Inner Diameter [mm]	30
Inner Diameter [mm]	18
Outer Diameter [mm]	80
Outer Diameter [mm]	75
Height [mm]	56
	Left and right
	Front

**References**

81.96020.0202	81.96020.0239
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**Application info**

G 90 (09/87-05/95)  
M 2000 L (08/95--)

M 2000 M (--12/05)  
M 90 (08/88-06/96)

**12-34 030 0012**  
81.96020.0340

**Engine mount**



**Notes**

	Rubber Bush
Inner Diameter [mm]	88
Inner Diameter [mm]	70
Outer Diameter [mm]	36
Outer Diameter [mm]	20
Height [mm]	72
	Left and right
	Front

**References**

81.96020.0340	81.96020.0372
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**Application info**

F 2000 (01/94-12/95)

F 90 (07/86-12/97)

**12-34 030 0007**  
81.96020.0341

**Engine mount**



**Notes**

	Rubber Bush
Inner Diameter [mm]	22
Outer Diameter [mm]	106
Outer Diameter [mm]	70
Height [mm]	85
	Left and right
	Front

**References**

81.96020.0341	81.96020.0408
81.96020.0373	

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**Engine mount**
**12-34 030 0007**  
 81.96020.0341

**Application info**

 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)

 TGA (04/00--)  
 TGX (09/07--)

**Engine mount**
**12-34 030 0006**  
 81.96020.0402

**Notes**

	Rubber Bush
Inner Diameter [mm]	22
Outer Diameter [mm]	124
Outer Diameter [mm]	104
Height [mm]	117
	Left and right
	Rear

**References**

81.96020.0402


**Application info**

F 2000 (01/94-12/95)

**Engine mount**
**12-34 030 0013**  
 81.96020.0403

**Notes**

	Rubber Bush
Inner Diameter [mm]	35
Inner Diameter [mm]	15
Outer Diameter [mm]	96
Outer Diameter [mm]	90
Height [mm]	85
	Front

**References**

81.96020.0391

81.96020.0403


**Application info**

F 2000 (01/94-12/95)



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**12-34 030 0008**  
81.96210.0388

**Engine mount**



**Notes**

Outer Diameter [mm]  
Height [mm]  
Thread Size

Rubber-metal Bearing  
100  
67  
M16x1,5  
Rear

**References**

81.96210.0388  
81.96210.0494

81.96210.0495

**Application info**

F 2000 (01/94-12/95)

F 90 (07/86-12/97)

**12-34 030 0003**  
81.96210.0571

**Engine mount**



**Notes**

Height [mm]  
Width [mm]  
Thread Size  
Thread Size  
Length [mm]

Rubber-metal Bearing  
173  
127  
M14x2  
M18x1,5  
178  
Left and right  
Front

**References**

81.96210.0562  
81.96210.0571

81.96210.0575  
81.96210.0577

**Application info**

LION'S COACH (09/95--)  
TGA (04/00--)

TGS (09/07--)  
TGX (09/07--)

**12-34 030 0000**  
81.96210.0574

**Engine mount**



**Notes**

Thread Size

Rubber-metal Bearing  
M16x1,5  
Left and right  
Front

**References**

81.96210.0525  
81.96210.0553

81.96210.0574

**Engine mount**
**12-34 030 0000**  
 81.96210.0574

**Application info**

 TGA (04/00--)  
**Engine mount**
**12-34 030 0002**  
 81.96210.0597

**Notes**

	Rubber-metal Bearing
	Steel Elastomer
Bore Ø [mm]	15
Height [mm]	160
Required quantity	2
	Left and right
	Rear

**References**

81.96210.0572	81.96210.0597
81.96210.0592	


**Application info**

LION'S COACH (09/95--)	TGS (09/07--)
TGA (04/00--)	TGX (09/07--)

**Engine mount**
**12-34 030 0001**  
 81.96210.6072

**Notes**

	Rubber-metal Bearing
	Steel Elastomer
	Left and right
	Rear

**References**

81.96210.6065	81.96210.6072
81.96210.6071	


**Application info**

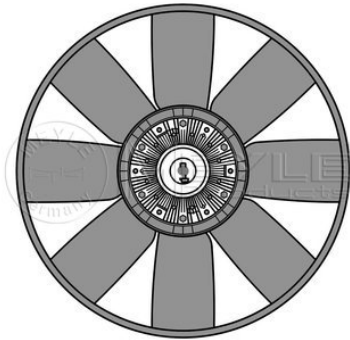
LION'S COACH (09/95--)	TGA (04/00--)
LION'S STAR (01/93-09/96)	



1

**12-14 234 0027**  
51.06600.7006

**Radiator fan motor**



**References**  
51.06600.7006

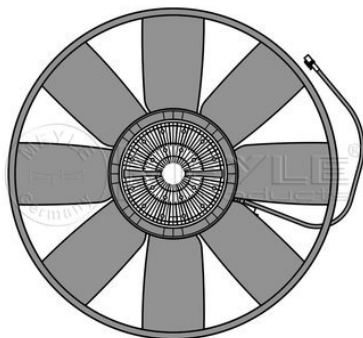
**Application info**

TGA (04/00--)  
TGL (04/05--)

TGM (10/05--)

**12-14 234 0014**  
51.06600.7017

**Radiator fan motor**



**Notes**

Electric

**References**

51.06600.7017  
51.06600.7026  
51.06600.7031

51.06600.7033  
51.06600.7036  
51.06601.7019

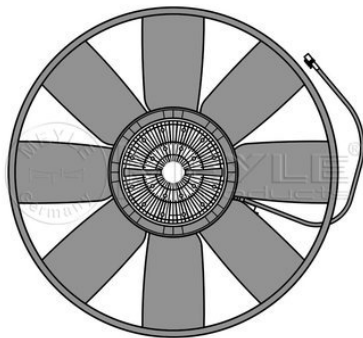
**Application info**

E 2000 (05/00--)  
F 2000 (01/94-12/95)  
TGA (04/00--)

TGS (09/07--)  
TGX (09/07--)

**12-14 234 0029**  
51.06600.7025

**Radiator fan motor**



**References**

51.06600.7025



**Radiator fan motor**
**12-14 234 0029**  
 51.06600.7025

**Application info**

 TGA (04/00--)  
 TGS (09/07--)

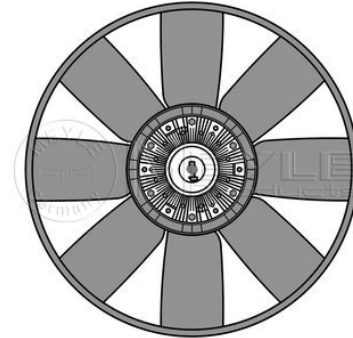
TGX (09/07--)

**Radiator fan motor**
**12-14 234 0013**  
 51.06600.7030

**References**

51.06600.7030

51.06600.9030


**Application info**

E 2000 (05/00--)

F 2000 (01/94-12/95)

**Radiator fan motor**
**12-14 234 0025**  
 51.06600.7045

**Notes**

Number of Wings

9

Electric

Outer Diameter [mm]

754

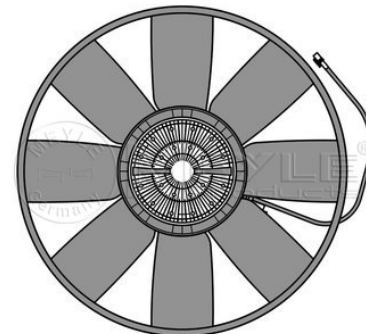
**References**

51.06600.7008

51.06600.7045

51.06600.7015

51.06600.9045


**Application info**

LION'S COACH (09/95--)

NG (--07/98)

NL (--07/98)

NÜ (09/96-07/98)

TGA (04/00--)

TGS (09/07--)

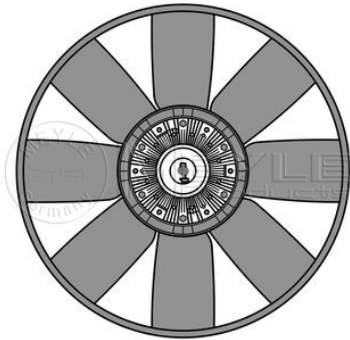
TGX (09/07--)



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**12-14 234 0016**  
51.06601.7009

**Radiator fan motor**



**References**  
51.06601.7009

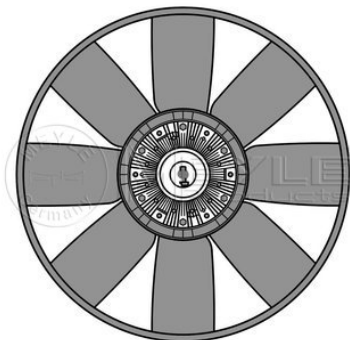
**Application info**

E 2000 (05/00--)

F 2000 (01/94-12/95)

**12-14 234 0017**  
51.06601.7010

**Radiator fan motor**



**References**  
51.06601.7010

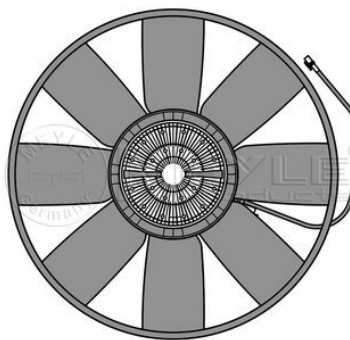
**Application info**

E 2000 (05/00--)

F 2000 (01/94-12/95)

**12-14 234 0018**  
51.06601.7015

**Radiator fan motor**



**References**  
51.06601.7015

**Application info**

F 2000 (01/94-12/95)

TGA (04/00--)



**12-14 223 0002**  
 81.06111.0020

**Radiator cap**
**Notes**

Pressure [bar] 0.7

**References**

81.06111.0019 81.06111.0020


**Application info**

CLA (01/06--)	M 2000 M (--12/05)
EL (01/93-06/97)	M 90 (08/88-06/96)
EM (08/87-06/97)	NG (--07/98)
F 2000 (01/94-12/95)	NL (--07/98)
F 90 (07/86-12/97)	NM (--03/97)
F 90 Unterflur (07/86-05/94)	NÜ (09/96-07/98)
L 2000 (10/93-07/97)	TGA (04/00--)
LION'S COACH (09/95--)	TGL (04/05--)
LION'S STAR (01/93-09/96)	TGM (10/05--)
M 2000 L (08/95--)	ÜL (09/89-09/96)

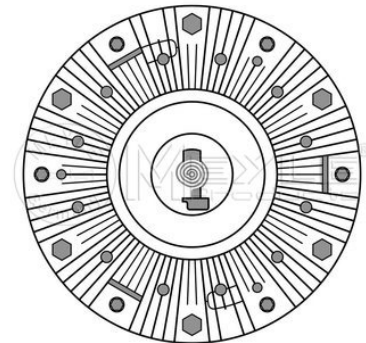
**12-14 234 0023**  
 51.06630.0007

**Fan clutch**
**Notes**

Thermic

**References**

51.06630.0007


**Application info**

M 90 (08/88-06/96)

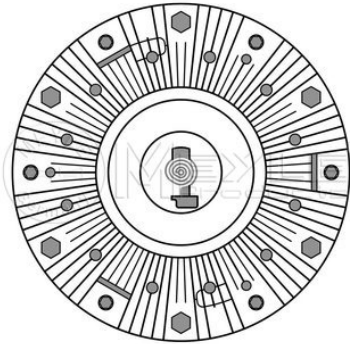


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**12-14 234 0021**

51.06630.0031

**Fan clutch**



**Notes**

Number of mounting bores	4
	Thermic
Outer Diameter [mm]	180
Depth [mm]	115

**References**

51.06630.0031	51.06630.0043
51.06630.0042	

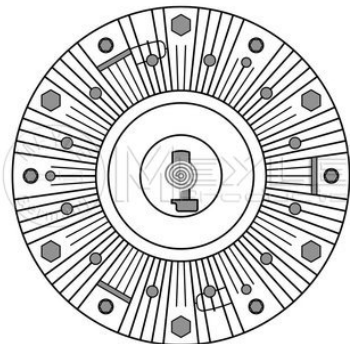
**Application info**

G 90 (09/87-05/95)

**12-14 234 0020**

51.06630.0037

**Fan clutch**



**Notes**

Number of mounting bores	4
	Thermic
Depth [mm]	120

**References**

51.06630.0037	51.06630.0058
51.06630.0049	51.06630.9037

**Application info**

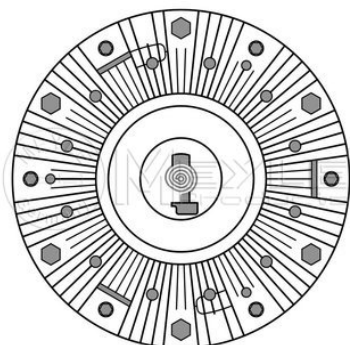
EM (08/87-06/97)  
G (10/79-08/88)  
G 90 (09/87-05/95)  
HOCL (01/85-05/09)  
L 2000 (10/93-07/97)

M 2000 L (08/95--)  
M 2000 M (--12/05)  
M 90 (08/88-06/96)  
NM (--03/97)  
SM (11/87-02/95)

**12-14 234 0022**

51.06630.0038

**Fan clutch**



**Notes**

Number of mounting bores	4
	Thermic
Outer Diameter [mm]	178
Depth [mm]	110

**References**

51.06630.0038



**Fan clutch**
**12-14 234 0022**  
 51.06630.0038

**Application info**

G 90 (09/87-05/95)

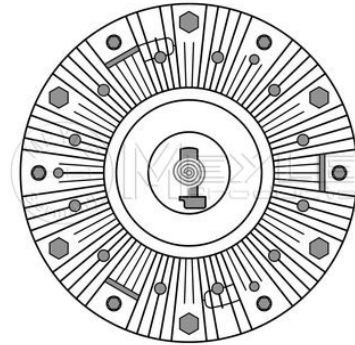
**Fan clutch**
**12-14 234 0019**  
 51.06630.0047

**Notes**

 Number of mounting bores      4  
    Thermic

**References**

51.06630.0047


**Application info**

F 90 (07/86-12/97)

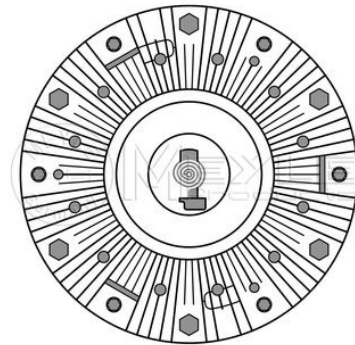
**Fan clutch**
**12-14 234 0024**  
 51.06630.0053

**Notes**

Thermic

**References**

51.06630.0053


**Application info**

M 90 (08/88-06/96)



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**12-14 234 0001**  
51.06630.0060

**Fan clutch**



**Notes**

Number of mounting bores	4
	Thermic
Outer Diameter [mm]	204
Depth [mm]	54
Hole Arrangement / Number	4

**References**

51.06601.7002	51.06630.0060
51.06601.7003	51.06630.0065
51.06601.7006	51.06630.0070
51.06601.7008	

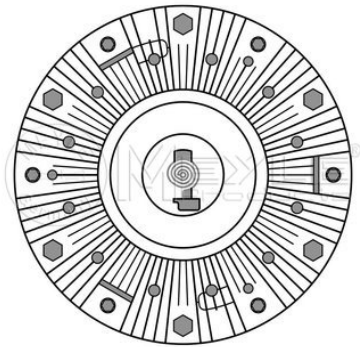
**Application info**

E 2000 (05/00--)

F 2000 (01/94-12/95)

**12-14 234 0015**  
51.06630.0064

**Fan clutch**



**Notes**

Thermic

**References**

51.06601.7013	51.06630.0069
51.06630.0064	51.06630.0072

**Application info**

E 2000 (05/00--)

F 2000 (01/94-12/95)

**12-14 234 0002**  
51.06630.0066

**Fan clutch**



**Notes**

Number of mounting bores	4
	Thermic
Outer Diameter [mm]	203
Depth [mm]	120
Hole Arrangement / Number	4

**References**

51.06630.0062	51.06630.0066
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**Application info**

F 2000 (01/94-12/95)

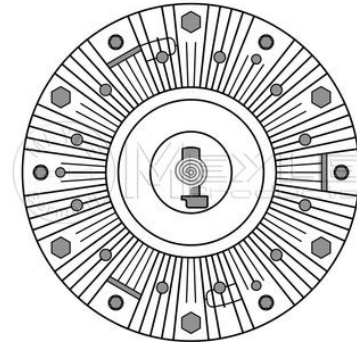
**12-14 234 0010**  
 51.06630.0067

**Fan clutch**
**Notes**

Number of mounting bores	4
	Thermic
Diameter [mm]	186
Outer Diameter [mm]	186
Depth [mm]	108
Hole Arrangement / Number	4

**References**

51.06630.0050	51.06630.0067
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**Application info**

EM (08/87-06/97)  
 G 90 (09/87-05/95)  
 L 2000 (10/93-07/97)

M 90 (08/88-06/96)  
 TGL (04/05--)  
 TGM (10/05--)

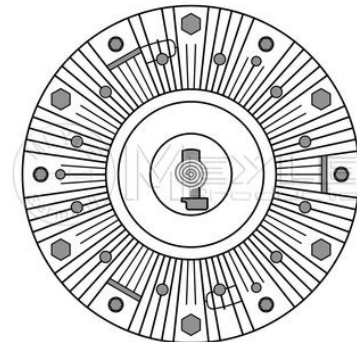
**12-14 234 0008**  
 51.06630.0068

**Fan clutch**
**Notes**

Number of mounting bores	6
	Thermic
Outer Diameter [mm]	290
Depth [mm]	153
Hole Arrangement / Number	4

**References**

51.06630.0055	51.06630.0068
51.06630.0061	51.06630.9068


**Application info**

E 2000 (05/00--)  
 F 2000 (01/94-12/95)

F 90 (07/86-12/97)  
 F 90 Unterflur (07/86-05/94)

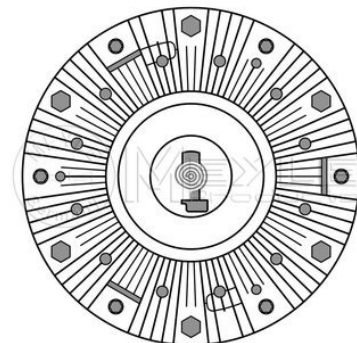
**12-14 234 0011**  
 51.06630.0071

**Fan clutch**
**Notes**

Number of mounting bores	6
	Thermic
Outer Diameter [mm]	165
Depth [mm]	51
Hole Arrangement / Number	6

**References**

51.06630.0071
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**12-14 234 0011**  
51.06630.0071

**Fan clutch**

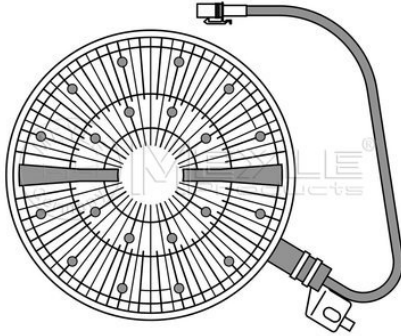
**Application info**

L 2000 (10/93-07/97)  
M 2000 L (08/95--)

TGL (04/05--)

**12-14 234 0009**  
51.06630.0077

**Fan clutch**



**Notes**

Number of mounting bores	6
Outer Diameter [mm]	236
Hole Arrangement / Number	4
Depth [mm]	138
Number of Poles	2

**References**

51.06630.0073	51.06630.0077
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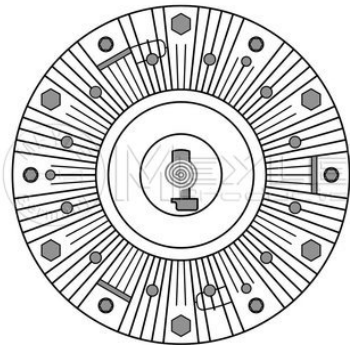
**Application info**

F 2000 (01/94-12/95)  
LION'S CITY (08/04--)

LION'S COACH (09/95--)  
TGA (04/00--)

**12-14 234 0026**  
51.06630.0082

**Fan clutch**



**Notes**

Number of mounting bores	4
Outer Diameter [mm]	205
Depth [mm]	99

**References**

51.06630.0082

**Application info**

TGA (04/00--)  
TGL (04/05--)

TGM (10/05--)

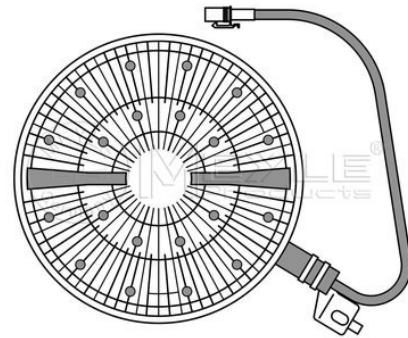
**Fan clutch**
**12-14 234 0012**  
 51.06630.0093

**Notes**

Number of mounting bores	6
	Electric
Outer Diameter [mm]	236
Depth [mm]	119
Number of Poles	2

**References**

51.06630.0093	51.06630.0112
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**Application info**

E 2000 (05/00--)	F 2000 (01/94-12/95)
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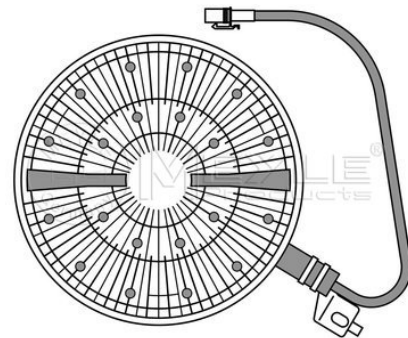
**Fan clutch**
**12-14 234 0030**  
 51.06630.0094

**Notes**

Number of mounting bores	6
	Electric
Outer Diameter [mm]	190
Depth [mm]	128

**References**

51.06630.0094	51.06630.0117
51.06630.0113	


**Application info**

TGA (04/00--)	TGX (09/07--)
TGS (09/07--)	

**Fan clutch**
**12-14 234 0007**  
 51.06630.0115

**Notes**

Number of mounting bores	6
	Electric
Outer Diameter [mm]	232
Hole Arrangement / Number	4
Depth [mm]	144
Number of Poles	2

**References**

51.06630.0076	51.06630.0115
51.06630.0108	


**Application info**

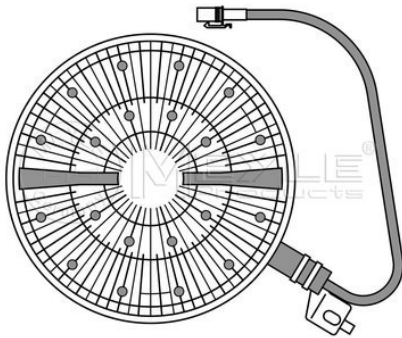
E 2000 (05/00--)	TGA (04/00--)
F 2000 (01/94-12/95)	



1

**12-14 234 0031**  
51.06630.0124

**Fan clutch**



**Notes**

Number of mounting bores	6
Outer Diameter [mm]	240
Depth [mm]	132

**References**

51.06630.0124	51.06630.0127
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**Application info**

TGA (04/00--)  
TGS (09/07--)

TGX (09/07--)

**12-14 234 0004**  
51.06630.0129

**Fan clutch**



**Notes**

Number of mounting bores	6
Outer Diameter [mm]	245
Hole Arrangement / Number	4
Depth [mm]	132
Number of Poles	2

**References**

51.06630.0096	51.06630.0129
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**Application info**

TGA (04/00--)

**12-14 234 0006**  
51.06630.0130

**Fan clutch**



**Notes**

Number of mounting bores	6
Outer Diameter [mm]	245
Hole Arrangement / Number	4
Depth [mm]	161
Number of Poles	2

**References**

51.06630.0106	51.06630.0130
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+



**12-14 234 0006**  
 51.06630.0130

**Fan clutch**
**Application info**

 LION'S COACH (09/95--)  
 NG (--07/98)  
 NL (--07/98)  
 NÜ (09/96-07/98)

 TGA (04/00--)  
 TGS (09/07--)  
 TGX (09/07--)

**12-14 234 0005**  
 51.06630.0131

**Fan clutch**
**Notes**

Number of mounting bores	4
	Electric
Outer Diameter [mm]	205
Hole Arrangement / Number	4
Depth [mm]	140
Number of Poles	2

**References**

51.06630.0107	51.06630.0131
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**Application info**

 TGA (04/00--)  
 TGS (09/07--)

TGX (09/07--)

**12-14 234 0028**  
 51.06630.0136

**Fan clutch**
**Notes**

Number of mounting bores	4
	Electric
Outer Diameter [mm]	246
Depth [mm]	165

**References**

51.06630.0119	51.06630.0140
51.06630.0136	


**Application info**

 TGA (04/00--)  
 TGS (09/07--)

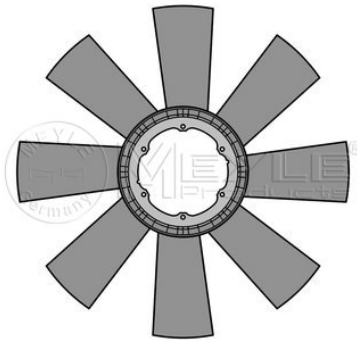
TGX (09/07--)



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**12-34 232 0011**  
51.06601.0102

**Fan blade**



**Notes**

Number of Wings	9
Outer Diameter [mm]	620

**References**

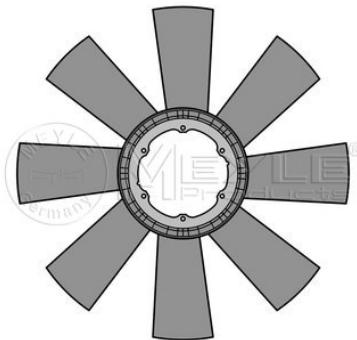
51.06601.0102

**Application info**

HOCL (01/85-05/09)

**12-34 232 0004**  
51.06601.0172

**Fan blade**



**Notes**

Number of Wings	8
Diameter [mm]	725

**References**

51.06601.0172

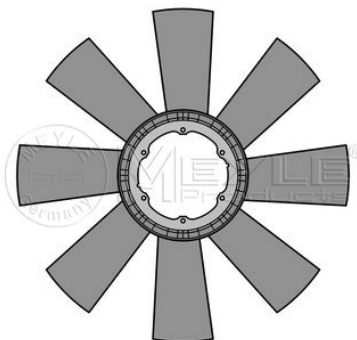
**Application info**

F 90 (07/86-12/97)  
F 90 Unterflur (07/86-05/94)  
SG (07/76-06/97)

SR (10/75-11/86)  
SÜ (--06/97)

**12-34 232 0009**  
51.06601.0177

**Fan blade**



**Notes**

Number of Wings	10
Outer Diameter [mm]	480

**References**

51.06601.0177	51.06601.0230
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**Application info**

G 90 (09/87-05/95)

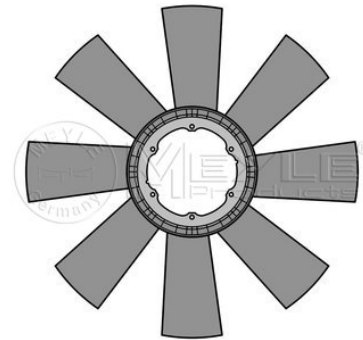
**12-34 232 0012**  
 51.06601.0178

**Fan blade**
**Notes**

 Number of Wings 10  
 Outer Diameter [mm] 560

**References**

51.06601.0178


**Application info**

L 2000 (10/93-07/97)

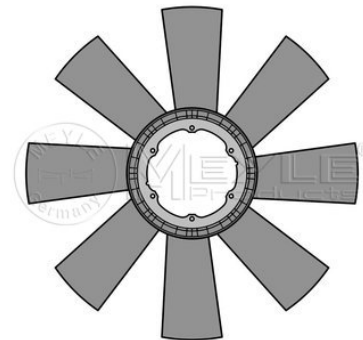
**12-34 232 0010**  
 51.06601.0199

**Fan blade**
**Notes**

 Number of Wings 9  
 Outer Diameter [mm] 590

**References**

51.06601.0198                      51.06601.0199


**Application info**

HOCL (01/85-05/09)

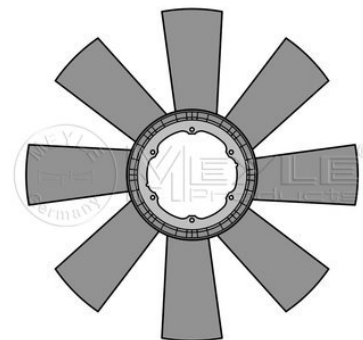
**12-34 232 0017**  
 51.06601.0233

**Fan blade**
**Notes**

 Number of Wings 10  
 Outer Diameter [mm] 750

**References**

51.06601.0233


**Application info**

 SD (04/74-04/94)  
 SG (07/76-06/97)  
 SL (05/80-04/87)

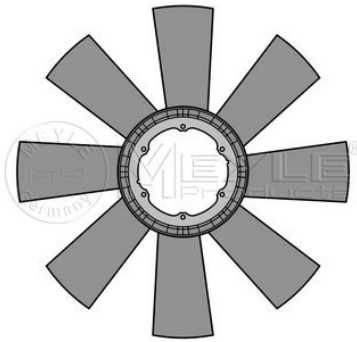
 SM (11/87-02/95)  
 SR (10/75-11/86)  
 SÜ (-06/97)



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**12-34 232 0008**  
51.06601.0234

**Fan blade**



**Notes**

Number of Wings 10

**References**

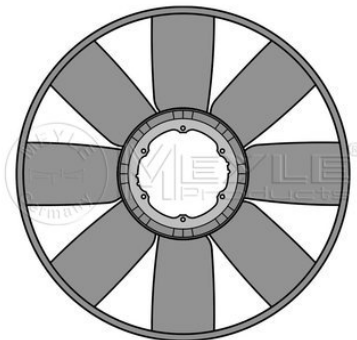
51.06601.0234

**Application info**

F 90 (07/86-12/97)

**12-34 232 0003**  
51.06601.0250

**Fan blade**



**Notes**

Number of Wings 8  
Diameter [mm] 704

**References**

51.06601.0250

**Application info**

F 2000 (01/94-12/95)

**12-34 232 0001**  
51.06601.0256

**Fan blade**



**Notes**

Number of Wings 9  
Diameter [mm] 704

**References**

51.06601.0256



**12-34 232 0001**  
 51.06601.0256

**Fan blade**
**Application info**

 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)  
 F 90 Unterflur (07/86-05/94)  
 LION'S COACH (09/95--)

 NG (--07/98)  
 NL (--07/98)  
 NÜ (09/96-07/98)

**12-34 232 0002**  
 51.06601.0257

**Fan blade**
**Notes**

 Number of Wings                    9  
 Diameter [mm]                      754

**References**

51.06601.0257


**Application info**

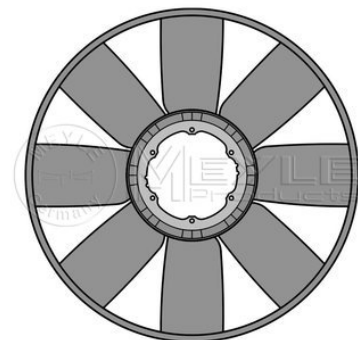
 LION'S COACH (09/95--)  
 LION'S STAR (01/93-09/96)

TGA (04/00--)

**12-34 232 0015**  
 51.06601.0258

**Fan blade**
**References**

51.06601.0258


**Application info**

M 2000 L (08/95--)

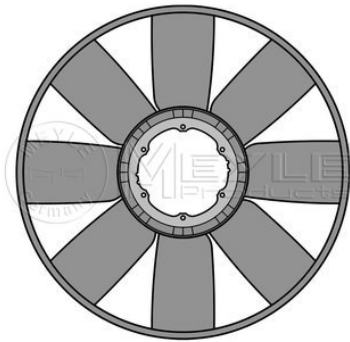


1

**12-34 232 0005**

51.06601.0263

**Fan blade**



**Notes**

Number of Wings	9
Outer Diameter [mm]	704

**References**

51.06601.0263

**Parts list**

12-14 234 0007	Fan clutch
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**Application info**

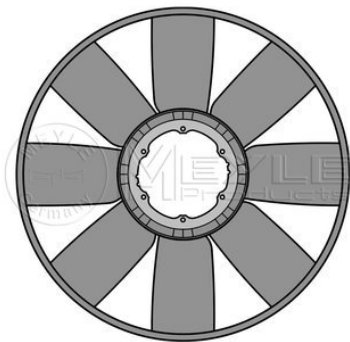
E 2000 (05/00--)  
F 2000 (01/94-12/95)  
TGA (04/00--)

TGS (09/07--)  
TGX (09/07--)

**12-34 232 0013**

51.06601.0265

**Fan blade**



**Notes**

Number of Wings	8
Outer Diameter [mm]	600

**References**

51.06601.0265

**Application info**

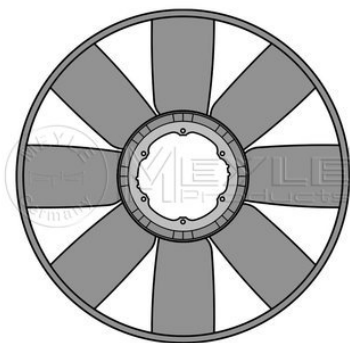
L 2000 (10/93-07/97)  
M 2000 L (08/95--)

M 2000 M (--12/05)

**12-34 232 0014**

51.06601.0266

**Fan blade**



**Notes**

Number of Wings	8
Outer Diameter [mm]	600

**References**

51.06601.0266



**Fan blade**
**12-34 232 0014**  
 51.06601.0266

**Application info**

 L 2000 (10/93-07/97)  
 M 2000 L (08/95--)

 M 2000 M (--12/05)  
 TGL (04/05--)

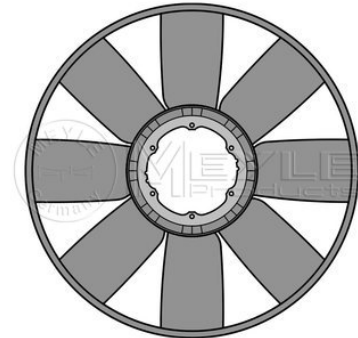
**Fan blade**
**12-34 232 0006**  
 51.06601.0268

**Notes**

 Number of Wings                    9  
 Outer Diameter [mm]            750

**References**

51.06601.0268


**Application info**

 E 2000 (05/00--)  
 F 2000 (01/94-12/95)  
 TGA (04/00--)

 TGS (09/07--)  
 TGX (09/07--)

**Fan blade**
**12-34 020 0001**  
 51.06601.0275

**Notes**

 Number of Wings                    9  
 Diameter [mm]                    750

**References**

51.06601.0275


**Application info**

 TGA (04/00--)  
 TGS (09/07--)

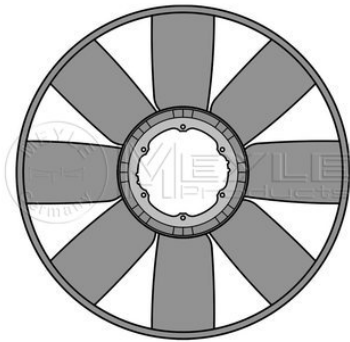
TGX (09/07--)



1

**12-34 232 0018**  
51.06601.0279

**Fan blade**



**Notes**

Number of Wings	9
Outer Diameter [mm]	704

**References**

51.06601.0273	51.06601.0279
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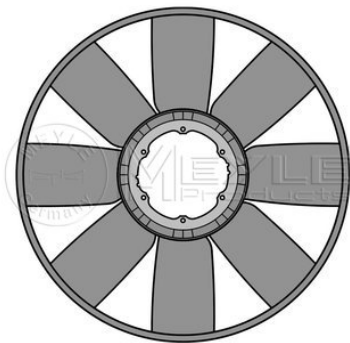
**Application info**

TGA (04/00--)  
TGS (09/07--)

TGX (09/07--)

**12-34 232 0020**  
51.06601.0282

**Fan blade**



**References**

51.06601.0282

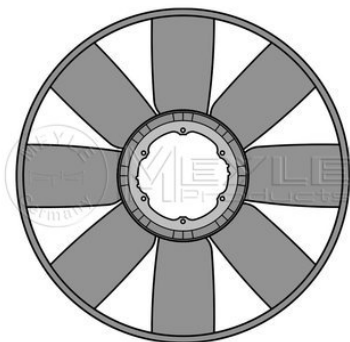
**Application info**

TGA (04/00--)  
TGS (09/07--)

TGX (09/07--)

**12-34 232 0019**  
51.06601.0283

**Fan blade**



**Notes**

Number of Wings	11
Outer Diameter [mm]	750

**References**

51.06601.0283





**Fan blade**
**12-34 232 0019**  
 51.06601.0283

**Application info**

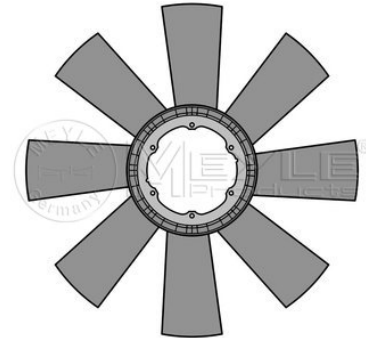
 TGA (04/00--)  
 TGS (09/07--)

TGX (09/07--)

**Fan blade**
**12-34 232 0016**  
 81.06601.0042

**References**

81.06601.0042


**Application info**

NG (--07/98)

NL (--07/98)

**Fan blade**
**12-34 232 0007**  
 81.06601.0069

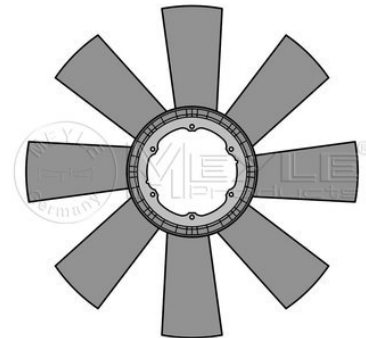
**Notes**

Number of Wings

9

**References**

81.06601.0069


**Application info**

 EL (01/93-06/97)  
 NL (--07/98)

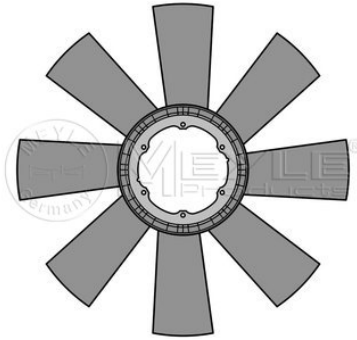
SG (07/76-06/97)



1

**14-34 232 0012**  
81.06601.0072

**Fan blade**



**Notes**

Number of Wings	7
Outer Diameter [mm]	720

**References**

81.06601.0072

**Application info**

HOCL (01/85-05/09)  
SL II (-04/94)

SÜ (-06/97)

**033 020 0022**  
51.06500.6282

**Water pump**



**Notes**

Impeller Diameter [mm]	for v-ribbed belt use 125
Weight [kg]	10.36
	with seal
	1-part housing
	Metal impeller
	without belt pulley

**References**

51.06500.6282	51.06500.6387
51.06500.6384	51.06500.9282

**Parts list**

028 280 0002	Thermostat
028 283 0000	Thermostat
12-28 265 0001	Thermostat
12-28 279 0000	Thermostat

**Application info**

SD (04/74-04/94)  
SL (05/80-04/87)

SÜ (-06/97)

**12-33 500 6408**  
 51.06500.6408

**Water pump**
**Notes**

with seal  
 1-part housing  
 without belt pulley  
 16

Diameter [mm]

**References**

51.06500.6408

51.06500.9408

**Parts list**

028 271 0001	Thermostat
028 280 0002	Thermostat
028 283 0000	Thermostat
12-28 265 0001	Thermostat
12-28 279 0000	Thermostat


**Application info**

F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)  
 F 90 Unterflur (07/86-05/94)

M 90 (08/88-06/96)  
 SÜ (--06/97)  
 ÜL (09/89-09/96)

**Water pump**
**033 020 0043**  
 51.06500.6426

**Notes**

Impeller Diameter [mm]  
 Weight [kg]

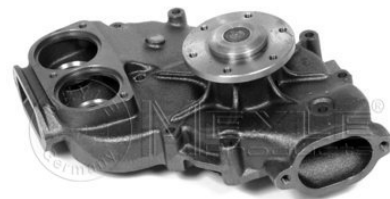
for v-ribbed belt use  
 135  
 11.2  
 with seal  
 1-part housing  
 Metal impeller  
 without belt pulley

**References**

51.06500.6426

**Parts list**

028 271 0001	Thermostat
028 280 0002	Thermostat
028 283 0000	Thermostat
12-28 265 0001	Thermostat
12-28 279 0000	Thermostat


**Application info**

E 2000 (05/00--)  
 F 2000 (01/94-12/95)

TGA (04/00--)



1

**033 020 0048**  
51.06500.6479

**Water pump**



**Notes**

Impeller Diameter [mm]  
Weight [kg]

for v-ribbed belt use  
135  
11.35  
with seal  
1-part housing  
Metal impeller  
without belt pulley

**References**

51.06500.6479

51.06500.9479

**Parts list**

028 271 0001  
028 280 0002  
028 283 0000  
12-28 265 0001  
12-28 279 0000

Thermostat  
Thermostat  
Thermostat  
Thermostat  
Thermostat

**Application info**

F 90 (07/86-12/97)  
F 90 Unterflur (07/86-05/94)  
LION'S COACH (09/95--)  
LION'S STAR (01/93-09/96)

NG (--07/98)  
NL (--07/98)  
SÜ (--06/97)

**12-34 500 6495**  
51.06500.6495

**Water pump**



**Notes**

Belt Pulley Ø [mm]

with seal  
135

**References**

51.06500.6495

51.06500.9495

**Application info**

EM (08/87-06/97)  
F 2000 (01/94-12/95)  
L 2000 (10/93-07/97)  
M 2000 L (08/95--)

M 90 (08/88-06/96)  
NM (--03/97)  
SM (11/87-02/95)

**12-34 500 6543**  
 51.06500.6543

**Water pump**
**Notes**

 Height [mm] with gaskets/seals  
 79.5

**References**

51.06500.6543 51.06500.9543


**Application info**

 EL (01/93-06/97)  
 NG (-07/98)  
 NL (-07/98)

 NM (-03/97)  
 NÜ (09/96-07/98)

**Water pump**
**12-33 500 0001**  
 51.06500.6546

**Notes**

 with seal  
 1-part housing  
 Pulley

**References**

51.06500.6546 51.06500.9546

**Parts list**

 028 283 0000 Thermostat  
 12-28 279 0000 Thermostat

**Application info**

 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)

F 90 Unterflur (07/86-05/94)

**Water pump**
**12-33 500 6547**  
 51.06500.6547

**Notes**

 with seal  
 1-part housing  
 with belt pulley

**References**

 51.06500.6545 51.06500.9545  
 51.06500.6547 51.06500.9547

**Parts list**

 028 283 0000 Thermostat  
 12-28 265 0001 Thermostat  
 12-28 279 0000 Thermostat




1

**12-33 500 6547**  
51.06500.6547

**Water pump**

**Application info**

F 2000 (01/94-12/95)  
F 90 (07/86-12/97)

F 90 Unterflur (07/86-05/94)

**12-33 500 6548**  
51.06500.6548

**Water pump**



**Notes**

Number of Wings 12  
with seal

**References**

51.06500.6548 51.06500.9548

**Parts list**

028 283 0000 Thermostat  
12-28 265 0001 Thermostat  
12-28 279 0000 Thermostat

**Application info**

E 2000 (05/00--)  
F 90 (07/86-12/97)  
LION'S COACH (09/95--)  
NG (--07/98)  
NL (--07/98)

NÜ (09/96-07/98)  
TGA (04/00--)  
TGS (09/07--)  
TGX (09/07--)

**12-33 220 0003**  
51.06500.6616

**Water pump**



**Notes**

Height [mm] with seal  
127

**References**

51.06500.6616 51.06500.9616

**Parts list**

028 283 0000 Thermostat  
12-28 265 0001 Thermostat  
12-28 279 0000 Thermostat

**Application info**

TGA (04/00--)

TGX (09/07--)

**Water pump**
**12-34 500 6646**  
 51.06500.6646

**Notes**

 Number of Wings 8  
 with seal

**References**

 51.06500.6646 51.06500.9050  
 51.06500.6676 51.06500.9646  
 51.06500.7050

**Application info**

 NG (-07/98) NÜ (09/96-07/98)  
 NL (-07/98)

**Water pump**
**12-34 500 6612**  
 51.06500.6669

**Notes**

 with seal  
 without belt pulley

**References**

 51.06500.6606 51.06500.9606  
 51.06500.6612 51.06500.9612  
 51.06500.6669 51.06500.9669

**Application info**

 EM (08/87-06/97) M 90 (08/88-06/96)  
 L 2000 (10/93-07/97) NM (-03/97)  
 M 2000 L (08/95--) SM (11/87-02/95)  
 M 2000 M (-12/05)

**Water pump**
**12-34 500 6642**  
 51.06500.6675

**Notes**

 Number of Wings 8  
 with seal

**References**

 51.06500.6642 51.06500.9642  
 51.06500.6675




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**12-34 500 6642**  
51.06500.6675

**Water pump**

**Application info**

L 2000 (10/93-07/97)  
M 2000 L (08/95--)  
M 90 (08/88-06/96)

TGA (04/00--)  
TGS (09/07--)  
TGX (09/07--)

**12-34 220 0004**  
51.06500.6680

**Water pump**



**Notes**

with seal

**References**

51.06500.6587  
51.06500.6651  
51.06500.6680

51.06500.7070  
51.06500.7079  
51.06500.9079

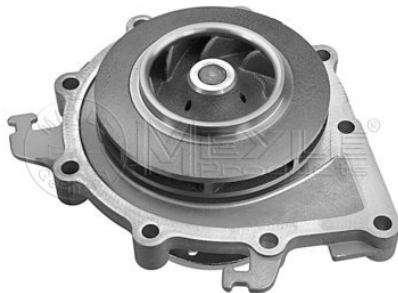
**Application info**

TGL (04/05--)

TGM (10/05--)

**12-14 234 0003**  
51.06500.7049

**Water pump**



**Notes**

Impeller Diameter [mm]  
Weight [kg]

for v-ribbed belt use  
135  
4.1  
with seal  
1-part housing  
Metal impeller  
without belt pulley

**References**

51.06500.6637  
51.06500.7049

51.06500.9049

**Application info**

TGA (04/00--)  
TGS (09/07--)

TGX (09/07--)



**12-34 500 7064**  
 51.06500.7064

**Water pump**
**Notes**

Number of Wings                      8  
     with seal

**References**

51.06500.6679	51.06500.9078
51.06500.7064	51.06500.9679
51.06500.7078	51.06500.9699
51.06500.9064	


**Application info**

FOCL (---)	M 2000 L (08/95--)
HOCL (01/85-05/09)	TGA (04/00--)
L 2000 (10/93-07/97)	

**Water pump**
**12-33 220 0001**  
 51.06500.7066

**Notes**

Weight [kg]                              10.4  
     with seal  
     1-part housing  
     without belt pulley

**References**

51.06500.7033	51.06500.7052
51.06500.7036	51.06500.7065
51.06500.7043	51.06500.7066
51.06500.7045	51.06500.9048
51.06500.7047	51.06500.9052
51.06500.7048	51.06500.9066
51.06500.7051	51.06500.9548


**Application info**

F 2000 (01/94-12/95)	TGA (04/00--)
----------------------	---------------

**Thermostat**
**028 283 0000**  
 51.06402.0063

**Notes**

Opening Temperature [°C]            with seal  
     83

**References**

51.06402.0058	51.06402.0063
51.06402.0060	51.06402.0066





**028 283 0000**  
51.06402.0063

**Thermostat**

**Application info**

- |                              |                  |
|------------------------------|------------------|
| CLA (01/06--)                | NL (--07/98)     |
| EL (01/93-06/97)             | NÜ (09/96-07/98) |
| F 2000 (01/94-12/95)         | SD (04/74-04/94) |
| F 90 (07/86-12/97)           | SG (07/76-06/97) |
| F 90 Unterflur (07/86-05/94) | SL (05/80-04/87) |
| LION'S COACH (09/95--)       | SR (10/75-11/86) |
| LION'S COMFORT (09/96--)     | SÜ (--06/97)     |
| LION'S STAR (01/93-09/96)    | TGA (04/00--)    |
| M 90 (08/88-06/96)           | ÜL (09/89-09/96) |
| NG (--07/98)                 |                  |

**12-28 279 0000**  
51.06402.0064

**Thermostat**



**Notes**

Opening Temperature [°C] with seal  
79

**References**

- |               |               |
|---------------|---------------|
| 51.06402.0034 | 51.06402.0061 |
| 51.06402.0050 | 51.06402.0064 |
| 51.06402.0056 | 51.06402.0067 |

**Application info**

- |                              |                    |
|------------------------------|--------------------|
| CLA (01/06--)                | M 2000 M (--12/05) |
| EL (01/93-06/97)             | M 90 (08/88-06/96) |
| EM (08/87-06/97)             | NG (--07/98)       |
| F 2000 (01/94-12/95)         | NL (--07/98)       |
| F 90 (07/86-12/97)           | NM (--03/97)       |
| F 90 Unterflur (07/86-05/94) | NÜ (09/96-07/98)   |
| G (10/79-08/88)              | R (05/85-01/93)    |
| G 90 (09/87-05/95)           | SG (07/76-06/97)   |
| L 2000 (10/93-07/97)         | SM (11/87-02/95)   |
| LION'S COACH (09/95--)       | SR (10/75-11/86)   |
| LION'S COMFORT (09/96--)     | SÜ (--06/97)       |
| LION'S STAR (01/93-09/96)    | TGA (04/00--)      |
| M 2000 L (08/95--)           | ÜL (09/89-09/96)   |

**12-14 223 0001**  
 81.06102.6209

**Expansion tank**
**Notes**

Opening Pressure [bar]	Transparent without add-on material 0.7 PP (Polypropylene)
Width [mm]	321
Depth [mm]	108
Length [mm]	743
Capacity [Litre]	8 with valves with filler cap Front

**References**

81.06102.6110	81.06102.6209
81.06102.6112	81.06102.6222
81.06102.6205	81.06102.6227

**Parts list**

12-14 223 0002	Radiator cap
039 238 0001	Expansion tank cap


**Application info**

E 2000 (05/00–)

F 2000 (01/94-12/95)

**12-14 223 0004**  
 81.06102.6218

**Expansion tank**
**Notes**

Opening Pressure [bar]	Transparent without add-on material 0.7 PP (Polypropylene)
Width [mm]	321
Depth [mm]	130
Length [mm]	742
Capacity [Litre]	8.4 with valves with filler cap Front

**References**

81.06102.6098	81.06102.6202
81.06102.6099	81.06102.6218
81.06102.6201	

**Parts list**

12-14 223 0002	Radiator cap
039 238 0001	Expansion tank cap





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**12-14 223 0004**  
81.06102.6218

**Expansion tank**

**Application info**

E 2000 (05/00--)  
EL (01/93-06/97)  
F 2000 (01/94-12/95)  
F 90 (07/86-12/97)  
F 90 Unterflur (07/86-05/94)  
HOCL (01/85-05/09)  
LION'S COACH (09/95--)  
LION'S STAR (01/93-09/96)

NG (--07/98)  
NL (--07/98)  
NM (--03/97)  
NÜ (09/96-07/98)  
SÜ (--06/97)  
TGA (04/00--)  
ÜL (09/89-09/96)

**12-14 223 0005**  
81.06102.6219

**Expansion tank**



**Notes**

Opening Pressure [bar]	Black without add-on material 0.7
Width [mm]	PP (Polypropylene) 321
Depth [mm]	130
Length [mm]	742
Capacity [Litre]	5.6
	with valves
	with filler cap
	Front

**References**

81.06102.6109	81.06102.6219
81.06102.6204	

**Parts list**

12-14 223 0002	Radiator cap
039 238 0001	Expansion tank cap

**Application info**

F 90 (07/86-12/97)

F 90 Unterflur (07/86-05/94)

**12-14 223 0006**  
 81.06102.6220

**Expansion tank**
**Notes**

Opening Pressure [bar]	Transparent without add-on material 0.7 PP (Polypropylene)
Width [mm]	321
Depth [mm]	130
Length [mm]	742
Capacity [Litre]	5.6 with valves with filler cap Front


**References**

81.06102.6089	81.06102.6203
81.06102.6100	81.06102.6220

**Parts list**

12-14 223 0002	Radiator cap
039 238 0001	Expansion tank cap

**Application info**

M 2000 M (-12/05)

**12-14 223 0003**  
 81.06102.6226

**Expansion tank**
**Notes**

Opening Pressure [bar]	Black without add-on material 0.7 PP (Polypropylene)
Width [mm]	321
Depth [mm]	142
Length [mm]	743
Capacity [Litre]	14 with valves with filler cap Front


**References**

81.06102.6117	81.06102.6221
81.06102.6206	81.06102.6226
81.06102.6208	

**Parts list**

12-14 223 0002	Radiator cap
039 238 0001	Expansion tank cap

**Application info**

 E 2000 (05/00--)  
 F 2000 (01/94-12/95)

TGA (04/00--)



1

**12-34 223 0001**  
81.27421.0152

**Sensor, coolant level**



**Notes**

Operating voltage [V] 24  
Number of Poles 2

**References**

81.27421.0152 81.27421.0169

**Application info**

F 2000 (01/94-12/95)  
L 2000 (10/93-07/97)

LION'S COACH (09/95--)  
M 2000 L (08/95--)

**039 238 0001**  
81.06111.0018

**Expansion tank cap**



**Notes**

Pressure [bar] 0.45  
Diameter [mm] 76

**References**

81.06111.0018

**Application info**

E 2000 (05/00--)  
F 2000 (01/94-12/95)  
F 90 (07/86-12/97)  
F 90 Unterflur (07/86-05/94)  
M 90 (08/88-06/96)

TGA (04/00--)  
TGL (04/05--)  
TGM (10/05--)  
TGS (09/07--)  
TGX (09/07--)

**12-39 222 0026**  
04.27405.9160

**Radiator hose**



**Notes**

Inner Diameter [mm] 60  
Outer Diameter [mm] 68  
Length [mm] 1000

**References**

04.27405.0601 04.27405.9360  
04.27405.9160 N1.01100.8494



**12-39 222 0026**  
 04.27405.9160

**Radiator hose**
**Application info**

F 2000 (01/94-12/95)	TGL (04/05--)
L 2000 (10/93-07/97)	TGM (10/05--)
M 2000 L (08/95--)	TGS (09/07--)
M 2000 M (--12/05)	TGX (09/07--)
TGA (04/00--)	

**12-39 222 0019**  
 04.27405.9502

**Radiator hose**
**Notes**

	Rubber with textile reinforcement
Inner Diameter [mm]	10
Outer Diameter [mm]	18
Length [mm]	2000

**References**

04.27405.9502	04.27405.9510
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**Application info**

CLA (01/06--)	TGM (10/05--)
F 2000 (01/94-12/95)	TGS (09/07--)
TGA (04/00--)	TGX (09/07--)
TGL (04/05--)	

**12-39 222 0014**  
 81.96301.0581

**Radiator hose**
**Notes**

	from engine to engine cooler
	Rubber with textile reinforcement
Inner Diameter [mm]	48
Outer Diameter [mm]	58

**References**




81.96301.0581	81.96301.0676
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**Application info**

L 2000 (10/93-07/97)



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<p><b>12-39 222 0015</b> 81.96301.0621</p>		<p><b>Radiator hose</b></p>	
		<p><b>Notes</b></p> <p>from engine to engine cooler with angled water pipe Rubber with textile reinforcement</p> <p>Inner Diameter [mm] 55 Outer Diameter [mm] 67</p> <p><b>References</b></p> <p>81.96301.0582</p>	<p>81.96301.0621</p>
<p><b>Application info</b> L 2000 (10/93-07/97)</p>			
<p><b>12-39 222 0001</b> 81.96301.0659</p>		<p><b>Radiator hose</b></p>	
		<p><b>Notes</b></p> <p>from expansion tank to water pipe Rubber with textile reinforcement</p> <p>Inner Diameter [mm] 58 Outer Diameter [mm] 68</p> <p><b>References</b></p> <p>81.96301.0496 81.96301.0659</p>	<p>82.96301.0008</p>
<p><b>Application info</b> F 2000 (01/94-12/95) F 90 (07/86-12/97)</p>		<p>TGA (04/00--) TGX (09/07--)</p>	
<p><b>12-39 222 0005</b> 81.96301.0677</p>		<p><b>Radiator hose</b></p>	
		<p><b>Notes</b></p> <p>from engine to engine cooler Rubber with textile reinforcement</p> <p>Inner Diameter [mm] 58 Outer Diameter [mm] 68</p> <p><b>References</b></p> <p>81.96301.0677</p>	
<p><b>Application info</b> TGA (04/00--) TGS (09/07--)</p>		<p>TGX (09/07--)</p>	



**12-39 222 0018**  
 81.96301.0679

**Radiator hose**
**Notes**

from engine to engine cooler  
 Rubber with textile reinforcement  
 Inner Diameter [mm] 60  
 Outer Diameter [mm] 70

**References**

81.96301.0679


**Application info**

TGA (04/00--)

**12-39 222 0017**  
 81.96301.0680

**Radiator hose**
**Notes**

from radiator to water pipe  
 Rubber with textile reinforcement  
 Inner Diameter [mm] 60  
 Outer Diameter [mm] 70

**References**

81.96301.0680


**Application info**

TGA (04/00--)

**12-39 222 0008**  
 81.96301.0892

**Radiator hose**
**Notes**

from radiator to intermediate piece  
 Rubber with textile reinforcement  
 Inner Diameter [mm] 58  
 Outer Diameter [mm] 68  
 Lower

**References**

81.96301.0892





**Application info**

 TGA (04/00--)  
 TGS (09/07--)

TGX (09/07--)



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<p><b>12-39 222 0007</b> 81.96301.0893</p>		<p><b>Radiator hose</b></p>	
		<p><b>Notes</b></p> <p>from radiator to water pipe Rubber with textile reinforcement</p> <p>Inner Diameter [mm] 58 Outer Diameter [mm] 68 Lower</p> <p><b>References</b> 81.96301.0893</p>	
<p><b>Application info</b> F 2000 (01/94-12/95) TGA (04/00--)</p>		<p>TGS (09/07--) TGX (09/07--)</p>	
<p><b>12-39 222 0006</b> 81.96301.0898</p>		<p><b>Radiator hose</b></p>	
		<p><b>Notes</b></p> <p>from engine to engine cooler Rubber with textile reinforcement</p> <p>Inner Diameter [mm] 58 Outer Diameter [mm] 68 Lower</p> <p><b>References</b> 81.96301.0898      82.96301.0006</p>	
<p><b>Application info</b> TGA (04/00--)</p>		<p>TGX (09/07--)</p>	
<p><b>12-39 222 0003</b> 81.96305.0088</p>		<p><b>Radiator hose</b></p>	
		<p><b>Notes</b></p> <p>with angled water pipe from expansion tank to engine cooler Rubber with textile reinforcement</p> <p>Inner Diameter [mm] 50 Outer Diameter [mm] 60 Lower</p> <p><b>References</b> 81.96305.0088</p>	
<p><b>Application info</b> F 90 (07/86-12/97)</p>			

**12-39 222 0004**  
 81.96305.0129

**Radiator hose**
**Notes**

from expansion tank to water pipe  
 with angled water pipe  
 Rubber with textile reinforcement

Inner Diameter [mm]  
 Outer Diameter [mm]

58  
 68

**References**

81.96305.0129


**Application info**

F 2000 (01/94-12/95)

**Radiator hose**
**12-39 222 0013**  
 81.96305.0134

**Notes**

from engine to water pipe  
 FPM (fluoride rubber)/ACM (polyacrylate rubber)

Inner Diameter [mm]  
 Outer Diameter [mm]

60  
 70

**References**

51.96305.0018  
 51.96305.0021  
 81.96305.0095

81.96305.0134  
 81.96305.0223  
 81.96305.0226


**Application info**

F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)  
 F 90 Unterflur (07/86-05/94)  
 LION'S COACH (09/95--)  
 LION'S STAR (01/93-09/96)  
 NG (--07/98)

NL (--07/98)  
 NÜ (09/96-07/98)  
 TGA (04/00--)  
 TGX (09/07--)  
 ÜL (09/89-09/96)

**Radiator hose**
**12-39 222 0016**  
 81.96305.0166

**Notes**

from expansion tank to engine  
 cooler  
 Rubber with textile reinforcement

Inner Diameter [mm]  
 Outer Diameter [mm]

21  
 31



**References**

81.96305.0166





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<p><b>12-39 222 0016</b> 81.96305.0166</p> <p><b>Radiator hose</b></p>	
<p><b>Application info</b> TGA (04/00--)</p>	
<p><b>12-39 222 0020</b> 81.96305.0169</p> <p><b>Radiator hose</b></p>	
	<p><b>Notes</b></p> <p>from expansion tank to distributor Rubber with textile reinforcement</p> <p>Inner Diameter [mm] 10 Outer Diameter [mm] 18</p> <p><b>References</b></p> <p>81.96305.0130                      81.96305.0169</p>
<p><b>Application info</b> F 2000 (01/94-12/95)                      TGA (04/00--)</p>	
<p><b>12-39 222 0009</b> 81.96305.0227</p> <p><b>Radiator hose</b></p>	
	<p><b>Notes</b></p> <p>from engine to water pipe Rubber with textile reinforcement</p> <p>Inner Diameter [mm] 57 Outer Diameter [mm] 68</p> <p><b>References</b></p> <p>81.96305.0227</p>
<p><b>Application info</b> TGA (04/00--)</p> <p>TGX (09/07--)</p>	

**12-39 222 0011**  
 81.96305.0230

**Radiator hose**
**Notes**

from connecting pipe to engine cooler  
 Rubber with textile reinforcement  
 Inner Diameter [mm] 58  
 Outer Diameter [mm] 68  
 Lower

**References**

81.96305.0230


**Application info**

TGA (04/00--)  
 TGS (09/07--)

TGX (09/07--)

**Belt tensioner**
**12-34 000 1002**  
 51.95800.7437

**Notes**

Outer Diameter [mm] 74  
 Height [mm] 90

**References**

51.95800.7437                      51.95800.7479


**Application info**

TGA (04/00--)  
 TGL (04/05--)

TGM (10/05--)

**Belt tensioner**
**12-34 000 1003**  
 51.95800.7459

**Notes**

Outer Diameter [mm] 74  
 Height [mm] 84

**References**

 51.95800.7428                      51.95800.7459  
 51.95800.7429                      51.95800.7477  
 51.95800.7436




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**12-34 000 1003**  
51.95800.7459

**Belt tensioner**

**Application info**

TGA (04/00--)  
TGS (09/07--)

TGX (09/07--)

**12-34 000 1101**  
51.95800.6075

**Tension roller, ribbed belt**

**Notes**

Outer Diameter [mm]	74
Width [mm]	42

**References**

51.95800.6061	51.95800.6075
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**Application info**

LION'S COACH (09/95--)  
LION'S STAR (01/93-09/96)  
NG (--07/98)

NL (--07/98)  
NÜ (09/96-07/98)  
ÜL (09/89-09/96)

**12-34 000 1004**  
51.95800.6087

**Tension roller, ribbed belt**



**Notes**

Inner Diameter [mm]	20
Outer Diameter [mm]	74
Height [mm]	28.3

**References**

51.95800.6087

**Application info**

LION'S COACH (09/95--)

LION'S STAR (01/93-09/96)

**12-34 000 1100**  
 51.95800.6092

**Tension roller, ribbed belt**
**Notes**

Inner Diameter [mm]	20
Outer Diameter [mm]	74
Height [mm]	34

**References**

51.95800.6076	51.95800.6099
51.95800.6092	


**Application info**

TGA (04/00--)	TGS (09/07--)
TGL (04/05--)	TGX (09/07--)
TGM (10/05--)	

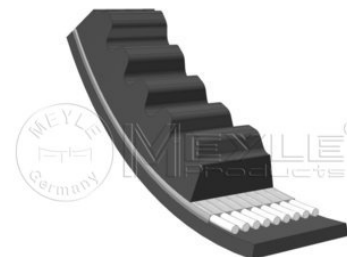
**V-belt**
**052 013 1525**  
 06.58042.0242

**Notes**

Width [mm]	13
Length [mm]	1525

**References**

06.58042.0242	06.58073.2421
06.58043.0242	6.58041.0242
06.58043.2242	6.58043.0242
06.58047.2242	6.58043.2242
06.58072.2422	6.58072.2421


**Application info**

M 90 (08/88-06/96)

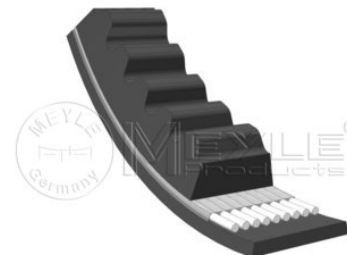
**V-belt**
**052 013 1050**  
 06.58043.0223

**Notes**

Width [mm]	13
Length [mm]	1050

**References**

06.58043.0223	6.58072.2231
06.58072.2231	


**Application info**

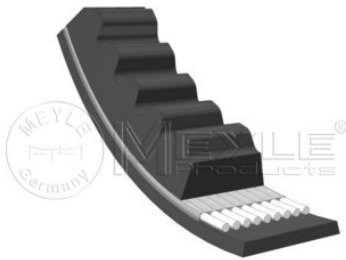
M 90 (08/88-06/96)



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**052 013 1450**  
06.58043.0239

**V-belt**



**Notes**

Width [mm] 13  
Length [mm] 1450

**References**

06.58043.0239	06.58072.2391
06.58043.2239	06.58072.2392
06.58046.0239	06.58073.2391
06.58046.2239	

**Application info**

F 2000 (01/94-12/95)  
F 90 (07/86-12/97)

F 90 Unterflur (07/86-05/94)  
M 90 (08/88-06/96)

**052 010 1250**  
06.58043.2131

**V-belt**



**Notes**

Width [mm] 10  
Length [mm] 1250

**References**

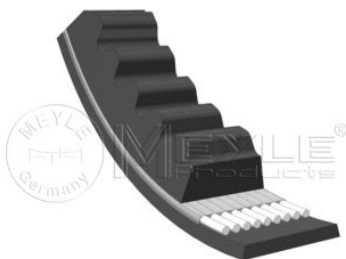
06.58043.2131

**Application info**

L 2000 (10/93-07/97)

**052 013 1600**  
06.58043.2245

**V-belt**



**Notes**

Width [mm] 13  
Length [mm] 1600

**References**

06.58043.2245	51.96820.6001
06.58072.2452	51.96820.6027
51.96820.3001	

**Application info**

R (05/85-01/93)  
SG (07/76-06/97)

SÜ (--06/97)

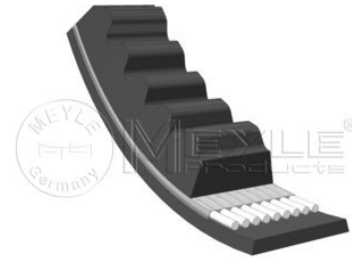


**V-belt**
**052 013 1000**  
 06.58072.2211

**Notes**

 Width [mm] 13  
 Length [mm] 1000

**References**

 06.58043.0221 65.80430.221  
 06.58072.2211

**Application info**

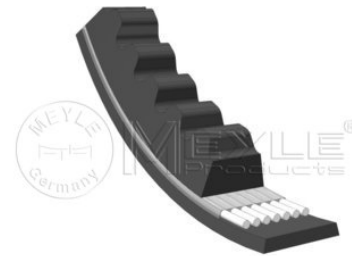
M 90 (08/88-06/96)

**V-belt**
**052 010 0975**  
 06.58073.1201

**Notes**

 Width [mm] 10  
 Length [mm] 975

**References**

 06.58043.0120 6.58043.0120  
 06.58072.1201 6.58043.2120  
 06.58073.1201 6.58072.1201

**Application info**

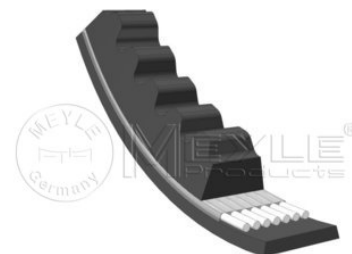
M 90 (08/88-06/96)

**V-belt**
**052 010 1075**  
 06.58073.1241

**Notes**

 Width [mm] 10  
 Length [mm] 1075

**References**

 06.58073.1241 6.58043.2124  
 6.58043.0124 6.58072.1241

**Application info**

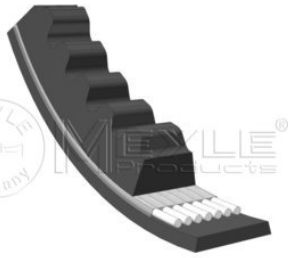
M 90 (08/88-06/96)



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**052 010 1100**  
06.58073.1251

**V-belt**



**Notes**

Width [mm]	10
Length [mm]	1100

**References**

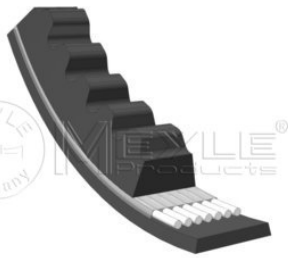
06.58047.0125	6580 432 125
06.58073.1251	6580 470 125
6580 430 125	6580 721 251

**Application info**

M 90 (08/88-06/96)

**052 010 1380**  
06.58073.1361

**V-belt**



**Notes**

Width [mm]	10
Length [mm]	1380

**References**

06.58073.1361	6.58043.2136
06.58073.1362	6.58072.1361
6.58043.0136	

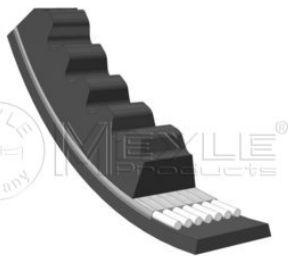
**Application info**

M 2000 L (08/95--)

M 2000 M (--12/05)

**052 010 1375**  
06.58073.1362

**V-belt**



**Notes**

Width [mm]	10
Length [mm]	1375

**References**

06.58073.1361	06.58073.1362
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**Application info**

M 2000 L (08/95--)

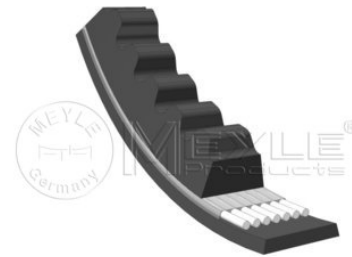
M 2000 M (--12/05)

**052 010 1425**  
 06.58073.1381

**V-belt**
**Notes**

 Width [mm] 10  
 Length [mm] 1425

**References**

 06.58072.1361 06.58073.1381  
 06.58072.1381 51.96820.0132

**Application info**

G (10/79-08/88)

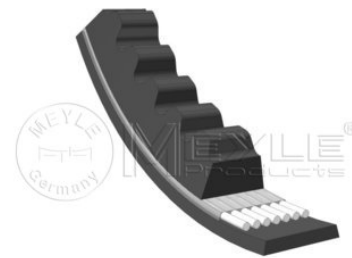
**052 010 1500**  
 06.58073.1412

**V-belt**
**Notes**

 Width [mm] 10  
 Length [mm] 1500

**References**

06.58073.1412


**Application info**

F 2000 (01/94-12/95)

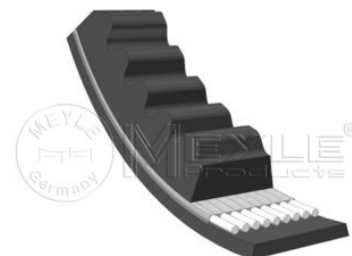
**052 013 1155**  
 06.58073.2272

**V-belt**
**Notes**

 Width [mm] 13  
 Length [mm] 1155

**References**

06.58073.2272





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**052 013 1155**  
06.58073.2272

**V-belt**

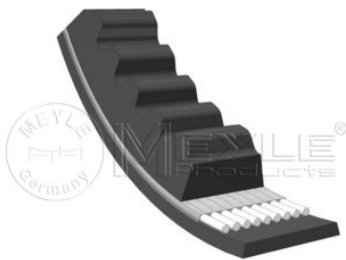
**Application info**

EL (01/93-06/97)  
LION'S COACH (09/95--)  
LION'S COMFORT (09/96--)  
NG (--07/98)  
NL (--07/98)  
NÜ (09/96-07/98)

R (05/85-01/93)  
SD (04/74-04/94)  
SG (07/76-06/97)  
SL II (--04/94)  
ÜL (09/89-09/96)

**052 013 1500**  
06.58073.2411

**V-belt**



**Notes**

Width [mm]	13
Length [mm]	1500

**References**

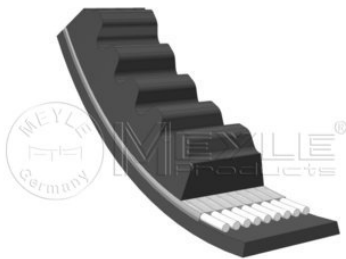
06.58043.0241	6.58041.0241
06.58045.0241	6.58041.2241
06.58047.2241	6.58043.0241
06.58072.2412	6.58043.2241
06.58073.2411	

**Application info**

M 90 (08/88-06/96)

**052 013 1475**  
51.96820.0128

**V-belt**



**Notes**

Width [mm]	13
Length [mm]	1475

**References**

06.58042.2240	06.58072.2402
06.58045.0240	06.58073.2401
06.58072.2401	51.96820.0128

**Application info**

F 90 (07/86-12/97)  
F 90 Unterflur (07/86-05/94)

M 90 (08/88-06/96)

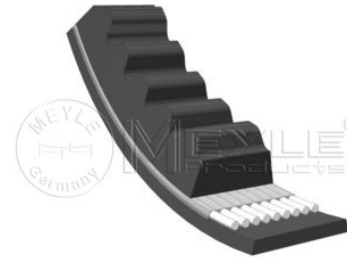
**V-belt**
**052 013 1550**  
 51.96820.0143

**Notes**

 Width [mm] 13  
 Length [mm] 1550

**References**

06.58043.0243	06.58072.2433
06.58043.2243	06.58073.2431
06.58047.2243	51.96820.0143
06.58072.2431	51.96820.0153
06.58072.2432	


**Application info**

F 90 (07/86-12/97)

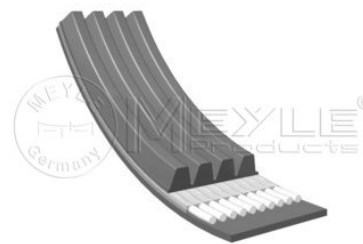
**V-ribbed belt**
**050 004 1295**  
 51.96820.0205

**Notes**

	EPDM (ethylene propylene diene Monomer (M-class) rubber)
Width [mm]	14
Number of Ribs	4
Length [mm]	1295
	One-sided

**References**

51.96820.0205


**Application info**

M 2000 L (08/95--)

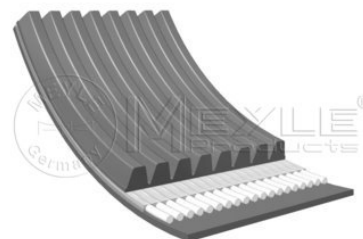
**V-ribbed belt**
**050 008 0880**  
 51.96820.0238

**Notes**

	EPDM (ethylene propylene diene Monomer (M-class) rubber)
Width [mm]	28
Number of Ribs	8
Length [mm]	880
	One-sided

**References**

51.96820.0238


**Application info**

 F 2000 (01/94-12/95)  
 TGA (04/00--)

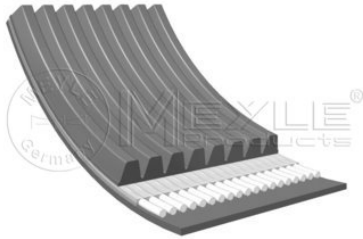
TGX (09/07--)



1

**050 008 1376**  
51.96820.0239

**V-ribbed belt**



**Notes**

Width [mm]  
Number of Ribs  
Length [mm]

EPDM (ethylene propylene diene  
Monomer (M-class) rubber)  
28  
8  
1376  
One-sided

**References**

51.96820.0239

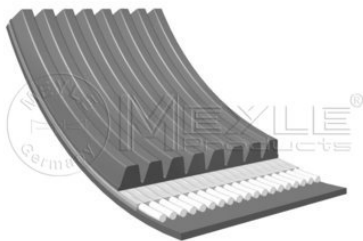
**Application info**

E 2000 (05/00--)  
F 2000 (01/94-12/95)

TGA (04/00--)

**050 008 1275**  
51.96820.0243

**V-ribbed belt**



**Notes**

Width [mm]  
Number of Ribs  
Length [mm]

EPDM (ethylene propylene diene  
Monomer (M-class) rubber)  
28  
8  
1275  
One-sided

**References**

51.96820.0243  
51.96820.0257

51.96820.0280

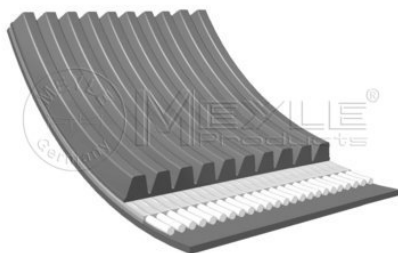
**Application info**

TGA (04/00--)  
TGL (04/05--)

TGS (09/07--)  
TGX (09/07--)

**050 010 1980**  
51.96820.0248

**V-ribbed belt**



**Notes**

Width [mm]  
Number of Ribs  
Length [mm]

EPDM (ethylene propylene diene  
Monomer (M-class) rubber)  
35  
10  
1980  
One-sided

**References**

51.96820.0248



**V-ribbed belt**

**050 010 1980**  
51.96820.0248

**Application info**

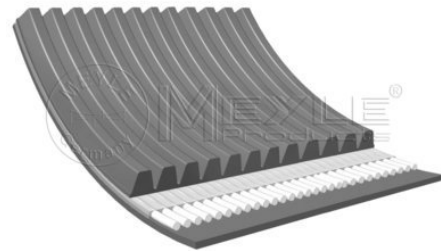
LION'S CITY (08/04--)	NÜ (09/96-07/98)
NG (--07/98)	SÜ (--06/97)
NL (--07/98)	ÜL (09/89-09/96)

**V-ribbed belt**

**050 012 1515**  
51.96820.0250

**Notes**

	EPDM (ethylene propylene diene Monomer (M-class) rubber)
Width [mm]	42
Number of Ribs	12
Length [mm]	1515
	One-sided



**References**

51.96820.0250

**Application info**

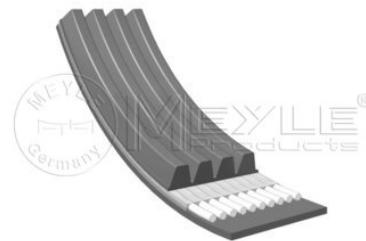
TGA (04/00--)	TGL (04/05--)
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**V-ribbed belt**

**050 004 0790**  
51.96820.0251

**Notes**

	EPDM (ethylene propylene diene Monomer (M-class) rubber)
Width [mm]	14
Number of Ribs	4
Length [mm]	790
	One-sided



**References**

51.96820.0251

**Application info**

EL (01/93-06/97)



1

<p><b>050 005 1482</b> 51.96820.0271</p>		<p><b>V-ribbed belt</b></p>	
		<p><b>Notes</b></p> <p>EPDM (ethylene propylene diene Monomer (M-class) rubber)</p> <p>Width [mm] 18 Number of Ribs 5 Length [mm] 1482 One-sided</p> <p><b>References</b> 51.96820.0271</p>	
<p><b>Application info</b> TGA (04/00--)</p>		<p>TGX (09/07--)</p>	
<p><b>050 008 1915</b> 51.96820.0273</p>		<p><b>V-ribbed belt</b></p>	
		<p><b>Notes</b></p> <p>EPDM (ethylene propylene diene Monomer (M-class) rubber)</p> <p>Width [mm] 28 Number of Ribs 8 Length [mm] 1915 One-sided</p> <p><b>References</b> 51.96820.0273      51.96820.0335</p>	
<p><b>Application info</b> TGA (04/00--)</p>			
<p><b>050 009 1725</b> 51.96820.0308</p>		<p><b>V-ribbed belt</b></p>	
		<p><b>Notes</b></p> <p>EPDM (ethylene propylene diene Monomer (M-class) rubber)</p> <p>Width [mm] 32 Number of Ribs 9 Length [mm] 1725 One-sided</p> <p><b>References</b> 51.96820.0308</p>	
<p><b>Application info</b> TGA (04/00--)</p>			



**050 004 1390**  
 51.96820.0317

**V-ribbed belt**
**Notes**

EPDM (ethylene propylene diene Monomer (M-class) rubber)

Width [mm] 14  
 Number of Ribs 4  
 Length [mm] 1390  
 One-sided

**References**

51.96820.0304 51.96820.0317  
 51.96820.0314


**Application info**

TGA (04/00--)  
 TGL (04/05--)

TGM (10/05--)

**050 008 1158**  
 51.96820.0322

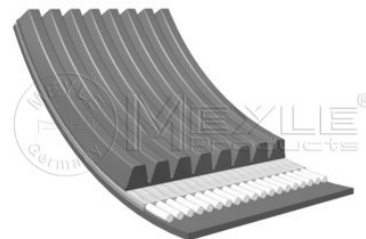
**V-ribbed belt**
**Notes**

EPDM (ethylene propylene diene Monomer (M-class) rubber)

Width [mm] 28  
 Number of Ribs 8  
 Length [mm] 1158  
 One-sided

**References**

51.96820.0322


**Application info**

HOCL (01/85-05/09)  
 NG (-07/98)  
 NL (-07/98)

NÜ (09/96-07/98)  
 SÜ (-06/97)

**050 010 1688**  
 51.96820.0325

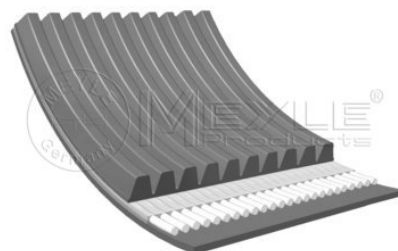
**V-ribbed belt**
**Notes**

EPDM (ethylene propylene diene Monomer (M-class) rubber)

Width [mm] 35  
 Number of Ribs 10  
 Length [mm] 1688  
 One-sided

**References**

51.96820.0325





1

**050 010 1688**  
51.96820.0325

**V-ribbed belt**

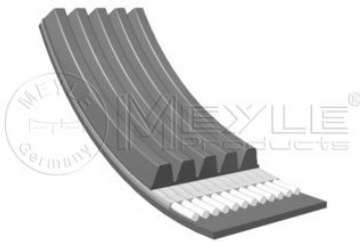
**Application info**

NG (-07/98)  
NL (-07/98)

NÜ (09/96-07/98)  
SÜ (-06/97)

**050 005 1530**  
51.96820.0332

**V-ribbed belt**



**Notes**

Width [mm]  
Number of Ribs  
Length [mm]

EPDM (ethylene propylene diene  
Monomer (M-class) rubber)  
18  
5  
1530  
One-sided

**References**

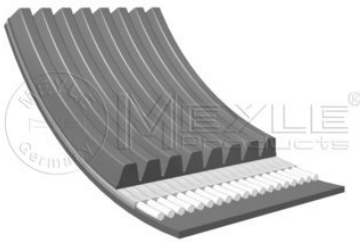
51.96820.0332

**Application info**

LION'S COACH (09/95--)

**050 008 1635**  
51.96820.0344

**V-ribbed belt**



**Notes**

Width [mm]  
Number of Ribs  
Length [mm]

EPDM (ethylene propylene diene  
Monomer (M-class) rubber)  
28  
8  
1635  
One-sided

**References**

51.96820.0272

51.96820.0344

**Application info**

TGA (04/00--)

**050 008 1920**  
 51.96820.0345

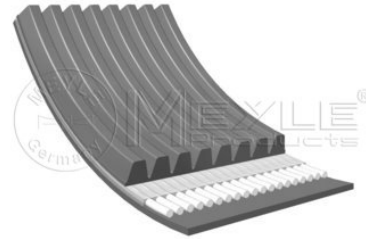
**V-ribbed belt**
**Notes**

EPDM (ethylene propylene diene  
 Monomer (M-class) rubber)

Width [mm] 28  
 Number of Ribs 8  
 Length [mm] 1920  
 One-sided

**References**

51.96820.0345


**Application info**

TGA (04/00-)

**050 008 1655**  
 51.96820.0346

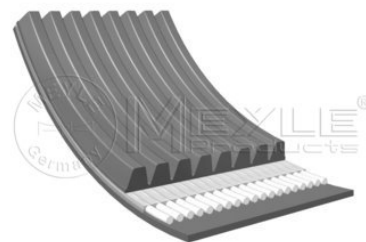
**V-ribbed belt**
**Notes**

EPDM (ethylene propylene diene  
 Monomer (M-class) rubber)

Width [mm] 28  
 Number of Ribs 8  
 Length [mm] 1655  
 One-sided

**References**

51.96820.0346


**Application info**

TGA (04/00-)

**050 012 1630**  
 81.96820.0047

**V-ribbed belt**
**Notes**

EPDM (ethylene propylene diene  
 Monomer (M-class) rubber)

Width [mm] 42  
 Number of Ribs 12  
 Length [mm] 1630  
 One-sided

**References**

81.96820.0047

**Application info**

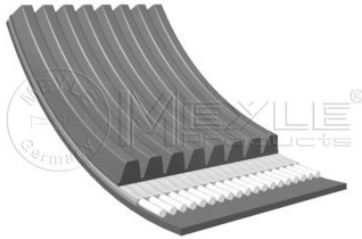
TGA (04/00-)



1

**050 008 0855**  
81.96820.0051

**V-ribbed belt**



**Notes**

Width [mm]  
Number of Ribs  
Length [mm]

EPDM (ethylene propylene diene  
Monomer (M-class) rubber)  
28  
8  
855  
One-sided

**References**

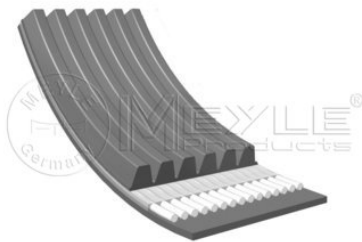
81.96820.0051

**Application info**

TGL (04/05--)

**050 006 2200**  
88.96820.0001

**V-ribbed belt**



**Notes**

Width [mm]  
Number of Ribs  
Length [mm]

EPDM (ethylene propylene diene  
Monomer (M-class) rubber)  
21  
6  
2200  
One-sided

**References**

88.96820.0001

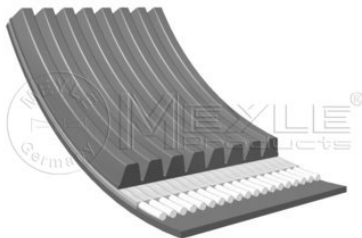
**Application info**

EL (01/93-06/97)

NL (--07/98)

**050 008 1908**  
N1.01100.1840

**V-ribbed belt**



**Notes**

Width [mm]  
Number of Ribs  
Length [mm]

EPDM (ethylene propylene diene  
Monomer (M-class) rubber)  
28  
8  
1908  
One-sided

**References**

N1.01100.1840

**Application info**

TGA (04/00--)

**050 006 1180**  
 N1.01100.1846

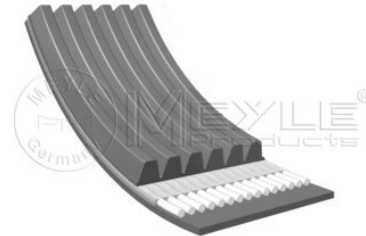
**V-ribbed belt**
**Notes**

EPDM (ethylene propylene diene Monomer (M-class) rubber)

Width [mm] 21  
 Number of Ribs 6  
 Length [mm] 1180  
 One-sided

**References**

N1.01100.1846

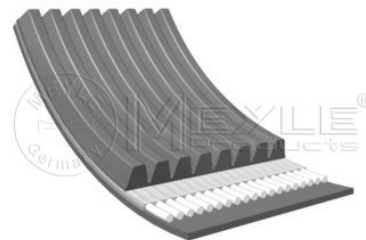

**Application info**

EL (01/93-06/97)

**050 008 1398**
**V-ribbed belt**
**Notes**

EPDM (ethylene propylene diene Monomer (M-class) rubber)

Width [mm] 28  
 Number of Ribs 8  
 Length [mm] 1398  
 One-sided


**Application info**

TGA (04/00-)

**Flex hose, exhaust system**
**12-34 152 0002**  
 81.15210.0049

**Notes**

Inner Diameter [mm] 90  
 Outer Diameter [mm] 94  
 Length [mm] 375

**References**

81.15210.0049


**Application info**

 L 2000 (10/93-07/97)  
 M 2000 L (08/95-)

M 90 (08/88-06/96)



1

**12-34 152 0003**  
81.15210.0054

**Flex hose, exhaust system**



**Notes**

Inner Diameter [mm]	110
Outer Diameter [mm]	114
Length [mm]	350

**References**

81.15210.0054

**Application info**

F 2000 (01/94-12/95)

F 90 (07/86-12/97)

**12-34 152 0007**  
81.15210.0056

**Flex hose, exhaust system**



**Notes**

Inner Diameter [mm]	80
Outer Diameter [mm]	84
Length [mm]	320

**References**

81.15210.0056

**Application info**

EM (08/87-06/97)  
L 2000 (10/93-07/97)  
M 2000 L (08/95--)

M 2000 M (--12/05)  
NM (--03/97)  
SM (11/87-02/95)

**12-34 152 0005**  
81.15210.0071

**Flex hose, exhaust system**



**Notes**

Inner Diameter [mm]	100
Outer Diameter [mm]	104
Length [mm]	325

**References**

81.15210.0071



**12-34 152 0005**  
 81.15210.0071

**Flex hose, exhaust system**
**Application info**

 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)  
 L 2000 (10/93-07/97)  
 M 2000 L (08/95-- )

 NG (--07/98)  
 NL (--07/98)  
 NÜ (09/96-07/98)

**12-34 152 0009**  
 81.15210.0078

**Flex hose, exhaust system**
**Notes**

Inner Diameter [mm]	110
Outer Diameter [mm]	115
Length [mm]	280

**References**

81.15210.0078


**Application info**

F 2000 (01/94-12/95)

F 90 (07/86-12/97)



2

**12-34 042 0014**  
81.50802.6021

**Repair kit, brake caliper**



**Notes**

Brake System  
Elsa 1  
Front Axle

**References**

81.50802.6017  
81.50802.6020  
81.50802.6021

**Application info**

F 2000 (01/94-12/95) TGA (04/00--)

**12-34 042 0015**  
81.50802.6022

**Repair kit, brake caliper**



**Notes**

Rear Axle

**References**

81.50802.6022

**Application info**

F 2000 (01/94-12/95)

**12-34 042 0017**  
81.50802.6025

**Repair kit, brake caliper**



**Notes**

Brake System  
D-Elsa 2  
Rear Axle

**References**

81.50802.6025

**Application info**

F 2000 (01/94-12/95)  
M 2000 L (08/95--)  
M 2000 M (--12/05)  
TGA (04/00--)  
TGL (04/05--)



**12-34 042 0010**  
 81.50822.6009

**Repair kit, brake caliper**

**Notes**

Front Axle

**References**

81.50822.6009



**Application info**

LION'S COACH (09/95--)

M 2000 M (--12/05)

**12-34 042 0012**  
 81.50822.6020

**Repair kit, brake caliper**

**Notes**

Diameter [mm]	69
Brake System	SK 7000
Brake System	SN 7000
Brake System	SN 6000
	Rear Axle

**References**

81.50822.6020

81.50822.6031



**Application info**

LION'S COACH (09/95--)  
 TGA (04/00--)

TGM (10/05--)

**034 042 0053**  
 81.50822.6032

**Repair kit, brake caliper**

**Notes**

Diameter [mm]	74
Brake System	SB 7000
Brake System	SB 6000
	Front Axle
	Rear Axle

**References**

81.50822.6022

81.50822.6032



**Application info**

TGA (04/00--)



2

**12-34 042 0021**  
81.50822.6034

**Repair kit, brake caliper**



**Notes**

Rear Axle

**References**

81.50822.6019  
81.50822.6034

81.50822.6037

**Application info**

TGM (10/05--)

**12-35 521 0000**  
81.50803.0010

**Brake disc**



**Notes**

Vented

Centering Diameter [mm] 135  
Minimum Thickness [mm] 24  
Outer Diameter [mm] 324  
Height [mm] 102  
Bolt Hole Circle Ø [mm] 158  
Brake Disc Thickness [mm] 30  
Number of Holes 10

Front Axle

**References**

81.50803.0010

**Application info**

L 2000 (10/93-07/97)

**12-35 521 0007**  
81.50803.0026

**Brake disc**



**Notes**

Vented

Centering Diameter [mm] 135  
Minimum Thickness [mm] 26  
Outer Diameter [mm] 330  
Height [mm] 104  
Bolt Hole Circle Ø [mm] 135  
Brake System WABCO PAN17  
Brake Disc Thickness [mm] 34  
Number of Holes 10

Front Axle

**References**

81.50803.0024

81.50803.0026



**Brake disc**
**12-35 521 0007**  
 81.50803.0026

**Application info**

L 2000 (10/93-07/97)

M 2000 L (08/95--)

**Brake disc**
**12-35 521 0008**  
 81.50803.0039

**Notes**

	Vented
Centering Diameter [mm]	145
Minimum Thickness [mm]	26
Outer Diameter [mm]	330
Height [mm]	129.5
Bolt Hole Circle Ø [mm]	177
Brake System	MERITOR D-ELSA1
Brake Disc Thickness [mm]	34
Number of Holes	8
	Rear Axle

**References**

81.50803.0039


**Application info**

L 2000 (10/93-07/97)

**Brake disc**
**12-35 521 0002**  
 81.50803.0040

**Notes**

	Vented
Centering Diameter [mm]	131
Minimum Thickness [mm]	35
Outer Diameter [mm]	432
Height [mm]	130
Bolt Hole Circle Ø [mm]	168
Brake System	MERITOR D-ELSA2
Brake Disc Thickness [mm]	45
Number of Holes	12
	Front Axle

**References**

81.50803.0023	81.50803.0036
81.50803.0031	81.50803.0038
81.50803.0033	81.50803.0040
81.50803.0034	81.50803.0046
81.50803.0035	


**Application info**

 F 2000 (01/94-12/95)  
 LION'S COACH (09/95--)  
 LION'S COMFORT (09/96--)  
 LION'S STAR (01/93-09/96)  
 M 2000 L (08/95--)

 M 2000 M (--12/05)  
 TGA (04/00--)  
 TGS (09/07--)  
 TGX (09/07--)



2

**12-35 521 0004**  
81.50803.0041

**Brake disc**



**Notes**

	Vented
Centering Diameter [mm]	208
Minimum Thickness [mm]	37
Outer Diameter [mm]	432
Height [mm]	135
Bolt Hole Circle Ø [mm]	235
Brake System	MERITOR D-ELSA1
Brake Disc Thickness [mm]	45
Number of Holes	10
	Front Axle

**References**

81.50803.0021	81.50803.0041
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**Application info**

F 2000 (01/94-12/95)  
LION'S COACH (09/95--)  
LION'S STAR (01/93-09/96)  
NG (--07/98)  
NL (--07/98)

NÜ (09/96-07/98)  
TGA (04/00--)  
TGS (09/07--)  
TGX (09/07--)  
ÜL (09/89-09/96)

**12-35 521 0012**  
81.50803.0044

**Brake disc**



**Notes**

	Internally Vented
Centering Diameter [mm]	106
Minimum Thickness [mm]	37
Outer Diameter [mm]	377
Height [mm]	111
Bolt Hole Circle Ø [mm]	144
Brake Disc Thickness [mm]	45
Number of Holes	12
	Rear Axle
	Front Axle

**References**

81.50803.0044
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**Application info**

TGA (04/00--)

TGM (10/05--)

**12-35 521 0003**

81.50803.0048

**Brake disc**
**Notes**

	Vented
Centering Diameter [mm]	208
Minimum Thickness [mm]	35
Outer Diameter [mm]	432
Height [mm]	135
Bolt Hole Circle Ø [mm]	235
Brake Disc Thickness [mm]	45
Number of Holes	10
	Rear Axle

**References**

81.50803.0028	81.50803.0048
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**Application info**

 LION'S COACH (09/95--)  
 LION'S STAR (01/93-09/96)

ÜL (09/89-09/96)

**12-35 521 0005**

81.50803.0057

**Brake disc**
**Notes**

	Vented
Centering Diameter [mm]	162
Minimum Thickness [mm]	38
Outer Diameter [mm]	376
Height [mm]	128
Bolt Hole Circle Ø [mm]	195
Brake System	KNORR SB/SN6
Brake Disc Thickness [mm]	45
Number of Holes	10
	Front Axle

**References**

81.50803.0020	81.50803.0057
81.50803.0027	


**Application info**

 M 2000 L (08/95--)  
 M 2000 M (--12/05)

TGM (10/05--)



2

**12-35 523 0000**  
81.50803.0061

**Brake disc**



**Notes**

Centering Diameter [mm]	157
Minimum Thickness [mm]	28
Outer Diameter [mm]	330
Height [mm]	124
Bolt Hole Circle Ø [mm]	180
Brake System	MERITOR
Brake Disc Thickness [mm]	34
Number of Holes	12
	Rear Axle

**References**

81.50803.0022	81.50803.0061
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**Application info**

L 2000 (10/93-07/97)

**12-35 523 0005**  
81.50803.0062

**Brake disc**

**Notes**

Centering Diameter [mm]	154
Minimum Thickness [mm]	30
Outer Diameter [mm]	335
Height [mm]	118
Brake Disc Thickness [mm]	34
Number of Holes	10
	Rear Axle

**References**

81.50803.0043	81.50803.0062
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**Application info**

L 2000 (10/93-07/97)

TGL (04/05--)

**025 290 9530**  
81.50820.5017

**Brake pad set**



**Notes**

Thickness [mm]	without add-on material
Height [mm]	prepared for wear indicator
Width [mm]	30
Brake System	92.5
	210.7
	Knorr
	Rear Axle
	Front Axle

**References**

81.50820.5017	81.50820.6022
81.50820.6008	

**Brake pad set**
**025 290 9530**  
 81.50820.5017

**Application info**

M 2000 L (08/95--)

M 2000 M (--12/05)

**Brake pad set**
**025 291 1428**  
 81.50820.6017

**Notes**

Thickness [mm]	30.2
Height [mm]	118.5
Width [mm]	249.6
Brake System	Meritor D-Elsa

**References**

81.50820.5007	81.50820.6001
81.50820.5041	81.50820.6003
81.50820.5048	81.50820.6005
81.50820.5061	81.50820.6015
81.50820.5069	81.50820.6017
81.50820.5092	81.50820.6026


**Application info**

 EL (01/93-06/97)  
 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)  
 LION'S COACH (09/95--)  
 LION'S COMFORT (09/96--)  
 LION'S STAR (01/93-09/96)  
 M 2000 L (08/95--)

 M 2000 M (--12/05)  
 NÜ (09/96-07/98)  
 TGA (04/00--)  
 TGS (09/07--)  
 TGX (09/07--)  
 ÜL (09/89-09/96)

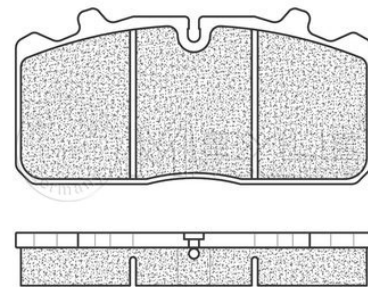
**Brake pad set**
**025 290 8826**  
 81.50820.6020

**Notes**

Thickness [mm]	26
Height [mm]	85.6
Width [mm]	175.5
Brake System	Wabco PAN 17

**References**

81.50820.5023	81.50820.6006
81.50820.5025	81.50820.6020
81.50820.5029	81.50820.6042
81.50820.5079	


**Application info**

L 2000 (10/93-07/97)

M 2000 L (08/95--)



2

**025 290 8826/S**  
81.50820.6020

**Brake pad set**



**Notes**

Thickness [mm]  
Height [mm]  
Width [mm]  
Brake System

with add-on material  
prepared for wear indicator  
26  
85.6  
175.5  
Wabco PAN 17

**References**

81.50820.5023  
81.50820.5025  
81.50820.5029  
81.50820.5079

81.50820.6006  
81.50820.6020  
81.50820.6042

**Application info**

L 2000 (10/93-07/97)

M 2000 L (08/95--)

**025 290 8730**  
81.50820.6030

**Brake pad set**



**Notes**

Thickness [mm]  
Height [mm]  
Width [mm]  
Brake System

without accessories  
prepared for wear indicator  
30  
109.5  
247.3  
Knorr  
Rear Axle  
Front Axle

**References**

81.50820.6030

81.50820.6056

**Application info**

TGA (04/00--)  
TGS (09/07--)

TGX (09/07--)

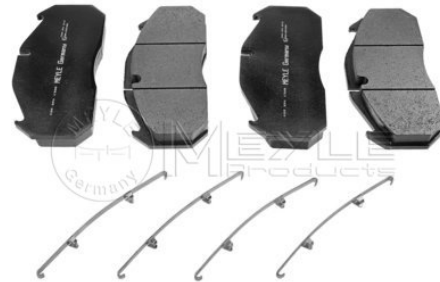


**025 291 1328**  
 81.50820.6046

**Brake pad set**
**Notes**

without accessories  
 prepared for wear indicator

Thickness [mm] 28.2  
 Height [mm] 118.5  
 Width [mm] 249.6  
 Brake System TRW  
 Front Axle


**References**

81.50820.5006	81.50820.6002
81.50820.5007	81.50820.6004
81.50820.5020	81.50820.6014
81.50820.5040	81.50820.6016
81.50820.5047	81.50820.6017
81.50820.5060	81.50820.6025
81.50820.5066	81.50820.6034
81.50820.5068	81.50820.6035
81.50820.5091	81.50820.6036
81.50820.6000	81.50820.6046

**Application info**

EL (01/93-06/97)  
 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)  
 LION'S COACH (09/95--)  
 LION'S COMFORT (09/96--)  
 LION'S STAR (01/93-09/96)

M 2000 L (08/95--)  
 M 2000 M (--12/05)  
 NÜ (09/96-07/98)  
 TGA (04/00--)  
 ÜL (09/89-09/96)

**025 291 3130**  
 81.50820.6051

**Brake pad set**
**Notes**

with add-on material  
 prepared for wear indicator

Thickness [mm] 30.2  
 Height [mm] 118.2  
 Width [mm] 249.6  
 Brake System Meritor D-Elsa 2  
 Front Axle


**References**

81.50820.5072	81.50820.6041
81.50820.5080	81.50820.6051
81.50820.6031	

**Application info**

TGA (04/00--)  
 TGS (09/07--)

TGX (09/07--)



2

**025 290 8730/S**  
81.50820.6056

**Brake pad set**



**Notes**

Thickness [mm]  
Height [mm]  
Width [mm]  
Brake System

with accessories  
prepared for wear indicator  
30  
109.5  
247.3  
Knorr  
Rear Axle  
Front Axle

**References**

81.50820.6030                      81.50820.6056

**Application info**

TGA (04/00--)

**025 290 4827**  
81.50820.6063

**Brake pad set**



**Notes**

Thickness [mm]  
Thickness [mm]  
Height [mm]  
Width [mm]  
Width [mm]  
Brake System

without add-on material  
excl. wear warning contact  
34  
27  
84  
185  
173.5  
Knorr SB 5000  
Front Axle

**References**

81.50820.5074                      81.50820.6043  
81.50820.5085                      81.50820.6054  
81.50820.6040                      81.50820.6063

**Application info**

TGL (04/05--)

**12-34 527 0001**  
81.50822.6016

**Wear sensor**



**Notes**

Warning Contact Length [mm]  
Required quantity

Disc Brake  
380  
2  
Left and right  
Front Axle

**References**

81.50822.6011                      81.50822.6016



## Wear sensor

**12-34 527 0001**  
 81.50822.6016

### Application info

 F 2000 (01/94-12/95)  
 LION'S COACH (09/95--)  
 LION'S STAR (01/93-09/96)  
 M 2000 L (08/95--)  
 M 2000 M (--12/05)

 NG (--07/98)  
 NÜ (09/96-07/98)  
 TGA (04/00--)  
 ÜL (09/89-09/96)

## ABS wheel sensor

**12-34 533 0103**  
 81.27120.0021

### Notes

	with accessories Inductive Sensor for vehicles with ABS
Cable Length [mm]	350
Operating voltage [V]	24
Length [mm]	400
Number of Poles	2
Required quantity	2
Resistance [Ohm]	1150
	Rear Axle Front Axle



### References

81.27120.0021

### Application info

 NG (--07/98)  
 NL (--07/98)

NM (--03/97)

## ABS wheel sensor

**12-34 899 0015**  
 81.27120.6105

### Notes

	with accessories Inductive Sensor for vehicles with ABS
Cable Length [mm]	2920
Operating voltage [V]	24
Length [mm]	3000
Number of Poles	2
Required quantity	2
Resistance [Ohm]	1150
	Rear Axle Front Axle



### References

81.27120.6105

### Application info

TGL (04/05--)

TGM (10/05--)



2

**12-34 899 0016**  
81.27120.6106

**ABS wheel sensor**



**Notes**

Cable Length [mm]  
Operating voltage [V]  
Length [mm]  
Number of Poles  
Required quantity  
Resistance [Ohm]

with accessories  
Inductive Sensor  
for vehicles with ABS  
2940  
24  
3000  
2  
2  
1150  
Rear Axle  
Front Axle

**References**

81.27120.6106

**Application info**

TGL (04/05--)

TGM (10/05--)

**12-34 533 0101**  
81.27120.6149

**ABS wheel sensor**



**Notes**

Cable Length [mm]  
Operating voltage [V]  
Length [mm]  
Number of Poles  
Required quantity  
Resistance [Ohm]

with accessories  
Passive sensor  
for vehicles with ABS  
2000  
24  
2090  
2  
1  
1150  
Front Axle

**References**

81.27120.6149

**Application info**

F 2000 (01/94-12/95)  
F 9 (01/83-12/86)  
G (10/79-08/88)  
M 2000 L (08/95--)  
M 2000 M (--12/05)  
M 90 (08/88-06/96)  
NG (--07/98)

NL (--07/98)  
NM (--03/97)  
R (05/85-01/93)  
SD (04/74-04/94)  
SL (05/80-04/87)  
SÜ (--06/97)  
ÜL (09/89-09/96)

**12-34 533 0100**  
 81.27120.6156

**ABS wheel sensor**
**Notes**

	with accessories Inductive Sensor for vehicles with ABS
Cable Length [mm]	2000
Operating voltage [V]	24
Length [mm]	2090
Number of Poles	2
Required quantity	1
Resistance [Ohm]	1150
	Rear Axle
	Front Axle


**References**

81.27120.6156

**Counterpart**

12-34 533 0102

**Application info**

 F 2000 (01/94-12/95)  
 L 2000 (10/93-07/97)  
 M 2000 L (08/95--)

 M 2000 M (--12/05)  
 M 90 (08/88-06/96)

**ABS wheel sensor**
**12-34 533 0102**  
 81.27120.6157

**Notes**

	with accessories Inductive Sensor for vehicles with ABS
Cable Length [mm]	2000
Operating voltage [V]	24
Length [mm]	2070
Number of Poles	2
Required quantity	1
Resistance [Ohm]	1750
	Rear Axle
	Front Axle


**References**

81.27120.6157

**Counterpart**

12-34 533 0100

**Application info**

 F 2000 (01/94-12/95)  
 L 2000 (10/93-07/97)  
 M 2000 L (08/95--)

 M 2000 M (--12/05)  
 M 90 (08/88-06/96)



2

**12-34 899 0014**  
81.27120.6164

**ABS wheel sensor**



**Notes**

Cable Length [mm]  
Operating voltage [V]  
Length [mm]  
Number of Poles  
Required quantity  
Resistance [Ohm]

with accessories  
Inductive Sensor  
for vehicles with ABS  
2080  
24  
2150  
2  
1  
1800  
Rear Axle  
Front Axle

**References**

81.27120.6110  
81.27120.6138

81.27120.6164

**Counterpart**

12-34 899 0013

**Application info**

TGA (04/00--)

**12-34 899 0013**  
81.27120.6165

**ABS wheel sensor**



**Notes**

Cable Length [mm]  
Operating voltage [V]  
Length [mm]  
Number of Poles  
Required quantity  
Resistance [Ohm]

with accessories  
Inductive Sensor  
for vehicles with ABS  
2090  
24  
2150  
2  
1  
1750  
Rear Axle  
Front Axle

**References**

81.27120.6137

81.27120.6165

**Counterpart**

12-34 899 0014

**Application info**

TGA (04/00--)

**12-34 899 0012**  
 81.27120.6168

**ABS wheel sensor**
**Notes**

	with accessories
	Inductive Sensor
	for vehicles with ABS
Cable Length [mm]	1750
Operating voltage [V]	24
Length [mm]	1800
Number of Poles	2
Required quantity	1
Resistance [Ohm]	1800
	Right
	Front Axle

**References**

81.27120.6126	81.27120.6168
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**Counterpart**

12-34 899 0011


**Application info**

TGA (04/00-- )

**12-34 899 0011**  
 81.27120.6169

**ABS wheel sensor**
**Notes**

	with accessories
	Inductive Sensor
	for vehicles with ABS
Cable Length [mm]	1740
Operating voltage [V]	24
Length [mm]	1800
Number of Poles	2
Required quantity	1
Resistance [Ohm]	1800
	Left
	Front Axle

**References**

81.27120.6125	81.27120.6169
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**Counterpart**

12-34 899 0012


**Application info**

TGA (04/00-- )



2

**12-34 899 0020**  
81.27120.6176

**ABS wheel sensor**



**Notes**

Cable Length [mm]  
Operating voltage [V]  
Length [mm]  
Number of Poles  
Required quantity  
Resistance [Ohm]

with accessories  
Inductive Sensor  
for vehicles with ABS  
1440  
24  
1500  
2  
1  
1150  
Front Axle Right

**References**

81.27120.6176

**Counterpart**

12-34 899 0021

**Application info**

TGA (04/00--)  
TGL (04/05--)  
TGM (10/05--)

TGS (09/07--)  
TGX (09/07--)

**12-34 899 0021**  
81.27120.6177

**ABS wheel sensor**



**Notes**

Cable Length [mm]  
Operating voltage [V]  
Length [mm]  
Number of Poles  
Required quantity  
Resistance [Ohm]

with accessories  
Inductive Sensor  
for vehicles with ABS  
1440  
24  
1500  
2  
1  
1150  
Front Axle Left

**References**

81.27120.6177

**Counterpart**

12-34 899 0020

**Application info**

TGA (04/00--)  
TGL (04/05--)  
TGM (10/05--)

TGS (09/07--)  
TGX (09/07--)



**12-34 899 0008**  
 81.27120.6178

**ABS wheel sensor**
**Notes**

	with accessories
	Inductive Sensor
	for vehicles with ABS
Cable Length [mm]	1220
Operating voltage [V]	24
Length [mm]	1300
Number of Poles	2
Required quantity	1
Resistance [Ohm]	1150
	Front Axle Right


**References**

81.27120.6178

**Counterpart**

12-34 899 0007

**Application info**

 LION'S COACH (09/95--)  
 LION'S STAR (01/93-09/96)

TGL (04/05--)

**12-34 899 0007**  
 81.27120.6179

**ABS wheel sensor**
**Notes**

	with accessories
	Inductive Sensor
	for vehicles with ABS
Cable Length [mm]	1240
Operating voltage [V]	24
Length [mm]	1300
Number of Poles	2
Required quantity	1
Resistance [Ohm]	1150
	Front Axle Left


**References**

81.27120.6179

**Counterpart**

12-34 899 0008

**Application info**

 LION'S COACH (09/95--)  
 LION'S STAR (01/93-09/96)

TGL (04/05--)

**12-34 899 0005**  
81.27120.6182

**ABS wheel sensor**



**Notes**

Cable Length [mm]  
Operating voltage [V]  
Length [mm]  
Number of Poles  
Required quantity  
Resistance [Ohm]

with accessories  
Inductive Sensor  
for vehicles with ABS  
2000  
24  
2065  
2  
1  
1150  
Rear Axle  
Front Axle

**References**

81.27120.6119

81.27120.6182

**Counterpart**

12-34 899 0006

**Application info**

LION'S COACH (09/95--)  
LION'S STAR (01/93-09/96)  
NM (--03/97)  
SÜ (--06/97)

TGA (04/00--)  
TGM (10/05--)  
TGS (09/07--)  
TGX (09/07--)

**12-34 899 0006**  
81.27120.6183

**ABS wheel sensor**



**Notes**

Cable Length [mm]  
Operating voltage [V]  
Length [mm]  
Number of Poles  
Required quantity  
Resistance [Ohm]

with accessories  
Inductive Sensor  
for vehicles with ABS  
2010  
24  
2065  
2  
1  
1150  
Rear Axle  
Front Axle

**References**

81.27120.6183

**Counterpart**

12-34 899 0005

**Application info**

LION'S COACH (09/95--)  
LION'S STAR (01/93-09/96)  
NM (--03/97)  
SÜ (--06/97)

TGA (04/00--)  
TGM (10/05--)  
TGS (09/07--)  
TGX (09/07--)

**12-34 899 0017**  
 81.27120.6184

**ABS wheel sensor**
**Notes**

	with accessories
	Inductive Sensor
	for vehicles with ABS
Cable Length [mm]	2600
Operating voltage [V]	24
Length [mm]	2670
Number of Poles	2
Required quantity	1
Resistance [Ohm]	1150
	Left

**References**

81.27120.6121	81.27120.6184
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**Counterpart**

12-34 899 0018


**Application info**

TGA (04/00--)	TGS (09/07--)
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**12-34 899 0018**  
 81.27120.6185

**ABS wheel sensor**
**Notes**

	Inductive Sensor
	for vehicles with ABS
Cable Length [mm]	2690
Operating voltage [V]	24
Length [mm]	2600
Number of Poles	2
Required quantity	1
Resistance [Ohm]	1150
	Front Axle Right

**References**

81.24120.6122	81.51101.6485
81.27120.6185	

**Counterpart**

12-34 899 0017


**Application info**

TGA (04/00--)	TGS (09/07--)
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2

**12-34 899 0019**  
81.27120.6187

**ABS wheel sensor**



**Notes**

Cable Length [mm]  
Operating voltage [V]  
Length [mm]  
Number of Poles  
Required quantity  
Resistance [Ohm]

with accessories  
Inductive Sensor  
for vehicles with ABS  
2000  
24  
2070  
2  
2  
1150  
Rear Axle  
Front Axle

**References**

81.27120.6187

**Application info**

TGM (10/05--)

**12-34 899 0009**  
81.27120.6205

**ABS wheel sensor**



**Notes**

Cable Length [mm]  
Operating voltage [V]  
Length [mm]  
Number of Poles  
Required quantity  
Resistance [Ohm]

with accessories  
Inductive Sensor  
for vehicles with ABS  
2240  
24  
2300  
2  
1  
1150  
Rear Axle  
Front Axle

**References**

81.27120.6205

**Counterpart**

12-34 899 0010

**Application info**

TGM (10/05--)

**12-34 899 0010**  
 81.27120.6206

**ABS wheel sensor**
**Notes**

	with accessories
	Inductive Sensor
	for vehicles with ABS
Cable Length [mm]	2300
Operating voltage [V]	24
Length [mm]	2360
Number of Poles	2
Required quantity	1
Resistance [Ohm]	1150
	Rear Axle
	Front Axle


**References**

81.27120.6206

**Counterpart**

12-34 899 0009

**Application info**

TGM (10/05-- )

**Repair kit, brake shoe sleeve**
**034 042 0017**  
 81.50213.0013

**References**

81.50213.0013	81.50213.6006
81.50213.6005	


**Application info**

F 2000 (01/94-12/95)	M 90 (08/88-06/96)
F 90 (07/86-12/97)	TGL (04/05--)
F 90 Unterflur (07/86-05/94)	TGM (10/05--)
M 2000 L (08/95--)	TGS (09/07--)
M 2000 M (--12/05)	TGX (09/07--)



**034 042 0029/C**  
81.50610.6132

**Repair kit, brake adjuster**



**References**  
81.50610.6132

**Application info**

F 2000 (01/94-12/95)

F 90 (07/86-12/97)

**034 013 0006**  
51.54114.6054

**Cylinder head, compressor**



**References**

51.54114.6023	51.54114.6047
51.54114.6024	51.54114.6049
51.54114.6035	51.54114.6054
51.54114.6045	

**Application info**

E 2000 (05/00--)

TGA (04/00--)

**034 013 0008**  
81.54124.6006

**Valve plate, air compressor**



**References**

81.54124.6006



**Valve plate, air compressor**
**034 013 0008**  
 81.54124.6006

**Application info**

 E 2000 (05/00--)  
 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)  
 LION'S CITY (08/04--)  

 NG (--07/98)  
 NL (--07/98)  
 TGA (04/00--)  
**Valve plate, air compressor**
**12-14 013 0001**  
 81.54124.6013

**References**

81.54124.6013                      81.54124.6017


**Application info**

 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)  
 F 90 Unterflur (07/86-05/94)  
 NG (--07/98)  
 NL (--07/98)  

 NÜ (09/96-07/98)  
 SG (07/76-06/97)  
 SÜ (--06/97)  
 TGA (04/00--)  
 ÜL (09/89-09/96)  
**Cylinder liner, compressor**
**034 013 0001**  
 51.54105.6006

**Notes**

 Diameter [mm]                      with piston rings  
    with piston  
    90  
    Air cooled

**References**

51.54105.6006


**Application info**

 G 90 (09/87-05/95)  
 L 2000 (10/93-07/97)  
 M 2000 L (08/95--)  

 M 2000 M (--12/05)  
 M 90 (08/88-06/96)



2

**034 043 0056**  
81.52101.6275

**Silencer, compressor system**



**Notes**

Inner Diameter [mm] 40  
Outer Diameter [mm] 69

**References**

81.52101.6241 81.52101.6275  
81.52101.6246

**Application info**

F 2000 (01/94-12/95)  
M 90 (08/88-06/96)  
TGA (04/00--)  
TGL (04/05--)

TGM (10/05--)  
TGS (09/07--)  
TGX (09/07--)

**12-34 042 0026**  
81.52108.6025

**Air dryer cartridge**



**Notes**

Inner Thread [mm] M39x1,5  
Outer Diameter [mm] 141  
Height [mm] 165

**References**

81.52108.6001 81.52155.0040  
81.52108.6025 81.52155.0041

**Application info**

E 2000 (05/00--)  
EL (01/93-06/97)  
EM (08/87-06/97)  
F 2000 (01/94-12/95)  
L 2000 (10/93-07/97)  
LION'S COACH (09/95--)  
LION'S COMFORT (09/96--)  
LION'S STAR (01/93-09/96)  
M 2000 L (08/95--)  
M 2000 M (--12/05)  
NG (--07/98)

NL (--07/98)  
NM (--03/97)  
NÜ (09/96-07/98)  
SL II (--04/94)  
SM (11/87-02/95)  
SÜ (--06/97)  
TGA (04/00--)  
TGL (04/05--)  
TGM (10/05--)  
TGS (09/07--)  
TGX (09/07--)



**034 042 0032**  
 82.52102.0013

**Air dryer cartridge**
**Notes**

Inner Thread [mm] M39x1,5  
 Outer Diameter [mm] 140  
 Height [mm] 164

**References**

81.52102.0008 82.52102.0013


**Application info**

CLA (01/06--)

**Air suspension valve**
**12-34 032 0000**  
 81.43610.6129

**Notes**

Left and right

**References**

81.43610.6124 81.43610.6129


**Application info**

F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)  
 M 90 (08/88-06/96)

TGA (04/00--)  
 TGS (09/07--)  
 TGX (09/07--)

**Sensor, pneumatic suspension level**
**12-34 032 0007**  
 81.25937.0015

**References**

81.25937.0010 81.25937.0015


**Application info**

F 90 (07/86-12/97)

M 90 (08/88-06/96)



2

**834 533 0004**  
81.25937.0016

**Sensor, pneumatic suspension level**



**References**  
81.25937.0016

**Application info**

F 2000 (01/94-12/95)

M 2000 M (--12/05)

**034 042 0033**  
81.51220.6024

**Brake line coupling**



**Notes**

Number of ports	Red
Port Thread	1
Operating Pressure [bar]	M22x1,5
	8.2

**References**

81.51220.6024

**Counterpart**

034 042 0034

**Application info**

F 2000 (01/94-12/95)

**034 042 0034**  
81.51220.6025

**Brake line coupling**



**Notes**

Number of ports	Yellow
Port Thread	1
Operating Pressure [bar]	M22x1,5
	8

**References**

81.51220.6025

**Counterpart**

034 042 0033

**Application info**

F 2000 (01/94-12/95)

## Brake line coupling

**034 042 0039**

81.51220.6069

### Notes

Number of ports	Yellow
Port Thread	1
Operating Pressure [bar]	M16x1,5
	8.1

### References

81.51220.6032	81.51220.6093
81.51220.6069	81.51220.6096

### Counterpart

034 042 0038



### Application info

F 2000 (01/94-12/95)

## Overflow valve

**12-35 533 0003**

81.52110.6049

### References

81.52110.6049	81.52110.6095
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### Application info

 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)  
 L 2000 (10/93-07/97)  
 M 2000 L (08/95--)  
 M 2000 M (--12/05)

 M 90 (08/88-06/96)  
 TGA (04/00--)  
 TGL (04/05--)  
 TGM (10/05--)

## Quick release valve

**034 042 0048**

90.81011.4192

### References

81.52115.6009	81.52115.6021
81.52115.6017	90.81011.4192
81.52115.6018	





**034 042 0048**  
90.81011.4192

**Quick release valve**

**+** Application info  
G 90 (09/87-05/95)

**12-35 533 0000**  
81.52101.6153

**Pressure limiting valve**



**Notes**

Pressure [bar] 3.5

**References**

81.52101.6153 81.52101.6154

**Application info**

- |                      |                  |
|----------------------|------------------|
| EL (01/93-06/97)     | SG (07/76-06/97) |
| EM (08/87-06/97)     | SL II (--04/94)  |
| F 2000 (01/94-12/95) | SM (11/87-02/95) |
| F 90 (07/86-12/97)   | SÜ (--06/97)     |
| L 2000 (10/93-07/97) | TGA (04/00--)    |
| M 2000 L (08/95--)   | TGL (04/05--)    |
| M 2000 M (--12/05)   | TGM (10/05--)    |
| NG (--07/98)         | TGS (09/07--)    |
| NL (--07/98)         | TGX (09/07--)    |
| NM (--03/97)         | ÜL (09/89-09/96) |
| NÜ (09/96-07/98)     |                  |

**12-35 533 0001**  
81.52101.6269

**Pressure limiting valve**



**References**

81.52101.6269



**Pressure limiting valve**
**12-35 533 0001**  
 81.52101.6269

**Application info**

F 2000 (01/94-12/95)	NL (--07/98)
L 2000 (10/93-07/97)	NÜ (09/96-07/98)
LION'S COACH (09/95--)	TGA (04/00--)
LION'S STAR (01/93-09/96)	TGL (04/05--)
M 2000 L (08/95--)	TGM (10/05--)
M 2000 M (--12/05)	TGS (09/07--)
NG (--07/98)	TGX (09/07--)

**Pressure limiting valve**
**12-35 533 0002**  
 81.52101.6270

**References**

81.52101.6270


**Application info**

EM (08/87-06/97)	M 2000 M (--12/05)
F 2000 (01/94-12/95)	NM (--03/97)
L 2000 (10/93-07/97)	TGA (04/00--)
LION'S COACH (09/95--)	TGL (04/05--)
LION'S STAR (01/93-09/96)	

**Line filter, compressor system**
**034 042 0024**  
 81.51270.6002

**Notes**

Pressure [bar]                      8

**References**

81.51270.6002


**Application info**

G (10/79-08/88)	M 90 (08/88-06/96)
M 2000 L (08/95--)	TGA (04/00--)
M 2000 M (--12/05)	TGM (10/05--)



2

**034 043 0005**  
81.15701.6003

**Slave cylinder**



**Notes**

Diameter [mm] 35  
Thread Size M18x1

**References**  
81.15701.6003

**Application info**  
F 2000 (01/94-12/95) F 90 (07/86-12/97)

**12-34 157 0008**  
81.15701.6079

**Slave cylinder**



**Notes**

Diameter [mm] 40  
Thread Size M8x1

**References**  
81.15700.6006 81.15701.6079  
81.15700.9006

**Application info**  
G 90 (09/87-05/95) SÜ (-06/97)  
SR (10/75-11/86)

**12-34 157 0003**  
81.15701.6112

**Slave cylinder**



**Notes**

Diameter [mm] 50  
Thread Size M10x1

**References**  
81.15701.6112

+

## Slave cylinder

**12-34 157 0003**  
 81.15701.6112

### Application info

EM (08/87-06/97)	NG (--07/98)
F 2000 (01/94-12/95)	NL (--07/98)
F 90 (07/86-12/97)	NM (--03/97)
F 90 Unterflur (07/86-05/94)	NÜ (09/96-07/98)
L 2000 (10/93-07/97)	R (05/85-01/93)
LION'S COACH (09/95--)	SM (11/87-02/95)
LION'S STAR (01/93-09/96)	SÜ (--06/97)
M 2000 L (08/95--)	TGA (04/00--)
M 2000 M (--12/05)	ÜL (09/89-09/96)

## Slave cylinder

**12-34 157 0007**  
 81.15701.6119

### Notes

Diameter [mm]	44
Thread Size	M8x1

### References

81.15701.6091	81.15701.6116
81.15701.6099	81.15701.6119



### Application info

F 2000 (01/94-12/95)	NL (--07/98)
F 90 (07/86-12/97)	TGA (04/00--)
LION'S CITY (08/04--)	ÜL (09/89-09/96)
M 90 (08/88-06/96)	

## Slave cylinder

**12-34 157 0005**  
 81.15701.6120

### Notes

Diameter [mm]	48
Thread Size	M8x1

### References

81.15701.6113	81.15701.6120
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### Application info

CLA (01/06--)	M 90 (08/88-06/96)
EL (01/93-06/97)	NG (--07/98)
F 2000 (01/94-12/95)	NL (--07/98)
L 2000 (10/93-07/97)	NÜ (09/96-07/98)
M 2000 L (08/95--)	TGA (04/00--)
M 2000 M (--12/05)	



2

**12-34 157 0004**  
81.15701.6124

**Slave cylinder**



**Notes**

Diameter [mm] 45  
Thread Size M8x1

**References**

81.15701.6124

**Application info**

TGA (04/00--)  
TGL (04/05--)  
TGM (10/05--)

TGS (09/07--)  
TGX (09/07--)

**12-35 533 0034**  
81.52151.6094

**Multi-circuit protection valve**



**Notes**

Thread Size M18x1,5

**References**

81.52151.6094

**Application info**

TGA (04/00--)  
TGS (09/07--)

TGX (09/07--)

**12-35 533 0005**  
81.52151.6096

**Multi-circuit protection valve**



**Notes**

Thread Size M22x1,5  
Thread Size M16x1,5

**References**

81.52151.6093                      81.52151.6096





**Multi-circuit protection valve**
**12-35 533 0005**  
 81.52151.6096

**Application info**

F 2000 (01/94-12/95)

TGA (04/00--)

**Check valve**
**034 042 0051**  
 81.52120.6029

**Notes**

Non-return Valve

**References**

81.52120.6003	81.52120.6030
81.52120.6004	81.52120.6040
81.52120.6025	81.52120.6075
81.52120.6028	85.30001.6535
81.52120.6029	88.52120.6200


**Application info**

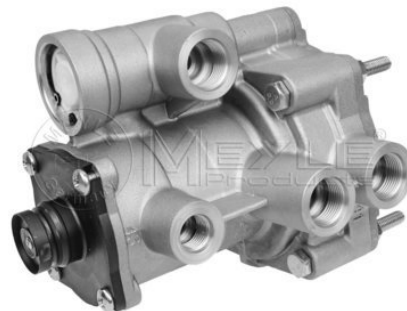
 EL (01/93-06/97)  
 EM (08/87-06/97)  
 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)  
 F 90 Unterflur (07/86-05/94)  
 G (10/79-08/88)  
 G 90 (09/87-05/95)  
 L 2000 (10/93-07/97)  
 LION'S COACH (09/95--)  
 LION'S STAR (01/93-09/96)  
 M 2000 L (08/95--)  
 M 2000 M (--12/05)  
 M 90 (08/88-06/96)  
 NG (--07/98)

 NL (--07/98)  
 NM (--03/97)  
 NÜ (09/96-07/98)  
 R (05/85-01/93)  
 SD (04/74-04/94)  
 SG (07/76-06/97)  
 SL II (--04/94)  
 SM (11/87-02/95)  
 SÜ (--06/97)  
 TGA (04/00--)  
 TGL (04/05--)  
 TGM (10/05--)  
 ÜL (09/89-09/96)

**Control valve, trailer**
**12-35 533 0007**  
 81.52301.6189

**References**

81.52301.6183	81.52301.6192
81.52301.6189	





**12-35 533 0007**  
81.52301.6189

**Control valve, trailer**

**Application info**

F 2000 (01/94-12/95)  
L 2000 (10/93-07/97)  
M 2000 L (08/95--)  
M 2000 M (--12/05)

NG (--07/98)  
TGA (04/00--)  
TGL (04/05--)  
TGM (10/05--)

**12-35 533 0037**  
81.52310.6165

**Control valve, trailer**



**References**

81.52301.6120                      81.52310.6165  
81.52301.6121

**Application info**

F 90 (07/86-12/97)

**12-34 043 0002**  
81.52301.6148

**Brake valve, park brake**



**References**

81.52301.6148                      82.58000.0060  
81.52301.9148

**Application info**

TGA (04/00--)

**12-35 533 0031**  
 81.52315.6156

**Brake valve, park brake**
**Notes**

 Thread Size M16x1,5  
 Operating Pressure [bar] 10

**References**

 81.52315.6156 81.52315.6161  
 81.52315.6160

**Application info**

 CLA (01/06--)  
 F 2000 (01/94-12/95)  
 M 2000 M (--12/05)

 TGA (04/00--)  
 TGL (04/05--)

**Diaphragm, brake cylinder**
**034 043 0002**  
 81.51113.0001

**Notes**

 Equipment Variant T20  
 Diameter [in] Rubber with textile reinforcement 20"

**References**

81.51113.0001


**Application info**

M 90 (08/88-06/96)

TGA (04/00--)

**Diaphragm, brake cylinder**
**034 042 0061**  
 81.51113.0012

**Notes**

 Equipment Variant T16L  
 Diameter [in] Rubber with textile reinforcement 16"

**References**


81.51113.0012


**Application info**


F 90 (07/86-12/97)




2

<p><b>034 042 0030</b> 81.51113.0013</p>		<p><b>Diaphragm, brake cylinder</b></p>					
		<p><b>Notes</b></p> <table border="0"> <tr> <td>Equipment Variant</td> <td>T16</td> </tr> <tr> <td>Diameter [in]</td> <td>Rubber with textile reinforcement 16"</td> </tr> </table> <p><b>References</b> 81.51113.0013</p>		Equipment Variant	T16	Diameter [in]	Rubber with textile reinforcement 16"
Equipment Variant	T16						
Diameter [in]	Rubber with textile reinforcement 16"						

**Application info**  
TGA (04/00--)

<p><b>034 042 0043</b> 81.51113.0014</p>		<p><b>Diaphragm, brake cylinder</b></p>					
		<p><b>Notes</b></p> <table border="0"> <tr> <td>Equipment Variant</td> <td>T24L</td> </tr> <tr> <td>Diameter [in]</td> <td>Rubber with textile reinforcement 24"</td> </tr> </table> <p><b>References</b> 81.51113.0014                      99.10036.0792</p>		Equipment Variant	T24L	Diameter [in]	Rubber with textile reinforcement 24"
Equipment Variant	T24L						
Diameter [in]	Rubber with textile reinforcement 24"						

**Application info**  
F 90 (07/86-12/97)                      TGA (04/00--)

<p><b>034 042 0062</b> 81.51113.0020</p>		<p><b>Diaphragm, brake cylinder</b></p>					
		<p><b>Notes</b></p> <table border="0"> <tr> <td>Equipment Variant</td> <td>T20L</td> </tr> <tr> <td>Diameter [in]</td> <td>Rubber with textile reinforcement 20"</td> </tr> </table> <p><b>References</b> 81.51113.0020</p>		Equipment Variant	T20L	Diameter [in]	Rubber with textile reinforcement 20"
Equipment Variant	T20L						
Diameter [in]	Rubber with textile reinforcement 20"						

**Application info**  
F 90 (07/86-12/97)

**034 042 0001**  
 90.91157.8013

**Diaphragm, brake cylinder**
**Notes**

Equipment Variant T24  
 Rubber with textile reinforcement  
 Diameter [in] 24"

**References**

90.91157.8013


**Application info**

EL (01/93-06/97)  
 EM (08/87-06/97)  
 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)  
 F 90 Unterflur (07/86-05/94)  
 G (10/79-08/88)

G 90 (09/87-05/95)  
 L 2000 (10/93-07/97)  
 LION'S COACH (09/95--)  
 LION'S COMFORT (09/96--)  
 LION'S STAR (01/93-09/96)  
 TGA (04/00--)

**Diaphragm, brake cylinder**
**034 042 0003**  
 90.91159.0013

**Notes**

Equipment Variant T30  
 Rubber with textile reinforcement  
 Diameter [in] 30"

**References**

90.91159.0013


**Application info**

L 2000 (10/93-07/97)

TGA (04/00--)

**Diaphragm, brake cylinder**
**034 042 0002**
**Notes**

Equipment Variant T30L  
 Rubber with textile reinforcement  
 Diameter [in] 30"





**034 042 0002**

**Diaphragm, brake cylinder**

**Application info**  
TGA (04/00--)

**12-34 026 0002**  
81.52131.6015

**Valve, compressor system**



**Notes**  
Multiport Valve

**References**  
81.52131.6015                      81.52170.6151  
81.52170.6139

**Application info**  
F 2000 (01/94-12/95)  
F 90 (07/86-12/97)

F 90 Unterflur (07/86-05/94)  
M 90 (08/88-06/96)

**034 026 0027**  
81.52170.6128

**Valve, compressor system**



**Notes**  
Relay Valve

**References**  
81.52170.6064                      81.52170.6128

**Application info**  
F 2000 (01/94-12/95)  
F 90 (07/86-12/97)  
M 2000 L (08/95--)

M 2000 M (--12/05)  
M 90 (08/88-06/96)

**034 042 0007**  
 81.52116.6037

**Relay valve**
**Notes**

Pressure [bar]	10
Thread Size	M16x1,5
Thread Size	M22x1,5
Number of Inlets / Outlets	3

**References**

81.52116.6010	81.52116.6037
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**Application info**

F 90 (07/86-12/97)	M 90 (08/88-06/96)
F 90 Unterflur (07/86-05/94)	

**12-34 043 0001**  
 81.52116.6069

**Relay valve**
**Notes**

Pressure [bar]	8
Thread Size	M16x1,5
Thread Size	M22x1,5
Number of Inlets / Outlets	4

**References**

81.52116.6067	81.52116.6069
81.52116.6068	


**Application info**

TGA (04/00--)

**034 043 0070**  
 81.52116.6070

**Relay valve**
**Notes**

Pressure [bar]	13
Thread Size	M22x1,5
Thread Size	M16x1,5
Number of Inlets / Outlets	4

**References**

81.52116.6070





**034 043 0070**  
81.52116.6070

**Relay valve**

**Application info**

EM (08/87-06/97)  
F 2000 (01/94-12/95)  
L 2000 (10/93-07/97)  
LION'S COACH (09/95--)  
LION'S STAR (01/93-09/96)  
M 2000 L (08/95--)  
M 2000 M (--12/05)

NG (--07/98)  
NL (--07/98)  
NM (--03/97)  
NÜ (09/96-07/98)  
TGA (04/00--)  
ÜL (09/89-09/96)

**12-35 533 0004**  
81.52116.6071

**Relay valve**



**Notes**

Pressure [bar]	10
Thread Size	M22x1,5
Thread Size	M16x1,5
Number of Inlets / Outlets	5

**References**

81.52116.6071

**Application info**

F 2000 (01/94-12/95)  
L 2000 (10/93-07/97)  
LION'S COACH (09/95--)  
LION'S STAR (01/93-09/96)  
M 2000 M (--12/05)

NG (--07/98)  
NL (--07/98)  
NÜ (09/96-07/98)  
TGA (04/00--)  
ÜL (09/89-09/96)

**034 043 0066**  
81.52116.6074

**Relay valve**



**Notes**

Pressure [bar]	8.5
Thread Size	M22x1,5
Number of Inlets / Outlets	5

**References**

81.52116.6074	81.52116.9075
81.52116.6075	

**Application info**

L 2000 (10/93-07/97)  
LION'S COACH (09/95--)  
LION'S STAR (01/93-09/96)  
M 2000 L (08/95--)  
M 2000 M (--12/05)

NG (--07/98)  
NÜ (09/96-07/98)  
TGA (04/00--)  
TGL (04/05--)  
TGM (10/05--)



**Multiway valve**
**034 026 0030**  
 81.32734.6001

**Notes**

Pressure [bar] 8.1

**References**

81.32734.6001 81.52170.6120


**Application info**

 F 2000 (01/94-12/95) M 90 (08/88-06/96)  
 F 90 (07/86-12/97)

**Multiway valve**
**12-37 142 0007**  
 81.52170.6156

**References**

81.52170.6096 81.52170.6156


**Application info**

 F 2000 (01/94-12/95) M 2000 L (08/95--)  
 F 90 (07/86-12/97) M 2000 M (--12/05)  
 F 90 Unterflur (07/86-05/94) M 90 (08/88-06/96)  
 LION'S COACH (09/95--)



3

**12-34 279 0073**

06.56279.0073

**Shaft seal, differential**



**Notes**

	FPM (fluoride rubber)
Inner Diameter [mm]	72
Outer Diameter [mm]	105
Height [mm]	13

**References**

06.56279.0027	06.56279.0073
06.56279.0072	81.96501.0907

**Application info**

F 90 (07/86-12/97)	M 2000 L (08/95--)
L 2000 (10/93-07/97)	M 2000 M (--12/05)

**12-14 753 0001**

06.56279.0366

**Shaft seal, differential**



**Notes**

	FPM (fluoride rubber)
Inner Diameter [mm]	72
Outer Diameter [mm]	105
Height [mm]	13
	inner

**References**

06.56279.0366
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**Application info**

F 2000 (01/94-12/95)	M 2000 L (08/95--)
F 90 (07/86-12/97)	M 2000 M (--12/05)
G 90 (09/87-05/95)	M 90 (08/88-06/96)
L 2000 (10/93-07/97)	TGA (04/00--)

**12-14 753 0013**

06.56289.0293

**Shaft seal, differential**



**Notes**

	FPM (fluoride rubber)
Inner Diameter [mm]	80
Outer Diameter [mm]	154
Outer Diameter [mm]	135
Height [mm]	12

**References**

06.56289.0279	81.96502.6052
06.56289.0280	81.96502.6066
06.56289.0293	



**Shaft seal, differential**
**12-14 753 0013**  
 06.56289.0293

**Application info**

 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)  
 L 2000 (10/93-07/97)  
 LION'S COACH (09/95--)  
 LION'S STAR (01/93-09/96)

 M 2000 L (08/95--)  
 M 2000 M (--12/05)  
 M 90 (08/88-06/96)  
 TGA (04/00--)  
 ÜL (09/89-09/96)

**Shaft seal, differential**
**12-14 753 0014**  
 06.56289.0319

**Notes**

	FPM (fluoride rubber)/ACM (polyacrylate rubber)
Inner Diameter [mm]	85
Outer Diameter [mm]	145
Height [mm]	37

**References**

06.56289.0319	81.35412.6003
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**Application info**

 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)  
 F 90 Unterflur (07/86-05/94)  
 M 2000 L (08/95--

 TGA (04/00--)  
 TGS (09/07--)  
 TGX (09/07--

**Shaft seal, differential**
**034 753 0021**  
 06.56289.0361

**Notes**

	NBR (nitrile butadiene rubber)
Inner Diameter [mm]	85
Outer Diameter [mm]	105
Height [mm]	13

**References**

06.56289.0361


**Application info**

 E 2000 (05/00--)  
 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)

 F 90 Unterflur (07/86-05/94)  
 TGA (04/00--



3

**036 026 0016**

81.95301.0045

**Shift rod connector**



**Notes**

Thread Measurement 2	with right-hand thread
Thread Measurement 1	M14x1,5
Length [mm]	M10x1
Cone Size [mm]	86
	12

**References**

81.95301.0045	81.95301.6176
81.95301.6016	81.95301.6266
81.95301.6169	81.95301.6269
81.95301.6172	

**Application info**

F 90 Unterflur (07/86-05/94)  
 M 2000 L (08/95--)  
 M 2000 M (--12/05)  
 M 90 (08/88-06/96)  
 R (05/85-01/93)

SG (07/76-06/97)  
 SL (05/80-04/87)  
 SR (10/75-11/86)  
 SÜ (--06/97)

**034 026 0018**

81.95301.6170

**Shift rod connector**



**Notes**

Thread Measurement 2	with right-hand thread
Thread Measurement 1	M12x1,75
Length [mm]	M10x1,5
Cone Size [mm]	55
	10.8

**References**

81.95301.6064	81.95301.6170
81.95301.6130	81.95301.6173

**Counterpart**

034 026 0017

**Application info**

EL (01/93-06/97)  
 EM (08/87-06/97)  
 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)  
 F 90 Unterflur (07/86-05/94)  
 G (10/79-08/88)  
 G 90 (09/87-05/95)  
 L 2000 (10/93-07/97)  
 LION'S COACH (09/95--)  
 LION'S COMFORT (09/96--)  
 LION'S STAR (01/93-09/96)  
 M 2000 L (08/95--)  
 M 2000 M (--12/05)  
 M 90 (08/88-06/96)  
 NG (--07/98)

NL (--07/98)  
 NM (--03/97)  
 NÜ (09/96-07/98)  
 R (05/85-01/93)  
 SD (04/74-04/94)  
 SG (07/76-06/97)  
 SL (05/80-04/87)  
 SM (11/87-02/95)  
 SR (10/75-11/86)  
 SÜ (--06/97)  
 TGA (04/00--)  
 TGL (04/05--)  
 TGM (10/05--)  
 ÜL (09/89-09/96)

**034 026 0017**

81.95301.6171

**Shift rod connector**
**Notes**

	with left-hand thread
Thread Measurement 2	M12x1,75
Thread Measurement 1	M10x1,5
Length [mm]	55
Cone Size [mm]	12.8

**References**

81.95301.6063	81.95301.6171
81.95301.6131	81.95301.6174

**Counterpart**

034 026 0018


**Application info**

 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)  
 F 90 Unterflur (07/86-05/94)  
 L 2000 (10/93-07/97)

 M 90 (08/88-06/96)  
 TGL (04/05--)  
 TGM (10/05--)
**Shift rod connector**
**034 026 0015**

81.95301.6235

**Notes**

	with right-hand thread
Thread Measurement 2	M14x1,5
Thread Measurement 1	M10x1
Length [mm]	88
Cone Size [mm]	12

**References**

81.95301.0038	81.95301.6172
81.95301.6016	81.95301.6176
81.95301.6169	81.95301.6235


**Application info**

 F 90 Unterflur (07/86-05/94)  
 M 90 (08/88-06/96)  
 R (05/85-01/93)  
 SG (07/76-06/97)

 SL (05/80-04/87)  
 SR (10/75-11/86)  
 SÜ (--06/97)
**Switch, splitter gearbox**
**034 026 0032**

81.32550.0003

**Notes**

Number of ports 3

**References**

81.32550.0003





**034 026 0032**  
81.32550.0003

**Switch, splitter gearbox**

**+** Application info  
F 90 (07/86-12/97)

**034 026 0029**  
81.52170.6095

**Switch, splitter gearbox**



<b>Notes</b>	
Number of ports	2
<b>References</b>	
81.52170.6095	81.52170.6097

**Application info**  
F 90 (07/86-12/97)

**14-34 043 0001**  
85.32734.6001

**Switch, splitter gearbox**

<b>References</b>	
85.30001.9636	85.32734.6001

**Application info**  
F 2000 (01/94-12/95)

3

**034 026 0025**

81.32735.6040

**Neutral safety switch**
**Notes**

Operating Pressure [bar]	Pneumatic 8
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**References**

81.32735.6011	81.32735.6039
81.32735.6035	81.32735.6040


**Application info**

M 90 (08/88-06/96)

**12-34 410 0002**

81.39410.6019

**Drive shaft support**
**Notes**

Thickness [mm]	90
Thickness [mm]	70
Inner Diameter [mm]	65
Outer Diameter [mm]	185
	with ball bearing
	Centre

**References**

81.39410.6013	81.39410.6019
81.39410.6017	


**Application info**

F 2000 (01/94-12/95)	TGA (04/00--)
F 90 (07/86-12/97)	TGL (04/05--)
L 2000 (10/93-07/97)	TGM (10/05--)
M 2000 L (08/95--)	TGS (09/07--)
M 2000 M (--12/05)	TGX (09/07--)
M 90 (08/88-06/96)	

**Drive shaft support**
**12-34 151 0002**

81.39410.6020

**Notes**

Thickness [mm]	60
Thickness [mm]	40
Inner Diameter [mm]	75
Outer Diameter [mm]	180
	with ball bearing
	Centre

**References**

81.39410.6020





**12-34 151 0002**

81.39410.6020

**Drive shaft support**

**Application info**

TGA (04/00--)

**12-34 151 0003**

81.39410.6031

**Drive shaft support**



**Notes**

Thickness [mm]	60
Thickness [mm]	40
Inner Diameter [mm]	85
Outer Diameter [mm]	180
	with ball bearing
	Centre

**References**

81.39410.6023	81.39410.6031
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**Application info**

F 2000 (01/94-12/95)	NÜ (09/96-07/98)
F 90 (07/86-12/97)	SD (04/74-04/94)
G 90 (09/87-05/95)	SG (07/76-06/97)
L 2000 (10/93-07/97)	SR (10/75-11/86)
M 2000 L (08/95--)	SÜ (--06/97)
M 2000 M (--12/05)	TGL (04/05--)
M 90 (08/88-06/96)	TGM (10/05--)
NG (--07/98)	TGS (09/07--)
NL (--07/98)	TGX (09/07--)
NM (--03/97)	ÜL (09/89-09/96)

**034 041 9022**

81.39108.6048

**Joint, propeller shaft**



**Notes**

	Piece with add-on material
	Universal Joint
Outer Diameter [mm]	57
Length [mm]	152
	Centre

**References**

81.39108.6048	81.39374.6003
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**Application info**

F 2000 (01/94-12/95)	TGA (04/00--)
LION'S COACH (09/95--)	TGL (04/05--)
LION'S STAR (01/93-09/96)	TGM (10/05--)
M 2000 L (08/95--)	



**12-34 126 6017**

81.39126.6017

**Joint, propeller shaft**
**Notes**

Piece  
with add-on material  
Universal Joint

Outer Diameter [mm] 57  
Length [mm] 144  
Centre

**References**

81.39126.6017 81.39200.6015


**Application info**

F 90 (07/86-12/97) L 2000 (10/93-07/97)  
F 90 Unterflur (07/86-05/94)

**12-34 126 6020**

81.39126.6030

**Joint, propeller shaft**
**Notes**

Piece  
with add-on material  
Universal Joint

Outer Diameter [mm] 52  
Length [mm] 148  
Centre

**References**

81.39126.6020 81.99917.8470  
81.39126.6030


**Application info**

F 2000 (01/94-12/95) TGS (09/07--)  
F 90 (07/86-12/97) TGX (09/07--)  
TGA (04/00--)

**12-31 106 6032**

81.30550.0050

**Release bearing**
**Notes**

Parameter KZIS-4  
Height [mm] 55

**References**

81.30550.0041 81.30550.6019  
81.30550.0050





**12-31 106 6032**

81.30550.0050

**Release bearing**

**+** Application info  
M 90 (08/88-06/96)

**12-31 106 0003**

81.30560.0075

**Release fork, clutch**



**References**

81.30560.0070

81.30560.0075

**Application info**

TGL (04/05--)

**12-31 106 0002**

81.32411.0007

**Release fork, clutch**



**References**

81.32411.0006

81.32411.0007

**Parts list**

12-31 106 0001

Repair kit, clutch releaser

**Application info**

F 2000 (01/94-12/95)  
F 90 (07/86-12/97)

TGA (04/00--)

3

**12-31 106 0005**

81.93021.0424

**Release fork, clutch**
**References**

81.30560.0067	81.30560.6024
81.30560.0068	81.32411.0009
81.30560.0078	81.93021.0424
81.30560.6023	N2.93021.0137

**Parts list**

12-31 106 0006	Repair kit, clutch releaser
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**Application info**

TGL (04/05--)

**Repair kit, clutch releaser**
**034 600 6000**

81.30300.6002

**References**

81.30300.6002	81.30300.6003
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**Application info**

F 2000 (01/94-12/95)	TGM (10/05--)
M 2000 L (08/95--)	TGS (09/07--)
TGA (04/00--)	TGX (09/07--)
TGL (04/05--)	

**Repair kit, clutch releaser**
**12-31 106 0001**

81.30560.6019

**Notes**

with pressure pin

**References**

81.30560.6019	81.30560.6022
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**12-31 106 0001**  
81.30560.6019

**Repair kit, clutch releaser**

**Application info**  
F 2000 (01/94-12/95)  
F 90 (07/86-12/97)

TGA (04/00--)

**12-31 106 0006**  
81.95302.0079

**Repair kit, clutch releaser**



**References**

81.95302.0079

81.95302.0080

**Application info**  
TGL (04/05--)

**12-31 106 0004**  
81.30530.0037

**Bolt, release fork**



**References**

81.30530.0037

**Application info**  
TGA (04/00--)  
TGL (04/05--)

TGM (10/05--)

3

**12-34 725 6025**  
 81.30725.6026

**Clutch booster**
**Notes**

Force output F [N]	Brake Fluid
Stroke [mm]	4000
	85

**References**

81.30725.6007	81.30725.6026
81.30725.6024	81.30725.9025
81.30725.6025	


**Application info**

SL II (-04/94)	SÜ (-06/97)
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**12-34 725 6027**  
 81.30725.6027

**Clutch booster**
**Notes**

Force output F [N]	Brake Fluid
Stroke [mm]	4000
	85

**References**

81.30725.6027	81.30725.6045
81.30725.6028	81.30725.6046


**Application info**

M 90 (08/88-06/96)

**12-34 725 6032**  
 81.30725.6053

**Clutch booster**
**Notes**

Force output F [N]	Brake Fluid
Operating Pressure [bar]	6000
Stroke [mm]	8.1
	85

**References**

81.30725.6031	81.30725.6053
81.30725.6032	81.30725.6054


**Application info**

F 90 (07/86-12/97)	SÜ (-06/97)
F 90 Unterflur (07/86-05/94)	



3

**12-37 142 0003**  
81.30725.6065

**Clutch booster**



**Notes**

Force output F [N]	6000
Operating Pressure [bar]	8.2
Stroke [mm]	85

**References**

81.30725.6065	81.30725.6086
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**Application info**

F 2000 (01/94-12/95)

F 90 (07/86-12/97)

**12-37 142 0004**  
81.30725.6084

**Clutch booster**



**Notes**

Force output F [N]	6000
Stroke [mm]	85

**References**

81.30725.6084	81.30725.6107
81.30725.6085	81.30725.6116
81.30725.6092	

**Application info**

LION'S COACH (09/95--)  
TGA (04/00--)

TGS (09/07--)  
TGX (09/07--)

**034 029 0034**  
81.30725.6104

**Clutch booster**



**Notes**

Force output F [N]	3900
Operating Pressure [bar]	8.4
Stroke [mm]	80
	Mineral Oil

**References**

81.30725.6104
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**Application info**

HOCL (01/85-05/09)

**12-37 142 0001**

81.30715.6119

**Clutch master cylinder**
**Notes**

	Silver
	Grey Cast Iron
Bore Ø [mm]	23.81

**References**

81.30715.6111	81.30715.6121
81.30715.6119	


**Application info**

EM (08/87-06/97)	M 2000 M (--12/05)
F 2000 (01/94-12/95)	M 90 (08/88-06/96)
F 90 (07/86-12/97)	NG (--07/98)
F 90 Unterflur (07/86-05/94)	NM (--03/97)
LION'S COACH (09/95--)	SM (11/87-02/95)
LION'S STAR (01/93-09/96)	ÜL (09/89-09/96)

**Clutch master cylinder**
**12-37 142 0002**

81.30715.6120

**Notes**

	Silver
	Aluminium
Bore Ø [mm]	25.4

**References**

81.30715.6108	81.30715.6120
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**Application info**

F 2000 (01/94-12/95)	F 90 Unterflur (07/86-05/94)
F 90 (07/86-12/97)	



**12-34 205 6013**  
81.44205.6013

**Repair kit, kingpin**



**Notes**

Outer Diameter [mm]	49.5
Outer Diameter [mm]	50
Length [mm]	223
	with ball bearing
	Front Axle

**References**

81.44205.6013

**Application info**

F 2000 (01/94-12/95)  
F 90 (07/86-12/97)  
F 90 Unterflur (07/86-05/94)  
M 2000 L (08/95--)  
M 2000 M (--12/05)  
M 90 (08/88-06/96)  
NG (--07/98)

NL (--07/98)  
NM (--03/97)  
SD (04/74-04/94)  
SG (07/76-06/97)  
SÜ (--06/97)  
ÜL (09/89-09/96)

**12-34 205 0001**  
81.44205.6023

**Repair kit, kingpin**



**Notes**

Outer Diameter [mm]	50
Outer Diameter [mm]	51
Length [mm]	222.5
	with ball bearing
	Front Axle

**References**

81.44205.6023

**Application info**

F 2000 (01/94-12/95)  
LION'S COACH (09/95--)  
M 2000 L (08/95--)  
M 2000 M (--12/05)

NG (--07/98)  
NL (--07/98)  
NÜ (09/96-07/98)



**12-34 798 0001**

81.44205.6025

**Repair kit, kingpin**
**Notes**

Outer Diameter [mm]	36
Outer Diameter [mm]	35
Length [mm]	172
	with ball bearing
	Front Axle Right
	Front Axle Left

**References**

81.44205.6025


**Application info**

L 2000 (10/93-07/97)

M 2000 L (08/95--)

**Bushing, leaf spring**
**12-34 610 0001**

81.43722.0044

**Notes**

Inner Diameter [mm]	24
Outer Diameter [mm]	70
Height [mm]	95
	Front Axle

**References**

81.43722.0044

81.43722.0061

83.43722.0001


**Application info**

E 2000 (05/00--)

F 2000 (01/94-12/95)

**Bushing, leaf spring**
**12-34 032 0003**

81.43722.0060

**Notes**

Inner Diameter [mm]	20
Outer Diameter [mm]	41
Outer Diameter 1 [mm]	58
Height [mm]	70
Length [mm]	84
	Rear
	Front

**References**

81.43722.0051

81.43722.0060


**Application info**

M 2000 L (08/95--)

M 2000 M (--12/05)



**12-34 032 0002**  
81.96020.0231

**Bushing, leaf spring**



**Notes**

Inner Diameter [mm]	16
Outer Diameter [mm]	50
Outer Diameter 1 [mm]	55
Height [mm]	95
	Left and right
	Rear Axle

**References**

81.96020.0231	81.96020.0252
81.96020.0250	

**Application info**

G (10/79-08/88)	L 2000 (10/93-07/97)
G 90 (09/87-05/95)	M 2000 M (--12/05)

**12-34 722 0062**  
81.43722.0062

**Mount, leaf spring**



**Notes**

Rear Axle

**References**

81.43722.0062

**Application info**

F 2000 (01/94-12/95)

**12-34 742 0000**  
81.96210.0554

**Mount, leaf spring**



**Notes**

Right  
Rear Axle

**References**

81.96210.0554

**Counterpart**

12-34 742 0001

**Application info**

TGA (04/00--)	TGS (09/07--)
TGM (10/05--)	TGX (09/07--)

**12-34 742 0001**  
81.96210.0555

**Mount, leaf spring**

**Notes**

Left  
Rear Axle

**References**

81.96210.0555

**Counterpart**

12-34 742 0000



**Application info**

TGA (04/00--)  
TGM (10/05--)

TGS (09/07--)  
TGX (09/07--)

**12-34 742 0006**  
81.96210.5022

**Mount, leaf spring**

**Notes**

Height [mm]                      127  
Rear Axle left and right

**References**

81.96210.5022



**Application info**

F 2000 (01/94-12/95)

F 90 (07/86-12/97)

**12-34 742 0005**  
81.96210.5025

**Mount, leaf spring**

**Notes**

Rear Axle left and right

**References**

81.96210.5025  
81.96210.5026

81.96210.5027



**Application info**

F 2000 (01/94-12/95)



**12-36 030 0013**  
81.43220.6247

**Control arm**



**Notes**

Hole Pitch 1/ Hole Pitch 2  
Bore Ø [mm]  
Pipe Ø [mm]  
Length [mm]

Steel  
130mm/130mm  
23  
50  
414  
Trailing Arm  
Rear Axle left and right

**References**

81.43220.6247

**Application info**

TGA (04/00--)  
TGS (09/07--)

TGX (09/07--)

**12-34 050 0003**  
81.43220.6260

**Control arm**



**Notes**

Hole Pitch 1/ Hole Pitch 2  
Bore Ø [mm]  
Pipe Ø [mm]  
Length [mm]

Steel  
115mm/115mm  
17  
48  
941  
Trailing Arm  
Front Axle

**References**

81.43220.6222  
81.43220.6260

81.43220.6283  
81.43220.6284

**Application info**

TGA (04/00--)  
TGS (09/07--)

TGX (09/07--)

**12-34 050 0002**  
81.43220.6268

**Control arm**



**Notes**

Hole Pitch 1/ Hole Pitch 2  
Bore Ø [mm]  
Pipe Ø [mm]  
Length [mm]

Steel  
130mm/130mm  
19  
52  
572  
Trailing Arm  
Trailing Axle

**References**

81.43220.6268

81.43220.6291



**12-34 050 0002**  
 81.43220.6268

**Control arm**
**Application info**

 TGA (04/00--)  
 TGS (09/07--)

TGX (09/07--)

**12-36 030 0016**  
 81.43220.6276

**Control arm**
**Notes**

Pipe Ø [mm]	48
Length [mm]	570
	Trailing Arm
	Rear Axle

**References**

36.43220.6002	81.43220.6183
36.43220.6043	81.43220.6276
81.43220.6139	81.43220.6277
81.43220.6151	


**Application info**

LION'S COACH (09/95--)

LION'S STAR (01/93-09/96)

**12-36 050 0001**  
 81.43270.6077

**Control arm**
**Notes**

	Steel
Hole Pitch 1/ Hole Pitch 2	152mm/152mm
Bore Ø [mm]	23
Pipe Ø [mm]	58
Length [mm]	627
	Wishbone (CV)
	Rear Axle

**References**

81.43270.6056	81.43270.6077
81.43270.6067	81.43270.6081
81.43270.6075	


**Application info**

F 2000 (01/94-12/95)

F 90 (07/86-12/97)



**12-36 050 0000**  
81.43270.6078

**Control arm**



**Notes**

Hole Pitch 1/ Hole Pitch 2	Steel
Bore Ø [mm]	152mm/152mm
Pipe Ø [mm]	23
Length [mm]	50
	621
	Wishbone (CV)
	Rear Axle

**References**

81.43270.6030	81.43270.6078
81.43270.6034	81.43270.6082
81.43270.6054	81.43270.9054
81.43270.6057	81.43270.9078
81.43270.6076	

**Parts list**

12-34 301 6132	Repair kit, control arm
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**Application info**

F 2000 (01/94-12/95)	F 90 Unterflur (07/86-05/94)
F 90 (07/86-12/97)	

**12-36 035 6087**  
81.43270.6087

**Control arm**



**Notes**

Hole Pitch 1/ Hole Pitch 2	Steel
Bore Ø [mm]	130mm/130mm/152mm
Pipe Ø [mm]	25
Length [mm]	48
	627
	Wishbone (CV)
	Rear Axle

**References**

81.43270.6087	81.43270.6094
81.43270.6088	81.43270.6095

**Application info**

F 2000 (01/94-12/95)	TGS (09/07--)
TGA (04/00--)	TGX (09/07--)
TGM (10/05--)	

4

**12-34 035 0002**  
 81.43270.6096

**Control arm**
**Notes**

Hole Pitch 1/ Hole Pitch 2	Steel
Bore Ø [mm]	130mm/130mm
Pipe Ø [mm]	23
Length [mm]	48
	627
	Wishbone (CV)
	Rear Axle

**References**

81.43220.6221	81.43270.6114
81.43270.6096	

**Parts list**

12-34 301 6132	Repair kit, control arm
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**Application info**

TGA (04/00--)	TGX (09/07--)
TGS (09/07--)	

**12-34 050 0001**  
 81.43270.6113

**Control arm**
**Notes**

Hole Pitch 1/ Hole Pitch 2	Steel
Bore Ø [mm]	130mm/152mm
Pipe Ø [mm]	25
Length [mm]	48
	627
	Wishbone (CV)
	Rear Axle

**References**

81.43270.6097	81.43270.6135
81.43270.6113	


**Application info**

TGA (04/00--)	TGX (09/07--)
TGS (09/07--)	

**12-34 035 0006**  
 81.43270.6117

**Control arm**
**Notes**

Hole Pitch 1/ Hole Pitch 2	Steel
Bore Ø [mm]	130mm/130mm
Pipe Ø [mm]	25
Length [mm]	58
	627
	Wishbone (CV)
	Rear Axle

**References**

81.43270.6117	
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**12-34 035 0006**  
81.43270.6117

**Control arm**

**Application info**  
TGA (04/00--)

TGX (09/07--)

**12-34 035 0005**  
81.43270.6137

**Control arm**



**Notes**

Hole Pitch 1/ Hole Pitch 2  
Bore Ø [mm]  
Pipe Ø [mm]  
Length [mm]

Steel  
130mm/130mm/152mm  
25  
48  
627  
Wishbone (CV)  
Rear Axle

**References**

81.43270.6116

81.43270.6137

**Parts list**

12-34 230 6105

Repair kit, control arm

**Application info**  
F 2000 (01/94-12/95)  
TGA (04/00--)

TGS (09/07--)  
TGX (09/07--)

**12-36 035 0002**  
81.43220.6090

**Rod/strut, suspension**



**Notes**

Bore Ø 1 [mm]  
Bore Ø 2 [mm]  
Hole Pitch 1/ Hole Pitch 2  
Pipe Ø [mm]  
Length [mm]

19  
19  
Guide Rod  
130mm/130mm  
48  
590  
Trailing Arm  
Rear Axle

**References**

81.43220.6067  
81.43220.6068  
81.43220.6090

81.43220.6092  
81.43220.6120  
81.43220.9092

**Parts list**

12-34 220 6055

Repair kit, control arm

**Application info**  
F 2000 (01/94-12/95)  
F 90 (07/86-12/97)

TGA (04/00--)



**12-36 035 0003**  
 81.43220.6091

**Rod/strut, suspension**
**Notes**

Bore Ø 1 [mm]	21
Bore Ø 2 [mm]	21
	Guide Rod
Hole Pitch 1/ Hole Pitch 2	130mm/130mm
Pipe Ø [mm]	58
Length [mm]	585
	Trailing Arm
	Rear Axle

**References**

81.43220.6070	81.43220.6091
81.43220.6071	81.43220.6093
81.43220.6072	81.43220.6119

**Parts list**

12-34 001 0009	Repair kit, control arm
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**Application info**

F 2000 (01/94-12/95)	TGA (04/00--)
F 90 (07/86-12/97)	

**12-36 030 0004**  
 81.43220.6129

**Rod/strut, suspension**
**Notes**

Bore Ø 1 [mm]	19
Bore Ø 2 [mm]	19
	Guide Rod
Hole Pitch 1/ Hole Pitch 2	130mm/130mm
Pipe Ø [mm]	48
Length [mm]	571
	Trailing Arm
	Rear Axle Lower

**References**

81.43220.6030	81.43220.6098
81.43220.6096	81.43220.6129
81.43220.6097	81.43230.6014

**Parts list**

12-34 220 6108	Repair kit, control arm
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**Application info**

F 90 (07/86-12/97)	TGA (04/00--)
F 90 Unterflur (07/86-05/94)	TGS (09/07--)
M 90 (08/88-06/96)	TGX (09/07--)



**12-36 050 0002**  
81.43220.6190

**Rod/strut, suspension**



**Notes**

Bore Ø 1 [mm]	19
Bore Ø 2 [mm]	19
Guide Rod	130mm/130mm
Hole Pitch 1/ Hole Pitch 2	48
Pipe Ø [mm]	531
Length [mm]	Trailing Arm Rear Axle

**References**

81.43220.6161	81.43220.6190
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**Parts list**

12-34 220 6055	Repair kit, control arm
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**Application info**

TGA (04/00--)	TGX (09/07--)
TGS (09/07--)	

**12-36 035 6196**  
81.43220.6196

**Rod/strut, suspension**



**Notes**

Bore Ø 1 [mm]	19
Bore Ø 2 [mm]	19
Guide Rod	130mm/130mm
Hole Pitch 1/ Hole Pitch 2	48
Pipe Ø [mm]	596
Length [mm]	Trailing Arm Rear Axle

**References**

81.43220.6196	81.43220.6233
81.43220.6232	

**Parts list**

12-34 001 0004	Repair kit, control arm
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**Application info**

F 2000 (01/94-12/95)	TGA (04/00--)
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**12-34 035 0003**  
 81.43220.6229

**Rod/strut, suspension**
**Notes**

Bore Ø 1 [mm]	19
Bore Ø 2 [mm]	19
	Guide Rod
Hole Pitch 1/ Hole Pitch 2	130mm/130mm
Pipe Ø [mm]	50
Length [mm]	572
	Trailing Arm
	Rear Axle

**References**

81.43220.6229	81.43220.6304
81.43220.6236	81.43220.6305
81.43220.6267	81.43220.9236
81.43220.6272	

**Parts list**

12-34 220 6108	Repair kit, control arm
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**Application info**

TGA (04/00--)	TGX (09/07--)
TGS (09/07--)	

**Repair kit, control arm**
**12-34 220 6055**  
 81.43220.6107

**Notes**

Hole Pitch 1/ Hole Pitch 2	130,0
Bore Ø [mm]	19
Thickness [mm]	30
Outer Diameter [mm]	85
	for wishbone (CV)
	Rear Axle

**References**

81.43220.6006	81.43220.6073
81.43220.6055	81.43220.6107


**Application info**

EL (01/93-06/97)	NL (--07/98)
EM (08/87-06/97)	NM (--03/97)
LION'S COACH (09/95--)	NÜ (09/96-07/98)
LION'S STAR (01/93-09/96)	TGA (04/00--)
NG (--07/98)	ÜL (09/89-09/96)



**12-34 220 6108**

81.43220.6108

**Repair kit, control arm**



**Notes**

Thickness [mm]	30
Inner Diameter [mm]	19
Outer Diameter [mm]	72
Outer Diameter [mm]	65
Length [mm]	129.5
	for wishbone (CV)
	Left and right

**References**

81.43220.6108	81.43220.6132
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**Application info**

F 2000 (01/94-12/95)

TGA (04/00--)

**16-34 653 0001**

81.43220.6197

**Repair kit, control arm**

**Notes**

Bore Ø [mm]	15
Outer Diameter [mm]	67
Length [mm]	129
	for drag link
	Front Axle

**References**

81.43220.6197	81.95302.0057
81.95302.0038	

**Application info**

M 2000 L (08/95--)

M 2000 M (--12/05)

**14-36 035 0003**

81.43220.6203

**Repair kit, control arm**



**Notes**

Hole Pitch 1/ Hole Pitch 2	130
Thickness [mm]	30
	for drag link
	Rear Axle

**References**

81.43220.6203

**Application info**

LION'S COACH (09/95--)  
LION'S STAR (01/93-09/96)

ÜL (09/89-09/96)

**12-34 001 0009**

81.43220.6241

**Repair kit, control arm**
**Notes**

Hole Pitch 1/ Hole Pitch 2	130
Bore Ø [mm]	21
	for drag link
	Front Axle

**References**

81.43220.6241


**Application info**

E 2000 (05/00--)	TGA (04/00--)
F 2000 (01/94-12/95)	TGS (09/07--)
F 90 (07/86-12/97)	TGX (09/07--)

**Repair kit, control arm**
**12-34 250 6244**

81.43220.6244

**Notes**

Hole Pitch 1/ Hole Pitch 2	115
Bore Ø [mm]	17
Thickness [mm]	24
Outer Diameter [mm]	75
Length [mm]	149
	for drag link
	Front Axle

**References**

81.43220.6244


**Application info**

TGA (04/00--)

**Repair kit, control arm**
**12-34 230 6051**

81.43230.6051

**Notes**

Hole Pitch 1/ Hole Pitch 2	115
Bore Ø [mm]	17
Thickness [mm]	24
Outer Diameter [mm]	75
Length [mm]	150
	for drag link
	Rear Axle

**References**

81.43230.6051	81.43230.6068
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**12-34 230 6051**  
81.43230.6051

**Repair kit, control arm**

+ <b>Application info</b>	F 2000 (01/94-12/95)	M 2000 L (08/95--)
	F 90 (07/86-12/97)	M 2000 M (--12/05)
	F 90 Unterflur (07/86-05/94)	M 90 (08/88-06/96)

**034 035 0029**  
81.43270.6040

**Repair kit, control arm**



<b>Notes</b>	
Hole Pitch 1/ Hole Pitch 2	152
Bore Ø [mm]	21
Thickness [mm]	24
Outer Diameter [mm]	95
Length [mm]	190
	for wishbone (CV) Front and Rear Rear Axle

<b>References</b>	
81.43270.6040	81.43270.6045

**Application info**

R (05/85-01/93)	SL II (--04/94)
SG (07/76-06/97)	SÜ (--06/97)
SL (05/80-04/87)	

**12-34 001 0001**  
81.43270.6065

**Repair kit, control arm**



<b>Notes</b>	
	for wishbone (CV) Rear Axle

<b>References</b>	
81.43270.6065	

**Application info**

F 90 Unterflur (07/86-05/94)	M 2000 M (--12/05)
M 2000 L (08/95--)	M 90 (08/88-06/96)

**12-34 270 6079**  
 81.43270.6079

**Repair kit, control arm**
**Notes**

Hole Pitch 1/ Hole Pitch 2	152
Bore Ø [mm]	23
Thickness [mm]	24
Outer Diameter [mm]	95
Length [mm]	193
	for wishbone (CV)
	Rear Axle
	Front Axle

**References**

81.43270.6079	81.43270.6099
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**Application info**

F 90 (07/86-12/97)

**12-34 301 6132**  
 81.43270.6080

**Repair kit, control arm**
**Notes**

Thickness [mm]	61
Outer Diameter [mm]	80
Outer Diameter [mm]	90
	for wishbone (CV)
	Left and right

**References**

81.43270.6080	81.95301.6132
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**Application info**

 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)  
 F 90 Unterflur (07/86-05/94)

 M 2000 M (--12/05)  
 M 90 (08/88-06/96)  
 TGA (04/00--)

**12-34 301 6133**  
 81.95301.6133

**Repair kit, control arm**
**Notes**

Thickness [mm]	35
Inner Diameter [mm]	23
Outer Diameter [mm]	80
Outer Diameter [mm]	90
Length [mm]	152
	for wishbone (CV)
	Left and right

**References**

81.43270.6083	81.95301.6133
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**12-34 301 6133**  
81.95301.6133

**Repair kit, control arm**

**Application info**  
F 2000 (01/94-12/95)  
F 90 (07/86-12/97)  
F 90 Unterflur (07/86-05/94)

M 2000 M (--12/05)  
M 90 (08/88-06/96)

**12-34 271 0029**  
81.43271.0029

**Bushing, stabilizer**



**Notes**

Inner Diameter [mm]	16
Outer Diameter [mm]	45
Outer Diameter [mm]	42
Height [mm]	35
	Rear Axle

**References**

81.43271.0008	81.43271.0029
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**Application info**

M 2000 L (08/95--)

M 90 (08/88-06/96)

**12-34 271 0081**  
81.43271.0081

**Bushing, stabilizer**



**Notes**

Inner Diameter [mm]	52
Outer Diameter [mm]	94
Outer Diameter [mm]	70
Height [mm]	80
	Rear Axle

**References**

81.43271.0081

**Application info**

F 2000 (01/94-12/95)  
F 90 (07/86-12/97)

F 90 Unterflur (07/86-05/94)  
M 90 (08/88-06/96)

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**12-34 704 0057**  
 81.43704.0057

**Bushing, stabilizer**
**Notes**

Inner Diameter [mm]	45
Outer Diameter [mm]	69
Height [mm]	60
	Front Axle

**References**

81.43704.0057


**Application info**

 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)

 F 90 Unterflur (07/86-05/94)  
 M 90 (08/88-06/96)

**12-34 704 0060**  
 81.43704.0060

**Bushing, stabilizer**
**Notes**

Inner Diameter [mm]	54
Outer Diameter [mm]	78
Height [mm]	60
	Rear Axle

**References**

81.43704.0060


**Application info**

 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)  
 F 90 Unterflur (07/86-05/94)

 M 2000 L (08/95--)  
 M 2000 M (--12/05)  
 M 90 (08/88-06/96)

**12-34 704 0061**  
 81.43704.0061

**Bushing, stabilizer**
**Notes**

Inner Diameter [mm]	59
Outer Diameter [mm]	78
Height [mm]	60
	Rear Axle

**References**

81.43704.0061





**12-34 704 0061**  
81.43704.0061

**Bushing, stabilizer**

**Application info**

F 2000 (01/94-12/95)  
F 90 (07/86-12/97)

F 90 Unterflur (07/86-05/94)  
M 90 (08/88-06/96)

**12-34 271 0095**  
81.43704.0077

**Bushing, stabilizer**



**Notes**

Inner Diameter [mm]	50
Outer Diameter [mm]	75
Height [mm]	51
	Front Axle

**References**

81.43704.0077

**Application info**

L 2000 (10/93-07/97)  
LION'S COACH (09/95--)  
NG (-07/98)  
NL (-07/98)

NÜ (09/96-07/98)  
TGA (04/00--)  
TGL (04/05--)  
TGM (10/05--)

**12-34 722 0019**  
81.43722.0019

**Bushing, stabilizer**



**Notes**

Inner Diameter [mm]	22
Outer Diameter [mm]	75
Height [mm]	62
	Rear Axle

**References**

81.43722.0019                      81.43722.6051

**Application info**

F 2000 (01/94-12/95)  
F 90 (07/86-12/97)

F 90 Unterflur (07/86-05/94)  
TGA (04/00--)

**12-34 271 0040**  
 81.43722.0040

**Bushing, stabilizer**
**Notes**

Inner Diameter [mm]	56
Outer Diameter [mm]	84
Height [mm]	70
	Rear Axle

**References**

81.43722.0040	81.43722.0042
81.43722.0041	


**Application info**

CLA (01/06--)	M 90 (08/88-06/96)
EM (08/87-06/97)	NM (--03/97)
F 2000 (01/94-12/95)	TGA (04/00--)
F 90 (07/86-12/97)	TGL (04/05--)
M 2000 L (08/95--)	TGM (10/05--)
M 2000 M (--12/05)	

**Bushing, stabilizer**
**12-34 271 0101**  
 81.43722.0052

**Notes**

Inner Diameter [mm]	34.5
Outer Diameter [mm]	55
Height [mm]	60
	Left and right
	Front Axle

**References**

81.43722.0052


**Application info**

L 2000 (10/93-07/97)	M 2000 M (--12/05)
M 2000 L (08/95--)	

**Bushing, stabilizer**
**12-34 271 0094**  
 81.43722.0053

**Notes**

Inner Diameter [mm]	38
Outer Diameter [mm]	55
Height [mm]	60
	Rear Axle

**References**

81.43722.0053	85.93020.0005
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**12-34 271 0094**  
81.43722.0053

**Bushing, stabilizer**

<p><b>Application info</b> L 2000 (10/93-07/97) M 2000 L (08/95--)</p>	<p>M 2000 M (--12/05)</p>
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**12-34 271 0088**  
81.43722.0083

**Bushing, stabilizer**



**Notes**

Inner Diameter [mm]	60
Outer Diameter [mm]	89
Height [mm]	62
	Rear Axle

**References**  
81.43722.0083

**Application info**  
TGA (04/00--)  
TGM (10/05--)

TGS (09/07--)  
TGX (09/07--)

**12-34 271 0100**  
81.96210.0294

**Bushing, stabilizer**



**Notes**

Inner Diameter [mm]	12
Outer Diameter [mm]	31.5
Height [mm]	32
	Front Axle

**References**  
81.96210.0294

**Application info**  
G 90 (09/87-05/95)

M 90 (08/88-06/96)

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**12-34 271 0089**  
 85.43704.0002

**Bushing, stabilizer**
**Notes**

Inner Diameter [mm]	31
Outer Diameter [mm]	53
Height [mm]	46
	Rear Axle

**References**

85.43704.0002


**Application info**

TGL (04/05--)

**12-34 271 0090**  
 85.43704.0004

**Bushing, stabilizer**
**Notes**

Inner Diameter [mm]	38.25
Outer Diameter [mm]	51.95
Height [mm]	46.2
	Left and right

**References**

85.43704.0004


**Application info**

TGL (04/05--)

**12-34 271 0092**  
 85.43704.0005

**Bushing, stabilizer**
**Notes**

Inner Diameter [mm]	26
Outer Diameter [mm]	46
Height [mm]	66
	Left and right

**References**

85.43704.0005


**Application info**

TGL (04/05--)



**12-34 271 0091**  
85.43722.0007

**Bushing, stabilizer**



**Notes**

Inner Diameter [mm]	14
Outer Diameter [mm]	42.5
Height [mm]	35
	Left and right
	Rear Axle
	Front Axle

**References**

85.43722.0007

**Application info**

TGL (04/05--)

**12-34 271 0080**  
81.43271.0080

**Mount, stabilizer**



**Notes**

Inner Diameter [mm]	15
Outer Diameter [mm]	65
	Rear Axle

**References**

81.43271.0080

**Application info**

F 2000 (01/94-12/95)  
F 90 (07/86-12/97)

F 90 Unterflur (07/86-05/94)  
M 90 (08/88-06/96)

**12-34 271 0082**  
81.43271.0082

**Mount, stabilizer**



**Notes**

Inner Diameter [mm]	21
Outer Diameter [mm]	65
	Rear Axle

**References**

81.43271.0082

**Application info**

F 2000 (01/94-12/95)  
F 90 (07/86-12/97)

F 90 Unterflur (07/86-05/94)  
M 2000 L (08/95--)

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**12-34 704 0029**

81.43704.0029

**Mount, stabilizer**
**Notes**

Inner Diameter [mm]	45
Outer Diameter 2 [mm]	70
Outer Diameter 1 [mm]	58
Height [mm]	80
	Front Axle

**References**

81.43704.0029


**Application info**

 G 90 (09/87-05/95)  
 L 2000 (10/93-07/97)

 M 2000 L (08/95--)  
 M 90 (08/88-06/96)

**12-34 271 0096**

81.43704.0074

**Mount, stabilizer**
**Notes**

Inner Diameter [mm]	44
Outer Diameter [mm]	64
Height [mm]	65
	Front Axle left and right

**References**

81.43704.0074


**Application info**

CLA (01/06--)

**12-34 271 0084**

81.43704.0078

**Mount, stabilizer**
**Notes**

Inner Diameter [mm]	45
Outer Diameter [mm]	75
Height [mm]	51
	Front Axle

**References**

81.43704.0078



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**12-34 271 0084**  
81.43704.0078

**Mount, stabilizer**

<b>+</b> Application info	LION'S COACH (09/95--)	TGS (09/07--)
	LION'S STAR (01/93-09/96)	TGX (09/07--)
	TGA (04/00--)	ÜL (09/89-09/96)
	TGM (10/05--)	

**12-34 271 0086**  
81.43722.0038

**Mount, stabilizer**



<b>Notes</b>	
Inner Diameter [mm]	16
Outer Diameter [mm]	47.5
Height [mm]	47
	Front Axle
<b>References</b>	
81.43722.0022	81.96210.0450
81.43722.0038	81.96210.0469

<b>Application info</b>	F 2000 (01/94-12/95)	M 90 (08/88-06/96)
	F 90 (07/86-12/97)	TGA (04/00--)
	F 90 Unterflur (07/86-05/94)	TGL (04/05--)
	G 90 (09/87-05/95)	TGM (10/05--)
	L 2000 (10/93-07/97)	TGS (09/07--)
	M 2000 L (08/95--)	TGX (09/07--)
	M 2000 M (--12/05)	

**12-34 271 0085**  
81.43722.0059

**Mount, stabilizer**



<b>Notes</b>	
Inner Diameter [mm]	16
Outer Diameter [mm]	50
Height [mm]	47
	Front Axle
<b>References</b>	
81.43722.0059	

<b>Application info</b>	CLA (01/06--)	M 90 (08/88-06/96)
	F 2000 (01/94-12/95)	NL (--07/98)
	F 90 (07/86-12/97)	TGA (04/00--)
	F 90 Unterflur (07/86-05/94)	TGL (04/05--)
	L 2000 (10/93-07/97)	TGM (10/05--)
	LION'S STAR (01/93-09/96)	TGS (09/07--)
	M 2000 L (08/95--)	TGX (09/07--)
	M 2000 M (--12/05)	ÜL (09/89-09/96)



**12-34 722 0021**  
 81.43722.0063

**Mount, stabilizer**
**Notes**

Inner Diameter [mm]	22
Outer Diameter [mm]	68
Height [mm]	62
	Rear Axle left and right

**References**

81.43722.0021	81.43722.0081
81.43722.0039	81.43722.0082
81.43722.0063	


**Application info**

CLA (01/06--)	M 2000 M (--12/05)
EM (08/87-06/97)	M 90 (08/88-06/96)
F 2000 (01/94-12/95)	NM (--03/97)
F 90 (07/86-12/97)	TGA (04/00--)
F 90 Unterflur (07/86-05/94)	TGM (10/05--)
L 2000 (10/93-07/97)	TGS (09/07--)
M 2000 L (08/95--)	TGX (09/07--)

**Mount, stabilizer**
**12-34 271 0098**  
 81.43722.0068

**Notes**

Inner Diameter [mm]	49
Outer Diameter [mm]	83
Height [mm]	72
	Rear Axle

**References**

81.43722.0068


**Application info**

TGA (04/00--)

**Mount, stabilizer**
**12-34 271 0083**  
 81.43722.0072

**Notes**

Inner Diameter [mm]	15
Outer Diameter [mm]	68.5
	Rear Axle

**References**

81.43722.0072





**12-34 271 0083**  
81.43722.0072

**Mount, stabilizer**

**Application info**  
TGA (04/00--)

TGS (09/07--)

**12-14 650 0005**  
06.32489.0003

**Wheel bearing**



**Notes**

Inner Diameter [mm]	45
Outer Diameter [mm]	85
Height [mm]	32.2
	Tapered Roller Bearing
	Outer
	Front Axle

**References**

06.32489.0003	81.93420.0078
06.32489.0044	

**Application info**

M 2000 L (08/95--)  
M 2000 M (--12/05)

M 90 (08/88-06/96)

**034 650 0001**  
06.32499.0016

**Wheel bearing**



**Notes**

Inner Diameter [mm]	50
Outer Diameter [mm]	110
Height [mm]	42.25
DIN / ISO	32310 A
	Tapered Roller Bearing
	Outer
	Rear Axle left and right
	Front Axle left and right

**References**

06.32490.3200	81.93420.0131
06.32499.0016	87.52340.0820
06.32499.0034	

**Application info**

EL (01/93-06/97)  
F 2000 (01/94-12/95)  
F 90 (07/86-12/97)  
F 90 Unterflur (07/86-05/94)  
LION'S COACH (09/95--)  
LION'S STAR (01/93-09/96)  
M 2000 M (--12/05)

M 90 (08/88-06/96)  
NG (--07/98)  
NL (--07/98)  
NM (--03/97)  
SL II (--04/94)  
ÜL (09/89-09/96)

**034 650 0000**  
 06.32499.0020

**Wheel bearing**
**Notes**

Inner Diameter [mm]	70
Outer Diameter [mm]	150
Height [mm]	54
DIN / ISO	32314
	Tapered Roller Bearing inner
	Left and right
	Front Axle

**References**

06.32499.0020	06.32499.0085
06.32499.0082	06.32499.0157
06.32499.0084	87.52340.1240


**Application info**

F 2000 (01/94-12/95)	TGS (09/07--)
F 90 (07/86-12/97)	TGX (09/07--)
F 90 Unterflur (07/86-05/94)	

**Wheel bearing**
**12-14 650 0002**  
 06.32499.0079

**Notes**

Inner Diameter [mm]	35
Outer Diameter [mm]	72
Height [mm]	24.25
DIN / ISO	32207
	Tapered Roller Bearing Outer
	Front Axle left and right

**References**

06.32499.0068	87.52330.0200
06.32499.0079	


**Application info**

G (10/79-08/88)	L 2000 (10/93-07/97)
G 90 (09/87-05/95)	M 2000 L (08/95--)

**Wheel bearing**
**300 334 1103**  
 51.93410.0079

**Notes**

Alternative Repair Kit	300 334 1103/S
Inner Diameter [mm]	37
Outer Diameter [mm]	74
Height [mm]	45
	Rear Axle

**References**

51.93410.0079





**300 334 1103**  
51.93410.0079

**Wheel bearing**

**Application info**

F 2000 (01/94-12/95)  
F 90 (07/86-12/97)

F 90 Unterflur (07/86-05/94)  
M 90 (08/88-06/96)

**12-14 751 0006**  
81.93420.0320

**Wheel bearing**



**Notes**

Inner Diameter [mm]	105
Outer Diameter [mm]	160
Height [mm]	140

**References**

81.93420.0320	81.93420.0376
81.93420.0342	81.93420.6097

**Application info**

L 2000 (10/93-07/97)  
LION'S COACH (09/95--)  
LION'S STAR (01/93-09/96)  
M 2000 L (08/95--)  
M 2000 M (--12/05)  
NG (--07/98)

NL (--07/98)  
NÜ (09/96-07/98)  
TGA (04/00--)  
TGM (10/05--)  
TGS (09/07--)  
TGX (09/07--)

**12-14 650 0006**  
81.93420.0330

**Wheel bearing**



**Notes**

Inner Diameter [mm]	57.8
Outer Diameter [mm]	110
Height [mm]	115
	Tapered Roller Bearing
	Front Axle
	Rear Axle

**References**

81.93420.0288	81.93420.0349
81.93420.0330	

**Application info**

F 2000 (01/94-12/95)  
LION'S COACH (09/95--)  
LION'S STAR (01/93-09/96)

TGA (04/00--)  
TGM (10/05--)

**Wheel bearing**
**034 650 0020**  
 81.93420.0336

**Notes**

Inner Diameter [mm]	78
Outer Diameter [mm]	130
Height [mm]	90

**References**

81.93420.0336	81.93420.6083
81.93420.0379	81.93420.6099

**Application info**

L 2000 (10/93-07/97)	TGL (04/05--)
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**Wheel bearing**
**12-34 751 0001**  
 81.93420.0336

**Notes**

Inner Diameter [mm]	78
Outer Diameter [mm]	130
Height [mm]	90
	Rear Axle

**References**

81.93420.0336

**Application info**

L 2000 (10/93-07/97)	TGM (10/05--)
TGL (04/05--)	

**Wheel bearing**
**12-14 751 0007**  
 81.93420.0346

**Notes**

Inner Diameter [mm]	110
Outer Diameter [mm]	170
Height [mm]	145.8
	Rear Axle

**References**

81.93420.0346



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**12-14 751 0007**  
81.93420.0346

**Wheel bearing**

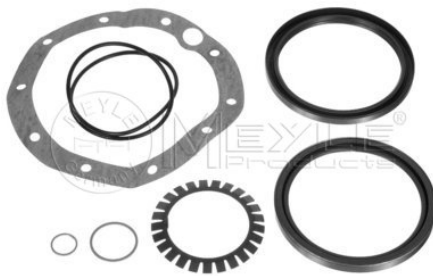
**Application info**

F 2000 (01/94-12/95)  
TGA (04/00--)  
TGM (10/05--)

TGS (09/07--)  
TGX (09/07--)

**034 035 0005**  
81.90801.0224

**Gasket set, planetary gear box**



**Notes**

with lock ring

**References**

81.90801.0224

**Parts list**

034 035 0005/S

Gasket set, planetary gear box

**Application info**

EM (08/87-06/97)  
F 2000 (01/94-12/95)  
F 90 (07/86-12/97)  
F 90 Unterflur (07/86-05/94)  
G 90 (09/87-05/95)  
L 2000 (10/93-07/97)  
LION'S COACH (09/95--)  
LION'S STAR (01/93-09/96)  
M 2000 L (08/95--)  
M 2000 M (--12/05)  
M 90 (08/88-06/96)  
NG (--07/98)

NL (--07/98)  
NM (--03/97)  
NÜ (09/96-07/98)  
R (05/85-01/93)  
SD (04/74-04/94)  
SG (07/76-06/97)  
SL (05/80-04/87)  
SL II (--04/94)  
SR (10/75-11/86)  
SÜ (--06/97)  
TGA (04/00--)  
ÜL (09/89-09/96)

**034 035 0013**  
81.96601.0298

**Gasket set, planetary gear box**



**Notes**

with seal  
with lock ring

**References**

81.96601.0298

4

+

## Gasket set, planetary gear box

**034 035 0013**  
 81.96601.0298

### Application info

EL (01/93-06/97)  
 EM (08/87-06/97)  
 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)  
 F 90 Unterflur (07/86-05/94)  
 G 90 (09/87-05/95)  
 L 2000 (10/93-07/97)  
 LION'S COACH (09/95--)  
 LION'S COMFORT (09/96--)  
 LION'S STAR (01/93-09/96)

M 2000 L (08/95--)  
 M 2000 M (--12/05)  
 M 90 (08/88-06/96)  
 NG (--07/98)  
 NL (--07/98)  
 NM (--03/97)  
 NÜ (09/96-07/98)  
 TGA (04/00--)  
 ÜL (09/89-09/96)

## Ring, wheel hub

**034 035 0003**  
 81.35710.0044

### Notes

Inner Diameter [mm]	115
Outer Diameter [mm]	145
Height [mm]	32
Axle Load [t]	13

### References

81.35710.0044



### Application info

F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)

F 90 Unterflur (07/86-05/94)  
 M 90 (08/88-06/96)

## Ring, wheel hub

**034 035 0001**  
 81.35710.0045

### Notes

Inner Diameter [mm]	110
Outer Diameter [mm]	145
Height [mm]	32
Axle Load [t]	10

### References

81.35710.0045



### Application info

F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)  
 F 90 Unterflur (07/86-05/94)  
 M 2000 L (08/95--)

M 90 (08/88-06/96)  
 SG (07/76-06/97)  
 SL (05/80-04/87)  
 SR (10/75-11/86)



**12-14 753 0000**  
06.56289.0307

**Shaft seal, wheel hub**



**Notes**

Inner Diameter [mm]	145
Outer Diameter [mm]	174
Height [mm]	16
	Rear Axle

**References**

06.56289.0257	06.56289.0308
06.56289.0261	06.56289.0309
06.56289.0272	06.56289.0386
06.56289.0307	

**Application info**

F 2000 (01/94-12/95)	M 2000 M (--12/05)
F 90 (07/86-12/97)	M 90 (08/88-06/96)
LION'S STAR (01/93-09/96)	

**12-34 753 0000**  
06.56289.0330

**Shaft seal, wheel hub**



**Notes**

Inner Diameter [mm]	145
Outer Diameter [mm]	175
Height [mm]	13
	Rear Axle

**References**

06.56279.0033	06.56289.0333
06.56289.0065	06.56289.0334
06.56289.0330	81.96503.0154
06.56289.0331	

**Application info**

F 2000 (01/94-12/95)	M 2000 L (08/95--)
F 90 (07/86-12/97)	M 2000 M (--12/05)
F 90 Unterflur (07/86-05/94)	M 90 (08/88-06/96)
G 90 (09/87-05/95)	TGA (04/00--)
L 2000 (10/93-07/97)	

**12-14 753 0002**  
06.56289.0357

**Shaft seal, wheel hub**



**Notes**

Inner Diameter [mm]	85
Outer Diameter [mm]	105
Height [mm]	13
	Rear Axle

**References**

06.56289.0047	06.56289.0357
06.56289.0048	





**12-14 753 0002**  
 06.56289.0357

**Shaft seal, wheel hub**
**Application info**

 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)

 F 90 Unterflur (07/86-05/94)  
 TGA (04/00--)

**034 753 0020**  
 06.56289.0371

**Shaft seal, wheel hub**
**Notes**

Inner Diameter [mm]	145
Outer Diameter [mm]	205
Outer Diameter [mm]	175
Height [mm]	9
	Outer
	Rear Axle
	Front Axle

**References**

06.56289.0371


**Application info**

 EL (01/93-06/97)  
 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)  
 F 90 Unterflur (07/86-05/94)  
 M 2000 L (08/95--)  
 M 2000 M (--12/05)

 M 90 (08/88-06/96)  
 NG (--07/98)  
 NL (--07/98)  
 TGA (04/00--)  
 TGS (09/07--)  
 TGX (09/07--)  
 4

**12-14 753 0007**  
 06.56289.0387

**Shaft seal, wheel hub**
**Notes**

Inner Diameter [mm]	132
Outer Diameter [mm]	160
Height [mm]	10
	Rear Axle

**References**

06.56289.0387


**Application info**

 M 2000 L (08/95--)  
 M 2000 M (--12/05)  
 TGA (04/00--)

 TGM (10/05--)  
 TGS (09/07--)  
 TGX (09/07--)  
 181



**12-14 653 0001**  
81.52403.6001

**Shaft seal, wheel hub**



**Notes**

Inner Diameter [mm]	81
Outer Diameter [mm]	137
Outer Diameter [mm]	100
Height [mm]	15.5
	Front Axle

**References**

81.52403.6001

**Application info**

L 2000 (10/93-07/97)

M 2000 L (08/95--)

**12-14 753 0004**  
81.96501.0861

**Shaft seal, wheel hub**



**Notes**

Inner Diameter [mm]	145
Outer Diameter [mm]	175
Height [mm]	14
	Rear Axle
	Front Axle

**References**

06.56289.0027	06.56289.0335
06.56289.0064	81.96501.0861
06.56289.0332	81.96506.0155

**Application info**

F 2000 (01/94-12/95)  
F 90 (07/86-12/97)  
M 2000 L (08/95--)

M 2000 M (--12/05)  
M 90 (08/88-06/96)  
TGA (04/00--)

**12-14 653 0000**  
81.96502.6081

**Shaft seal, wheel hub**



**Notes**

Inner Diameter [mm]	100
Outer Diameter [mm]	130
Height [mm]	12
	Front Axle

**References**

81.96502.6081



**Shaft seal, wheel hub**
**12-14 653 0000**  
 81.96502.6081

**Application info**

F 2000 (01/94-12/95)	M 2000 M (--12/05)
F 90 (07/86-12/97)	NG (--07/98)
F 90 Unterflur (07/86-05/94)	NL (--07/98)
LION'S COACH (09/95--)	SG (07/76-06/97)
LION'S STAR (01/93-09/96)	SL II (--04/94)
M 2000 L (08/95--)	ÜL (09/89-09/96)

**Shaft seal, wheel hub**
**034 753 0017**  
 81.96503.0155

**Notes**

Inner Diameter [mm]	145
Outer Diameter [mm]	175
Height [mm]	14
	Rear Axle

**References**

81.96503.0155


**Application info**

F 2000 (01/94-12/95)	M 2000 M (--12/05)
F 90 (07/86-12/97)	M 90 (08/88-06/96)
M 2000 L (08/95--)	TGA (04/00--)

**Shaft seal, wheel hub**
**12-14 753 0005**  
 81.96503.0161

**Notes**

Inner Diameter [mm]	87.3
Outer Diameter [mm]	120.7
Height [mm]	13
	inner
	Rear Axle

**References**

81.96503.0161


**Application info**

G 90 (09/87-05/95)	L 2000 (10/93-07/97)
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**12-14 753 0008**  
81.96503.0333

**Shaft seal, wheel hub**



**Notes**

Inner Diameter [mm]	132
Outer Diameter [mm]	172
Height [mm]	12
	inner
	Rear Axle

**References**

81.96503.0333	81.96503.0399
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**Application info**

L 2000 (10/93-07/97)  
M 2000 L (08/95--)  
M 2000 M (--12/05)  
TGA (04/00--)

TGM (10/05--)  
TGS (09/07--)  
TGX (09/07--)

**12-14 753 0006**  
81.96503.0398

**Shaft seal, wheel hub**



**Notes**

Inner Diameter [mm]	135
Outer Diameter [mm]	175
Outer Diameter [mm]	205
Height [mm]	11
	Rear Axle

**References**

81.96503.0188	81.96503.0398
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**Application info**

F 2000 (01/94-12/95)  
F 90 (07/86-12/97)  
F 90 Unterflur (07/86-05/94)  
L 2000 (10/93-07/97)

M 2000 L (08/95--)  
M 2000 M (--12/05)  
M 90 (08/88-06/96)

**12-14 753 0009**  
81.96503.0530

**Shaft seal, wheel hub**



**Notes**

Inner Diameter [mm]	139
Outer Diameter [mm]	170
Height [mm]	11
	Outer
	Rear Axle

**References**

81.96503.0339	81.96503.0530
81.96503.0445	



**12-14 753 0009**  
 81.96503.0530

**Shaft seal, wheel hub**
**Application info**

F 2000 (01/94-12/95)

TGA (04/00--)

**12-14 753 0010**  
 81.96503.6000

**Shaft seal, wheel hub**
**Notes**

Inner Diameter [mm]	139
Outer Diameter [mm]	175
Outer Diameter [mm]	205
Height [mm]	16.3
	Rear Axle

**References**

81.96503.6000


**Application info**

F 2000 (01/94-12/95)

TGA (04/00--)

TGM (10/05--)

**Wheel nut**
**034 040 0002**  
 81.45503.0056

**Notes**

Inner Thread [mm]	M22x1,5
Spanner Size	32
Quality/ Grade	10

**References**

81.45503.0049

81.45503.0056


**Application info**

F 2000 (01/94-12/95)

F 90 (07/86-12/97)

G 90 (09/87-05/95)

L 2000 (10/93-07/97)



**12-34 632 0001**  
81.05504.6001

**Hydraulic filter, steering system**



**References**

81.05504.6001	82.05504.6001
81.47307.0001	

**Application info**

F 2000 (01/94-12/95)	TGA (04/00--)
F 90 (07/86-12/97)	

**034 046 0000**  
81.47301.6005

**Hydraulic filter, steering system**



**Notes**

Thickness [mm]	100
Inner Diameter [mm]	17.1
Outer Diameter [mm]	59

**References**

81.47301.6005

**Application info**

CLA (01/06--)	NG (--07/98)
EL (01/93-06/97)	NL (--07/98)
F 2000 (01/94-12/95)	NÜ (09/96-07/98)
F 90 (07/86-12/97)	SÜ (--06/97)
L 2000 (10/93-07/97)	TGA (04/00--)
LION'S COACH (09/95--)	TGL (04/05--)
LION'S COMFORT (09/96--)	TGM (10/05--)
LION'S STAR (01/93-09/96)	TGS (09/07--)
M 2000 L (08/95--)	TGX (09/07--)
M 2000 M (--12/05)	ÜL (09/89-09/96)

5

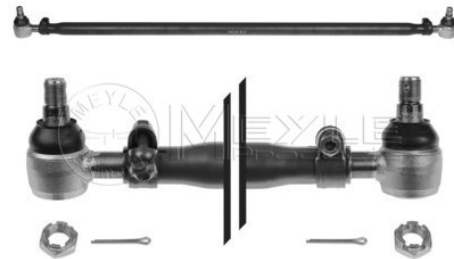
**Tie rod assembly**

**12-36 030 0011/HD**

81.46711.6721

**Notes**

	Guide Rod
Pipe Ø [mm]	Nut with lateral notches 50 with metric thread
Thread Measurement 2	M30x1,5
Thread Measurement 1	M24x1,5
Length [mm]	1406
Cone Size [mm]	30
Reinforced Version	Front Axle


**References**

81.46610.6689	81.46711.6721
81.46610.6720	

**Parts list**

036 020 0004/HD	Tie rod end
036 020 0005/HD	Tie rod end

**Application info**

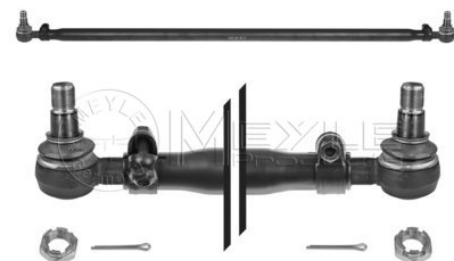
F 2000 (01/94-12/95)

**Tie rod assembly**
**12-36 030 0002**

81.46711.6725

**Notes**

	Guide Rod
Pipe Ø [mm]	Nut with lateral notches 50 with metric thread
Thread Measurement 2	M30x1,5
Thread Measurement 1	M24x1,5
Length [mm]	1652
Cone Size [mm]	30
	Front Axle


**References**

81.46710.6112	81.46710.6354
81.46710.6163	81.46710.6361
81.46710.6165	81.46711.6725
81.46710.6198	81.46711.6820
81.46710.6353	81.46711.6849

**Parts list**

036 020 0004	Tie rod end
036 020 0005	Tie rod end

**Application info**

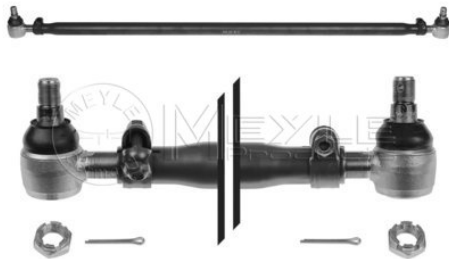
 F 90 (07/86-12/97)  
 TGA (04/00-)

 TGS (09/07--)  
 TGX (09/07--)



**12-36 030 0002/HD**  
81.46711.6725

**Tie rod assembly**



**Notes**

Pipe Ø [mm]  
Thread Measurement 2  
Thread Measurement 1  
Length [mm]  
Cone Size [mm]

Guide Rod  
Nut with lateral notches  
50  
with metric thread  
M30x1,5  
M24x1,5  
1652  
30  
Front Axle

Reinforced Version

**References**

81.46710.6112	81.46710.6354
81.46710.6163	81.46711.6725
81.46710.6165	81.46711.6820
81.46710.6198	81.46711.6849
81.46710.6353	

**Parts list**

036 020 0004/HD	Tie rod end
036 020 0005/HD	Tie rod end

**Application info**

F 90 (07/86-12/97)  
TGA (04/00--)

TGS (09/07--)  
TGX (09/07--)

**12-34 250 6860**  
81.46711.6921

**Tie rod assembly**



**Notes**

Pipe Ø [mm]  
Thread Measurement 2  
Thread Measurement 1  
Length [mm]  
Cone Size [mm]

Guide Rod  
Self-locking  
52  
with metric thread  
M30x1,5  
M24x1,5  
1679  
30  
Front Axle

**References**

81.46711.6773	81.46711.6860
81.46711.6791	81.46711.6861
81.46711.6848	81.46711.6862
81.46711.6858	81.46711.6863
81.46711.6859	81.46711.6921

**Parts list**

836 020 0003	Bolt, wheel alignment
12-36 020 0041	Tie rod end

**Application info**

M 2000 L (08/95--)  
M 2000 M (--12/05)  
NÜ (09/96-07/98)  
TGA (04/00--)

TGM (10/05--)  
TGS (09/07--)  
TGX (09/07--)



**Drag link**

**12-34 250 6374/HD**
**81.46610.6374**
**Notes**

	Push Rod
Pipe Ø [mm]	Nut with lateral notches 42 with metric thread
Thread Measurement 2	M30x1,5
Thread Measurement 1	M24x1,5
Length [mm]	1050
Cone Size [mm]	30
	Pitman Arm to track rod

**References**

81.46610.6019	82.46610.6189
81.46610.6374	82.46610.6190
82.46610.6080	

**Parts list**

036 020 0004/HD	Tie rod end
036 020 0005/HD	Tie rod end


**Application info**

EL (01/93-06/97)	NL (--07/98)
F 2000 (01/94-12/95)	NM (--03/97)
NG (--07/98)	

**Drag link**
**12-34 250 6656**
**81.46610.6656**
**Notes**

	Push Rod
Pipe Ø [mm]	Nut with lateral notches 48 with metric thread
Thread Measurement 2	M30x1,5
Thread Measurement 1	M24x1,5
Length [mm]	1070
Cone Size [mm]	for left-hand drive vehicles 30
	Pitman Arm to track rod

**References**

81.46610.6656	81.46610.6669
81.46610.6659	

**Parts list**

036 020 0004	Tie rod end
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**Application info**

F 2000 (01/94-12/95)	F 90 (07/86-12/97)
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**12-34 250 6767/HD**  
81.46610.6767

**Drag link**



**Notes**

Pipe Ø [mm]  
Thread Measurement 2  
Thread Measurement 1  
Length [mm]  
Cone Size [mm]

Push Rod  
Nut with lateral notches  
38  
with metric thread  
M30x1,5  
M24x1,5  
900  
30  
Steering Rod at steering arm

**References**

81.46610.6767  
81.46610.6768

81.46611.6014

**Parts list**

036 020 0004/HD  
036 020 0005/HD

Tie rod end  
Tie rod end

**Application info**

F 2000 (01/94-12/95)

5

**12-34 250 6197**  
81.46611.6197

**Drag link**



**Notes**

Pipe Ø [mm]  
Thread Measurement 2  
Thread Measurement 1  
Length [mm]  
Cone Size [mm]

Push Rod  
Nut with lateral notches  
52  
with metric thread  
M30x1,5  
M24x1,5  
993  
for left-hand drive vehicles  
30  
at steering arm

**References**

81.46610.6087  
81.46610.6808  
81.46610.6836  
81.46610.6837  
81.46611.6088  
81.46611.6096  
81.46611.6097

81.46611.6099  
81.46611.6132  
81.46611.6133  
81.46611.6136  
81.46611.6197  
81.46611.6198  
81.46611.6205

**Parts list**

12-36 020 0036

Tie rod end

**Application info**

TGA (04/00--)  
TGS (09/07--)

TGX (09/07--)

**12-34 250 6135**  
 81.46611.6199

**Drag link**
**Notes**

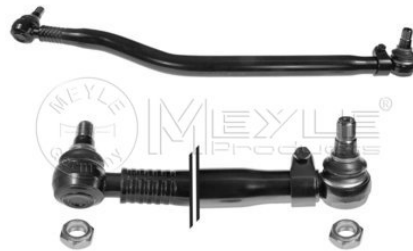
Push Rod	
Self-locking	
Pipe Ø [mm]	52
Thread Measurement 2	with metric thread
Thread Measurement 1	M30x1,5
Length [mm]	M24x1,5
Cone Size [mm]	967
	for left-hand drive vehicles
	30
	Pitman arm to 1st front axle

**References**

81.46610.6809	81.46611.6134
81.46610.6810	81.46611.6135
81.46610.6823	81.46611.6137
81.46610.6839	81.46611.6199
81.46611.6104	81.46611.6200
81.46611.6105	81.46611.6206
81.46611.6107	

**Parts list**

836 020 0006	Tie rod end
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**Application info**

TGA (04/00--)	TGX (09/07--)
TGS (09/07--)	

**12-36 040 0009**  
 81.46611.6216

**Drag link**
**Notes**

Push Rod	
Nut with lateral notches	
Pipe Ø [mm]	48
Thread Measurement 2	with metric thread
Thread Measurement 1	M30x1,5
Length [mm]	M24x1,5
Cone Size [mm]	1040
	for left-hand drive vehicles
	30
	Pitman Arm to track rod

**References**

81.46610.6333	81.46610.6361
81.46610.6334	81.46610.6721
81.46610.6354	81.46610.6722
81.46610.6355	81.46610.6723
81.46610.6360	81.46611.6216

**Parts list**

036 020 0004	Tie rod end
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**Application info**

F 2000 (01/94-12/95)	F 90 Unterflur (07/86-05/94)
F 90 (07/86-12/97)	



**12-34 250 6418**  
81.46710.6418

**Drag link**



**Notes**

Pipe Ø [mm]  
Thread Measurement 2  
Thread Measurement 1  
Length [mm]  
Cone Size [mm]

Push Rod  
Nut with lateral notches  
50  
with metric thread  
M30x1,5  
M24x1,5  
1795  
for left-hand drive vehicles  
30  
Pitman Arm to track rod

**References**

81.46710.6418

**Application info**

F 90 (07/86-12/97)

**12-34 035 0004**  
85.46610.6104

**Drag link**



**Notes**

Pipe Ø [mm]  
Thread Measurement 2  
Thread Measurement 1  
Length [mm]  
Cone Size [mm]

Push Rod  
Nut with lateral notches  
38  
with metric thread  
M28x1,5  
M18x1,5  
825  
for left-hand drive vehicles  
22  
Pitman Arm to track rod

**References**

81.46610.6004  
81.46610.6006  
81.46610.6753  
81.46610.6754

85.46610.6031  
85.46610.6104  
85.46610.6203

**Parts list**

036 020 0003

Tie rod end

**Application info**

L 2000 (10/93-07/97)

5

## Tie rod end

**036 020 0008**  
 81.95301.0079

### Notes

Thread Measurement 2	Nut with lateral notches with left-hand thread
Thread Measurement 1	M28x1,5L
Length [mm]	M18x1,5
Cone Size [mm]	106
	for left-/right-hand traffic
	22
	Front Axle

### References

81.95301.0079	81.95301.6315
81.95301.6139	81.95301.6329
81.95301.6222	81.95301.6359

### Counterpart

036 020 0003



### Application info

G (10/79-08/88)

## Tie rod end

**036 020 0004**  
 81.95301.6154

### Notes

Thread Measurement 2	Nut with lateral notches with right-hand thread
Thread Measurement 1	M30x1,5
Length [mm]	M24x1,5
Cone Size [mm]	125
	for left-/right-hand traffic
	30
	Front Axle

### References

81.95301.0016	81.95301.6156
81.95301.0084	81.95301.6194
81.95301.6048	81.95301.6224
81.95301.6049	81.95301.6234
81.95301.6053	81.95301.6242
81.95301.6061	81.95301.6274
81.95301.6090	81.95301.6278
81.95301.6112	81.95301.6308
81.95301.6126	81.95301.6312
81.95301.6143	81.95301.6350
81.95301.6149	81.95301.6352
81.95301.6154	

### Counterpart

036 020 0005



### Application info

 CLA (01/06--)  
 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)  
 F 90 Unterflur (07/86-05/94)

 M 2000 L (08/95--)  
 M 90 (08/88-06/96)  
 TGA (04/00--)



**036 020 0004/HD**  
81.95301.6154

**Tie rod end**



**Notes**

Thread Measurement 2  
Thread Measurement 1  
Length [mm]

Cone Size [mm]

Reinforced Version

Nut with lateral notches  
with right-hand thread  
M30x1,5  
M24x1,5  
125  
for left-/right-hand traffic  
30  
Front Axle

**References**

81.95301.0016	81.95301.6154
81.95301.0084	81.95301.6156
81.95301.6048	81.95301.6194
81.95301.6049	81.95301.6224
81.95301.6053	81.95301.6234
81.95301.6061	81.95301.6242
81.95301.6090	81.95301.6274
81.95301.6112	81.95301.6278
81.95301.6126	81.95301.6308
81.95301.6143	81.95301.6312
81.95301.6149	81.95301.6350

**Counterpart**  
036 020 0005/HD

**Application info**

CLA (01/06--)  
F 2000 (01/94-12/95)  
F 90 (07/86-12/97)  
F 90 Unterflur (07/86-05/94)

M 2000 L (08/95--)  
M 90 (08/88-06/96)  
TGA (04/00--)

**12-36 020 0032**  
81.95301.6263

**Tie rod end**



**Notes**

Thread Measurement 2  
Thread Measurement 1  
Length [mm]

Cone Size [mm]

Nut with lateral notches  
with right-hand thread  
M30x1,5  
M24x1,5  
158  
for left-/right-hand traffic  
30  
Front Axle

**References**

81.95301.6263

**Application info**

F 2000 (01/94-12/95)  
F 90 (07/86-12/97)

F 90 Unterflur (07/86-05/94)

**12-36 020 0039**  
 81.95301.6270

**Tie rod end**
**Notes**

Thread Measurement 2 M24x1,5  
 Thread Measurement 1 M30x1,5  
 Length [mm] 141  
 Cone Size [mm] 26  
 for left-/right-hand traffic  
 Front Axle

**References**

81.95301.6270


**Application info**

EL (01/93-06/97) NG (--07/98)  
 HOCL (01/85-05/09) NL (--07/98)  
 M 2000 L (08/95--) NM (--03/97)  
 M 2000 M (--12/05) TGM (10/05--)

**Tie rod end**
**036 020 0001**  
 81.95301.6272

**Notes**

Thread Measurement 2 M30x1,5  
 Thread Measurement 1 M20x1,5  
 Length [mm] 114  
 Cone Size [mm] 26  
 for left-/right-hand traffic  
 Front Axle

**References**

81.95301.0014 81.95301.6239  
 81.95301.0064 81.95301.6272  
 81.95301.6067 90.80415.3111  
 81.95301.6162

**Counterpart**

036 020 0002


**Application info**

F 2000 (01/94-12/95) M 2000 L (08/95--)  
 F 90 (07/86-12/97) M 90 (08/88-06/96)  
 F 90 Unterflur (07/86-05/94)



**036 020 0002**  
81.95301.6273

**Tie rod end**



**Notes**

Thread Measurement 2  
Thread Measurement 1  
Length [mm]  
Cone Size [mm]

Nut with lateral notches  
with left-hand thread  
M30x1,5  
M20x1,5  
114  
for left-/right-hand traffic  
26  
Front Axle

**References**

81.95301.0013	81.95301.6273
81.95301.0074	90.80415.3107
81.95301.6068	90.80415.3113
81.95301.6163	

**Counterpart**  
036 020 0001

**Application info**

F 2000 (01/94-12/95)  
F 90 (07/86-12/97)  
F 90 Unterflur (07/86-05/94)

M 2000 L (08/95--)  
M 90 (08/88-06/96)

5

**036 020 0005**  
81.95301.6275

**Tie rod end**



**Notes**

Thread Measurement 2  
Thread Measurement 1  
Length [mm]  
Cone Size [mm]

Nut with lateral notches  
with left-hand thread  
M30x1,5  
M24x1,5  
125  
for left-/right-hand traffic  
30  
Front Axle

**References**

81.95301.0015	81.95301.6152
81.95301.6030	81.95301.6155
81.95301.6043	81.95301.6167
81.95301.6091	81.95301.6179
81.95301.6120	81.95301.6237
81.95301.6125	81.95301.6275

**Counterpart**  
036 020 0004

**Application info**

CLA (01/06--)  
F 90 (07/86-12/97)  
F 90 Unterflur (07/86-05/94)

M 90 (08/88-06/96)  
TGA (04/00--)



**Tie rod end**

**036 020 0005/HD**
**81.95301.6275**
**Notes**

Thread Measurement 2	Nut with lateral notches with left-hand thread
Thread Measurement 1	M30x1,5
Length [mm]	M24x1,5
Cone Size [mm]	125
Reinforced Version	for left-/right-hand traffic
	30
	Front Axle

**References**

81.95301.0015	81.95301.6152
81.95301.6030	81.95301.6155
81.95301.6043	81.95301.6167
81.95301.6091	81.95301.6179
81.95301.6120	81.95301.6237
81.95301.6125	81.95301.6275

**Counterpart**

036 020 0004/HD


**Application info**

 CLA (01/06--)  
 F 90 (07/86-12/97)  
 F 90 Unterflur (07/86-05/94)

 M 90 (08/88-06/96)  
 TGA (04/00--)

**Tie rod end**
**12-36 020 0041**
**81.95301.6288**
**Notes**

Thread Measurement 2	Nut with lateral notches with right-hand thread
Thread Measurement 1	M30x1,5
Length [mm]	M24x1,5
Cone Size [mm]	120
	for left-/right-hand traffic
	30
	Steering Rod at steering arm

**References**

81.95301.6288


**Application info**

 NÜ (09/96-07/98)  
 TGA (04/00--)  
 TGM (10/05--)

 TGS (09/07--)  
 TGX (09/07--)



**036 020 0015**  
81.95301.6304

**Tie rod end**



**Notes**

Thread Measurement 2  
Thread Measurement 1  
Length [mm]  
Cone Size [mm]

Nut with lateral notches  
with left-hand thread  
M24x1,5  
M16x1,5  
104  
for left-/right-hand traffic  
20  
Front Axle

**References**

81.85301.0076  
81.95301.0078

81.95301.6141  
81.95301.6304

**Counterpart**

036 020 0016

**Application info**

G (10/79-08/88)  
G 90 (09/87-05/95)

L 2000 (10/93-07/97)  
TGA (04/00--)

**036 020 0016**  
81.95301.6321

**Tie rod end**



**Notes**

Thread Measurement 2  
Thread Measurement 1  
Length [mm]  
Cone Size [mm]

Nut with lateral notches  
with right-hand thread  
M24x1,5  
M16x1,5  
104  
for left-/right-hand traffic  
20  
Front Axle

**References**

81.95301.0077  
81.95301.0388  
81.95301.6134

81.95301.6142  
81.95301.6303  
81.95301.6321

**Counterpart**

036 020 0015

**Application info**

G (10/79-08/88)  
G 90 (09/87-05/95)

L 2000 (10/93-07/97)  
TGA (04/00--)

5

**036 020 0003**  
 81.95301.6328

**Tie rod end**
**Notes**

Thread Measurement 2	Nut with lateral notches with right-hand thread
Thread Measurement 1	M28x1,5
Length [mm]	M18x1,5
Cone Size [mm]	106
	for left-/right-hand traffic
	22
	Front Axle

**References**

81.95301.6060	81.95301.6249
81.95301.6135	81.95301.6328
81.95301.6140	81.95301.6358

**Parts list**

036 030 0041	Drag link
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**Counterpart**

036 020 0008


**Application info**

G (10/79-08/88)	L 2000 (10/93-07/97)
G 90 (09/87-05/95)	M 2000 L (08/95--)

**Hydraulic pump, P/S**
**12-34 471 0001**  
 81.47101.6031

**Notes**

Thread Measurement 2	Hydraulic
Number of ports	Steel
Thread Measurement 1	M26x1,5
Operating Pressure [bar]	2
	M18x1,5
	130
	Clockwise rotation

**References**

81.47101.6000	81.47101.6040
81.47101.6001	81.47101.6051
81.47101.6031	81.47101.6169


**Application info**

F 2000 (01/94-12/95)	LION'S COACH (09/95--)
F 90 (07/86-12/97)	LION'S COMFORT (09/96--)
F 90 Unterflur (07/86-05/94)	LION'S STAR (01/93-09/96)



**12-34 631 0001**  
81.47101.6136

**Hydraulic pump, P/S**



**Notes**

Thread Measurement 2  
Number of ports  
Thread Measurement 1  
Operating Pressure [bar]

Hydraulic  
Cast Aluminium  
M26x1,5  
2  
M18x1,5  
150  
Anti-clockwise rotation

**References**

81.47101.6121  
81.47101.6136

81.47101.6161

**Application info**

SL (05/80-04/87)

TGA (04/00--)

**12-34 471 0003**  
81.47101.6137

**Hydraulic pump, P/S**



**Notes**

Thread Measurement 2  
Number of ports  
Thread Measurement 1  
Operating Pressure [bar]

Hydraulic  
Cast Aluminium  
M26x1,5  
2  
M18x1,5  
150  
Clockwise rotation

**References**

81.47101.6137  
81.47101.6162  
81.47101.6181

81.47101.9137  
81.47101.9162

**Application info**

F 2000 (01/94-12/95)  
F 90 (07/86-12/97)  
F 90 Unterflur (07/86-05/94)  
LION'S COACH (09/95--)

LION'S COMFORT (09/96--)  
LION'S STAR (01/93-09/96)  
TGA (04/00--)

**12-34 631 0002**  
81.47101.6189

**Hydraulic pump, P/S**



**Notes**

Thread Measurement 2  
Number of ports  
Thread Measurement 1  
Operating Pressure [bar]

Hydraulic  
Cast Aluminium  
M26x1,5  
2  
M18x1,5  
130  
Clockwise rotation

**References**

81.47101.6102  
81.47101.6108

81.47101.6189



## Hydraulic pump, P/S

**12-34 631 0002**  
 81.47101.6189


### Application info

EL (01/93-06/97)	NG (--07/98)
EM (08/87-06/97)	NL (--07/98)
F 90 (07/86-12/97)	NM (--03/97)
LION'S COACH (09/95--)	NÜ (09/96-07/98)
LION'S STAR (01/93-09/96)	

## P/S fluid reservoir

**12-34 632 0002**  
 81.47301.6048

### Notes

with lid

### References

81.47301.6048



### Application info

F 2000 (01/94-12/95)	TGS (09/07--)
TGA (04/00--)	TGX (09/07--)



**12-34 026 0001**  
81.32620.0043

**Gear shift knob**



**Notes**

Width 2 [mm]  
Width 1 [mm]  
Number of ports  
Length [mm]

Black  
ZF Transmission  
65  
47  
6  
155

**References**

81.32620.0039  
81.32620.0043

81.32620.0085

**Application info**

TGA (04/00--)  
TGS (09/07--)

TGX (09/07--)

**12-34 026 0000**  
81.32620.0049

**Gear shift knob**



**Notes**

Width 2 [mm]  
Width 1 [mm]  
Number of ports  
Length [mm]

Black  
Silver  
ZF Transmission  
65  
47  
4  
150

**References**

81.32620.0049

**Application info**

TGA (04/00--)  
TGS (09/07--)

TGX (09/07--)

**12-34 026 0004**  
81.97010.6010

**Gear shift knob**



**Notes**

Number of ports  
Length [mm]

Black  
Manual Transmission  
2  
128

**References**

81.97010.6010



**12-34 026 0004**  
 81.97010.6010

**Gear shift knob**
**Application info**

 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)  
 M 2000 L (08/95--)

 M 2000 M (--12/05)  
 M 90 (08/88-06/96)

**12-34 026 0003**  
 81.97010.6011

**Gear shift knob**
**Notes**

	Black
Width 2 [mm]	67
Width 1 [mm]	50
Number of ports	3
Length [mm]	115

**References**

81.97010.6011


**Application info**

 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)  
 F 90 Unterflur (07/86-05/94)  
 L 2000 (10/93-07/97)

 M 2000 L (08/95--)  
 M 2000 M (--12/05)  
 M 90 (08/88-06/96)

**12-34 255 0001**  
 81.25509.0020

**Column switch**
**Notes**

	Black with light dimmer function with indicator function
Number of Poles	9
Voltage [V]	24

**References**

81.25509.0020


**Application info**

 EL (01/93-06/97)  
 F 90 (07/86-12/97)  
 F 90 Unterflur (07/86-05/94)  
 M 90 (08/88-06/96)  
 NG (--07/98)  
 NL (--07/98)  
 NM (--03/97)

 R (05/85-01/93)  
 SD (04/74-04/94)  
 SG (07/76-06/97)  
 SL II (--04/94)  
 SÜ (--06/97)  
 ÜL (09/89-09/96)



**12-34 255 0002**  
81.25509.0124

**Column switch**



**Notes**

Black  
with wipe interval function  
with wipe-wash function  
with light dimmer function  
with indicator function

Number of Poles  
Voltage [V]

17  
24

**References**

81.25509.0028  
81.25509.0067  
81.25509.0093

81.25509.0119  
81.25509.0124

**Application info**

CLA (01/06--)  
EL (01/93-06/97)  
F 2000 (01/94-12/95)  
F 90 (07/86-12/97)  
F 90 Unterflur (07/86-05/94)  
L 2000 (10/93-07/97)  
LION'S COACH (09/95--)

M 2000 L (08/95--)  
M 2000 M (--12/05)  
M 90 (08/88-06/96)  
NG (--07/98)  
NL (--07/98)  
NÜ (09/96-07/98)  
TGA (04/00--)

**12-34 255 0009**  
81.25509.0125

**Column switch**



**Notes**

Black  
172  
6  
24

Cable Length [mm]  
Number of Poles  
Voltage [V]

**References**

81.25509.0125

**Application info**

TGA (04/00--)  
TGL (04/05--)  
TGM (10/05--)

TGS (09/07--)  
TGX (09/07--)

6



**12-34 255 0010**  
 81.25509.0126

**Column switch**
**Notes**

Black  
 with cruise control

Cable Length [mm] 155  
 Number of Poles 6  
 Voltage [V] 24

**References**

81.25509.0126


**Application info**

LION'S CITY (08/04--)  
 LION'S COACH (09/95--)  
 LION'S COMFORT (09/96--)

LION'S STAR (01/93-09/96)  
 TGA (04/00--)  
 TGS (09/07--)

**12-34 255 0003**  
 81.25509.0144

**Column switch**
**Notes**

Grey  
 with horn  
 with wipe interval function  
 with wipe-wash function  
 with light dimmer function  
 with indicator function

Number of Poles 13  
 Voltage [V] 24

**References**

81.25509.0085 81.25509.0127  
 81.25509.0118 81.25509.0128  
 81.25509.0123 81.25509.0144


**Application info**

LION'S COACH (09/95--)  
 LION'S STAR (01/93-09/96)  
 NG (--07/98)  
 NL (--07/98)

NÜ (09/96-07/98)  
 TGA (04/00--)  
 TGL (04/05--)  
 TGM (10/05--)



**12-12 319 0000**  
81.61910.0011

**Cabin air filter**



**Notes**

Height [mm]	31
Width [mm]	187
Length [mm]	401.8
	Filter Insert
	Particulate Filter

**References**

81.61910.0011

**Application info**

F 2000 (01/94-12/95)  
F 90 (07/86-12/97)  
F 90 Unterflur (07/86-05/94)  
L 2000 (10/93-07/97)

LION'S COMFORT (09/96--)  
M 2000 L (08/95--)  
M 2000 M (--12/05)  
M 90 (08/88-06/96)

**12-12 319 0003**  
81.61910.0018

**Cabin air filter**



**Notes**

Height [mm]	70
Width [mm]	177
Length [mm]	466.5
	Filter Insert
	Particulate Filter

**References**

81.61910.0018

**Application info**

TGA (04/00--)  
TGL (04/05--)

TGS (09/07--)  
TGX (09/07--)

**12-12 320 0008**  
81.61910.0019

**Cabin air filter**



**Notes**

Height [mm]	70
Width [mm]	177
Length [mm]	466.5
	Filter Insert
	Activated Carbon Filter

**References**

81.61910.0019



### Cabin air filter

**12-12 320 0008**  
81.61910.0019

**+** Application info

TGA (04/00--)  
TGL (04/05--)  
TGM (10/05--)

TGS (09/07--)  
TGX (09/07--)

### Cabin air filter

**12-12 319 0009**  
81.77910.0012

**Notes**

Height [mm] 30  
Width [mm] 237  
Length [mm] 448  
Particulate Filter  
Filter Insert

**References**

36.77910.0020 81.77972.0155  
81.77910.0012 83.77910.0526  
81.77910.0027



**Application info**

LION'S CITY (08/04--)  
NG (--07/98)  
NL (--07/98)

NM (--03/97)  
NÜ (09/96-07/98)  
SÜ (--06/97)

### Cabin air filter

**12-12 319 0001**  
85.61950.0025

**Notes**

Height [mm] 40  
Width [mm] 159  
Length [mm] 361  
Filter Insert  
Particulate Filter

**References**

85.61950.0025



**Application info**

CLA (01/06--)

L 2000 (10/93-07/97)



**12-14 910 0001**  
81.61851.6023

**Latch, driver cabine**



**References**

81.61851.6019	81.61851.6029
81.61851.6023	

**Application info**

F 2000 (01/94-12/95)	M 90 (08/88-06/96)
F 90 (07/86-12/97)	TGA (04/00--)
M 2000 M (--12/05)	

**12-34 210 0348**  
81.96210.0348

**Hinge, driver cab**



**Notes**

Inner Diameter [mm]	22
Outer Diameter [mm]	58.5
Height [mm]	47.5
	Left and right
	Front

**References**

81.96210.0340	81.96210.0349
81.96210.0348	

**Application info**

LION'S COACH (09/95--)	M 90 (08/88-06/96)
LION'S STAR (01/93-09/96)	TGA (04/00--)
M 2000 M (--12/05)	

**12-34 210 0403**  
81.96210.0462

**Hinge, driver cab**



**Notes**

Inner Diameter [mm]	14
Outer Diameter [mm]	38
Outer Diameter [mm]	30
Height [mm]	48
	Left and right
	Rear

**References**

81.96210.0369	81.96210.0462
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**Hinge, driver cab**
**12-34 210 0403**  
 81.96210.0462

**Application info**

CLA (01/06--)	TGA (04/00--)
F 2000 (01/94-12/95)	TGL (04/05--)
F 90 (07/86-12/97)	TGM (10/05--)
L 2000 (10/93-07/97)	TGS (09/07--)
M 2000 L (08/95--)	TGX (09/07--)
M 2000 M (--12/05)	

**Spacer, driver cab stabiliser**
**12-34 089 0001**  
 81.90713.0909

**Notes**

Thickness [mm]                      6

**References**

81.90712.0844                      81.90713.0909


**Application info**

F 2000 (01/94-12/95)                      F 90 (07/86-12/97)

**Spacer, driver cab stabiliser**
**12-34 210 0401**  
 81.96101.0638

**Notes**

Thickness [mm]                      4

**References**

81.96101.0638


**Application info**

 F 2000 (01/94-12/95)                      F 90 Unterflur (07/86-05/94)  
 F 90 (07/86-12/97)



**12-34 210 0400**  
81.96210.0400

**Bushing, driver cab suspension**



**Notes**

Inner Diameter 1 [mm]	16
Outer Diameter 2 [mm]	64
Outer Diameter 1 [mm]	50
Height 1 [mm]	29
	Left and right
	Front

**References**

81.96210.0400

**Application info**

F 90 (07/86-12/97)  
F 90 Unterflur (07/86-05/94)

M 90 (08/88-06/96)

**12-34 210 0437**  
81.96210.0437

**Bushing, driver cab suspension**



**Notes**

Inner Diameter 1 [mm]	11
Outer Diameter 2 [mm]	70
Outer Diameter 1 [mm]	63
Height 1 [mm]	68
	Left and right
	Front

**References**

81.96210.0424                      81.96210.0437

**Application info**

F 2000 (01/94-12/95)

F 90 (07/86-12/97)

**12-34 210 0409**  
85.41715.0006

**Bushing, driver cab suspension**



**Notes**

Inner Diameter 1 [mm]	17
Outer Diameter 1 [mm]	75
Height 1 [mm]	22
	Left and right

**References**

85.41715.0006

**Application info**

TGA (04/00--)  
TGS (09/07--)

TGX (09/07--)

**12-34 210 0404**  
 85.94299.0015

**Bushing, driver cab suspension**
**Notes**

Inner Diameter 1 [mm]	13
Outer Diameter 1 [mm]	22
Height 1 [mm]	79.5
	Left and right
	Rear

**References**

85.94299.0015


**Application info**

TGA (04/00--)	TGS (09/07--)
TGL (04/05--)	TGX (09/07--)
TGM (10/05--)	

**Bushing, driver cab suspension**
**12-34 210 0405**  
 85.96020.0004

**Notes**

Inner Diameter 1 [mm]	22
Outer Diameter 1 [mm]	53
Height 1 [mm]	42
	Left and right
	Rear

**References**

85.96020.0004


**Application info**

TGA (04/00--)	TGS (09/07--)
TGL (04/05--)	TGX (09/07--)
TGM (10/05--)	

**Bushing, driver cab suspension**
**12-34 210 0406**  
 85.96210.0019

**Notes**

Inner Diameter 1 [mm]	16.5
Outer Diameter 1 [mm]	60
Height 2 [mm]	80
Height 1 [mm]	64
	Left and right
	Front

**References**

85.96210.0019





**12-34 210 0406**  
85.96210.0019

**Bushing, driver cab suspension**

**Application info**

TGA (04/00--)  
TGS (09/07--)

TGX (09/07--)

**12-34 210 0408**  
85.96210.0021

**Bushing, driver cab suspension**



**References**

85.96210.0021

**Application info**

TGA (04/00--)  
TGL (04/05--)

TGM (10/05--)

**12-34 210 0515**  
81.96210.0515

**Rubber stop, cabin**



**Notes**

Outer Diameter [mm]	50
Height [mm]	36
Thread Size	M10x1,5
Thread Length [mm]	18

**References**

81.96210.0482	81.96210.0515
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**Application info**

E 2000 (05/00--)  
F 2000 (01/94-12/95)

M 2000 M (--12/05)



**12-34 210 0402**  
 81.96503.0129

**Seal, driver cab stabiliser**
**References**  
 81.96503.0129

**Application info**

 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)

F 90 Unterflur (07/86-05/94)

**12-34 058 0003**  
 81.41700.6095

**Repair kit, driver cab mounting**
**References**  
 81.41700.6095

**Application info**

 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)

F 90 Unterflur (07/86-05/94)

**12-34 058 0001**  
 81.41715.6013

**Repair kit, driver cab mounting**
**Notes**

 with bush  
 with gaskets/seals

**References**  
 81.41715.6013




**12-34 058 0001**  
81.41715.6013

**Repair kit, driver cab mounting**

**Application info**

TGA (04/00--)  
TGS (09/07--)

TGX (09/07--)

**12-34 058 0002**  
81.41715.6014

**Repair kit, driver cab mounting**



**References**

81.41715.6014

**Application info**

TGA (04/00--)

**12-34 058 0004**  
81.96210.0407

**Repair kit, driver cab mounting**



**References**

81.96210.0362

81.96210.0407

**Application info**

F 2000 (01/94-12/95)

F 90 (07/86-12/97)

**12-14 910 0102**  
 81.41723.6114

**Tilt pump, driver cab**
**References**

81.41723.6059	81.41723.6114
81.41723.6103	81.41723.9114


**Application info**

F 2000 (01/94-12/95)	M 2000 L (08/95--)
F 90 (07/86-12/97)	M 2000 M (--12/05)
L 2000 (10/93-07/97)	

**12-14 910 0100**  
 85.41723.6020

**Tilt pump, driver cab**
**References**

85.41723.6011	85.41723.6020
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**Application info**

TGA (04/00--)	TGM (10/05--)
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**12-14 910 0005**  
 81.41723.6123

**Tilt cylinder, driver cab**
**Notes**

Outer Thread [mm]	M12x1,5
Pressure [bar]	250
Outer Diameter [mm]	50
Length 2 [mm]	1545
Length 1 [mm]	890
Stroke [mm]	655

**References**

81.41723.6123	83.41723.6123
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**Application info**

TGA (04/00--)



**12-14 910 0004**

81.41723.6124

**Tilt cylinder, driver cab**



**References**

81.41723.6124

83.41723.6124

**Application info**

TGA (04/00-)

**12-34 920 1002**

81.74821.0109

**Gas spring, front hood**



**Notes**

Eject Force [N]

260

Length [mm]

580

Stroke [mm]

280

**References**

81.74821.0109

**Application info**

F 2000 (01/94-12/95)

F 90 (07/86-12/97)

**12-34 830 0101**

81.25260.6105

**Side marker**



**Notes**

Yellow  
with bulb  
Left and right

**References**

81.25260.6105



**12-34 830 0101**  
 81.25260.6105

**Side marker**
**Application info**

 F 2000 (01/94-12/95)  
 L 2000 (10/93-07/97)  
 M 2000 L (08/95--)  
 M 2000 M (--12/05)

 TGA (04/00--)  
 TGS (09/07--)  
 TGX (09/07--)

**12-34 910 0005**  
 81.62641.0099

**Door handle**
**Notes**

 Black  
 Left

**References**

81.62641.0099


**Application info**

F 2000 (01/94-12/95)

M 2000 M (--12/05)

**12-34 910 0006**  
 81.62641.0100

**Door handle**
**Notes**

 Black  
 Right

**References**

81.62641.0100


**Application info**

F 2000 (01/94-12/95)

M 2000 M (--12/05)



**12-34 910 0001**

81.62641.6085

**Door handle**



**Notes**

Black  
without lock barrel  
Left

**References**

81.62641.6085

**Counterpart**

12-34 910 0002

**Application info**

TGA (04/00--)  
TGL (04/05--)  
TGM (10/05--)

TGS (09/07--)  
TGX (09/07--)

**12-34 910 0002**

81.62641.6086

**Door handle**



**Notes**

Black  
without lock barrel  
Right

**References**

81.62641.6086

**Counterpart**

12-34 910 0001

**Application info**

TGA (04/00--)  
TGL (04/05--)  
TGM (10/05--)

TGS (09/07--)  
TGX (09/07--)

**12-34 910 0003**

81.97100.6099

**Door handle**



**Notes**

Black  
with key  
with lock barrel  
Left and right

**References**

81.97100.6079

81.97100.6099



**Door handle**
**12-34 910 0003**  
 81.97100.6099

**Application info**

 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)  
 F 90 Unterflur (07/86-05/94)

 M 2000 M (--12/05)  
 M 90 (08/88-06/96)

**Door lock**
**12-34 910 0009**  
 81.62680.6095

**Notes**

Left

**References**

81.62680.6095

**Counterpart**

12-34 910 0008


**Application info**

 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)

 F 90 Unterflur (07/86-05/94)  
 M 90 (08/88-06/96)

**Door lock**
**12-34 910 0008**  
 81.62680.6096

**Notes**

Right

**References**

81.62680.6096

**Counterpart**

12-34 910 0009


**Application info**

 F 2000 (01/94-12/95)  
 F 90 (07/86-12/97)

 F 90 Unterflur (07/86-05/94)  
 M 90 (08/88-06/96)



**12-34 899 0002**  
81.97100.6034

**Lock cylinder set**



**References**

81.46433.6006	81.97100.6034
81.46433.6011	81.97100.6095

**Application info**

CLA (01/06--)	M 90 (08/88-06/96)
EL (01/93-06/97)	NG (--07/98)
EM (08/87-06/97)	NL (--07/98)
F 2000 (01/94-12/95)	NM (--03/97)
F 90 (07/86-12/97)	NÜ (09/96-07/98)
F 90 Unterflur (07/86-05/94)	R (05/85-01/93)
L 2000 (10/93-07/97)	SG (07/76-06/97)
LION'S COACH (09/95--)	SM (11/87-02/95)
LION'S STAR (01/93-09/96)	SÜ (--06/97)
M 2000 L (08/95--)	ÜL (09/89-09/96)
M 2000 M (--12/05)	

**12-34 910 0010**  
81.62640.6055

**Window lifter**



**Notes**

Electric  
Left

**References**

81.62640.6045	81.62640.6055
81.62640.6049	

**Counterpart**

12-34 910 0011

**Application info**

F 2000 (01/94-12/95)	M 2000 M (--12/05)
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**12-34 910 0011**  
 81.62640.6056

**Window lifter**
**Notes**

 Electric  
 Right

**References**

 81.62640.6046  
 81.62640.6050

81.62640.6056

**Counterpart**

12-34 910 0010


**Application info**

F 2000 (01/94-12/95)

M 2000 M (--12/05)

**12-34 870 0004**  
 81.26485.6008

**Windshield washer pump**
**Notes**

 Mono Pump  
 Electric  
 24

Voltage [V]

**References**

81.26485.6008


**Application info**

 EL (01/93-06/97)  
 EM (08/87-06/97)  
 LION'S COACH (09/95--)  
 LION'S STAR (01/93-09/96)  
 NG (--07/98)  
 NM (--03/97)

 NÜ (09/96-07/98)  
 SG (07/76-06/97)  
 SL (05/80-04/87)  
 SR (10/75-11/86)  
 ÜL (09/89-09/96)

**12-34 870 0002**  
 81.26485.6027

**Windshield washer pump**
**Notes**

 Dual Pump  
 Grey  
 Black  
 Electric  
 24

Voltage [V]

**References**

81.26485.6027

81.26485.6030





**12-34 870 0002**  
**81.26485.6027**

**Windshield washer pump**

**Application info**

CLA (01/06--)  
F 2000 (01/94-12/95)  
F 90 (07/86-12/97)  
F 90 Unterflur (07/86-05/94)  
L 2000 (10/93-07/97)

M 2000 L (08/95--)  
M 2000 M (--12/05)  
M 90 (08/88-06/96)  
NÜ (09/96-07/98)

**12-34 870 0001**  
**81.26485.6033**

**Windshield washer pump**



**Notes**

Dual Pump  
Black  
Electric  
24

Voltage [V]

**References**

81.26485.6032 81.26485.6033

**Application info**

NG (--07/98)  
NL (--07/98)  
NÜ (09/96-07/98)  
TGA (04/00--)

TGL (04/05--)  
TGM (10/05--)  
TGS (09/07--)  
TGX (09/07--)

**029 100 4071**  
**81.26440.0049**

**Wiper Blade**



**Notes**

Length [in]  
Length [mm]

Beam wiper blade  
40  
1000  
Front

**References**

81.26440.0049 81.26440.6027  
81.26440.6016 83.26440.0001

**Application info**

LION'S COACH (09/95--)  
R (05/85-01/93)

SR (10/75-11/86)  
ÜL (09/89-09/96)

**029 600 2470**
**81.26440.0065**
**Wiper Blade**
**Notes**

	Beam wiper blade
Length [in]	24
Length [mm]	600
	Front

**References**

81.26440.0053	85.20000.9975
81.26440.0065	85.26440.0046
81.26440.6034	


**Application info**

F 2000 (01/94-12/95)	M 2000 M (--12/05)
F 90 (07/86-12/97)	M 90 (08/88-06/96)
F 90 Unterflur (07/86-05/94)	TGA (04/00--)

**Wiper Blade**
**029 700 2870**
**81.26440.6006**
**Notes**

	Beam wiper blade
Length [in]	28
Length [mm]	700
	Front

**References**

81.26440.0029	81.26440.6035
81.26440.0043	81.70701.0331
81.26440.6006	84.26440.0003


**Application info**

TGA (04/00--)	TGS (09/07--)
TGL (04/05--)	TGX (09/07--)
TGM (10/05--)	

**Wiper Blade**
**029 650 2670**
**Notes**

	Beam wiper blade
Length [in]	26
Length [mm]	650
	Front





**029 650 2670**

**Wiper Blade**

**+ Application info**

TGA (04/00--)  
TGL (04/05--)  
TGM (10/05--)

TGS (09/07--)  
TGX (09/07--)

**6**

## Multifunction relay

**12-34 830 0006**

81.25902.0155

### Notes

Rated current [A]	70
	Clamp 87
	Directional Contact
Height [mm]	42
Width [mm]	27
Operating voltage [V]	24
Length [mm]	27
Number of Poles	4
	with retaining strap

### References

81.25902.0155	81.25902.0274
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### Application info

E 2000 (05/00--)	M 2000 L (08/95--)
F 2000 (01/94-12/95)	M 2000 M (--12/05)
L 2000 (10/93-07/97)	TGA (04/00--)

## Multifunction relay

**12-34 830 0005**

81.25902.0474

### Notes

Rated current [A]	20
	ABS
	Indicator
	with headlight flasher
Height [mm]	40
Width [mm]	27
Operating voltage [V]	24
Length [mm]	27
Number of Poles	5

### References

81.25902.0460	81.25902.0474
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### Application info

E 2000 (05/00--)	M 2000 M (--12/05)
EL (01/93-06/97)	M 90 (08/88-06/96)
EM (08/87-06/97)	SD (04/74-04/94)
F 2000 (01/94-12/95)	SL (05/80-04/87)
F 90 (07/86-12/97)	SM (11/87-02/95)
F 90 Unterflur (07/86-05/94)	SR (10/75-11/86)
G 90 (09/87-05/95)	SÜ (--06/97)
L 2000 (10/93-07/97)	TGA (04/00--)
LION'S CITY (08/04--)	TGL (04/05--)
LION'S COACH (09/95--)	TGM (10/05--)
LION'S COMFORT (09/96--)	TGS (09/07--)
LION'S STAR (01/93-09/96)	TGX (09/07--)
M 2000 L (08/95--)	ÜL (09/89-09/96)



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